

Williamson reports clients having an increased interest in automation to reduce changeover time and decrease losses during transitions. Meanwhile, some processors upgrade their automation in an incremental process that keeps costs in check and improves control.

“For many of our clients running on a Rockwell automation platform, we are seeing a migration from the machine edition (ME) to the site edition (SE),” says Dennis Group’s Stotler. The ME environment requires that changes must be implemented on each individual HMI; the SE version provides control on a centralized workstation. This provides better transparency and meets the needs of engineering, maintenance and operations.

Integrating building automation and process control is becoming the norm. Clayco’s DeMartini sees a tremendous interest in building automation and process control systems. Designs are taking automation into full consideration as the cost to automate building systems is coming down considerably, and ease of use is improving.

What used to be cutting edge in building management systems has become routine in most projects, says Perkey. IIoT is bringing more usable data from plant floor systems and making it available for maintenance as well. Plus, video systems are used for both security and production monitoring. Control networks in processing and packaging

systems have become more reliable and easier to install; the automation in both areas adds flexibility to product offerings and packaging.

A handful of processors have reported large increases in mechanizing warehouse operation, including total automation from incoming to the loading of outbound trucks.

“In warehouses, we’ve seen an increase in density,” says Tom Rychlewski, CRB project manager. “Warehouse operations can be highly automated. While visiting a client in Europe, we toured a pet food plant that was fully automated, from the very beginning of the process to loading the truck. There were very few hands that touched the product. The product was racked, stored, unracked and loaded on the truck, all using automation.”

While automation can represent a large capital cost, obviously it can reduce labor costs. And Steve Tippmann, executive vice president of Tippmann Group, sees “creativity in automation as a way to supplement labor shortages in peak demand.”

But for some processors, automation might just be a lifeline, according to Haskell’s Perkey, “I recently heard one manufacturer say they were not automating to drive labor savings, but for survival. As they had attrition in their labor force, they cannot replace the people and need to automate to keep production moving.”

Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
A								
121 In-Flight Catering	San Francisco	CA	RTE meals	New	50	15	CMC Design-Build Inc.	11/19
7-Eleven	Bellingham	MA	Cold storage	New	15	2	CMC Design-Build Inc.	8/19
AAK USA	Louisville	KY	Vegetable oils, fats	Exp.				7/18
Aalco Distributing	Ft. Wayne	IN	Beverage distribution	New	106		ARCO National Construction	8/19
Abbott Nutrition	Tipp City	OH	Nutritional	Exp.			Hixson	18
Abelei Flavors	Aurora	IL	Ingredients	Ren./Exp.			Hixson Architecture & Engineering	19
ACE Bakery (subsidiary of Geo. Weston Ltd)	Gaffney	SC	Par-baked breads	Exp.	80	32		1/18
Ace Endico	Brewster	NY	Cold storage	Exp.	65	10	CMC Design-Build Inc.	11/18
Actagro	Biola	CA	Soil Nutrients	New	11		E.A. Bonelli + Associates Inc.	5/19
ADM - Wild Flavors, Inc.	Erlanger	KY	Ingredients	Ren.			Hixson Architecture & Engineering	19
Agri-Mark	West Springfield	MA	Dairy	Exp.	19	22	Dennis Group	7/18
Agropur	Wyoming	MI	Dairy	Exp.		21		6/18
Agropur US	Jerome	ID	Dairy	Exp.			E.A. Bonelli + Associates Inc.	6/19
Agropur US	Lake Norden	SD	Dairy	Exp.	153		E.A. Bonelli + Associates Inc.	9/20
Ahold Delhaize	North Kingstown	RI	Meat	New	200	100	Dennis Group	3/20
Ajinomoto Foods	Oakland	MS	Frozen foods	Exp.		22		12/18
ALDI	Dinwiddie	VA	DC	New	500		A M King	18
ALDI	Frederick	MD	DC	Exp.			A M King	18
ALDI	Jefferson	GA	DC	Exp.			A M King	18
ALDI	South Windsor	CT	DC	Exp.			A M King	19
Alexandrian	Carmel	NY	Distillery	New			Epstein	19
Amazon UFF	Boston	MA	Cold storage	New	30	5	CMC Design-Build Inc.	10/19
Amazon UFF	Indianapolis	IN	Cold storage	New	30	5	CMC Design-Build Inc.	10/19

*Denotes millions of cu. ft.

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Amazon UFF	Las Vegas	NV	Cold storage	New	30	5	CMC Design-Build Inc.	2/19
Amazon UFF	Orlando	FL	Cold storage	New	30	5	CMC Design-Build Inc.	8/19
Amazon UFF	Philadelphia	PA	Cold storage	New	30	5	CMC Design-Build Inc.	8/19
Amazon UFF	Raleigh	NC	Cold storage	New	30	5	CMC Design-Build Inc.	8/19
Americold	Rochelle	IL	DC	New				12/18
Americold Realty Trust/ Ocean Spray partnership	Middleborough	MA	Refrigerated cranberry warehouse	New	165			10/18
AMPI Group	Sanborn 5/18	IA	Cheese	Exp.	14	5	WWA/Dean Snyder Construction (DSC) Design	
Anderson-Dubose	Lordstown	OH	Cold storage	Exp./Ren.	54		ARCO National Construction	1/19
Anheuser-Busch	Jacksonville	FL	Beer	Ren.	193	60	Haskell	2/18
Anixter International	Alsip	IL	Distribution center	Exp.	238			4/18
AppHarvest	Pikeville	KY	Vegetable growing/processing	New		60		4/18
Archer Daniels Midland	Clinton	IA	Corn sweeteners, starches, etc.	Exp.		196		4/18
Archer Daniels Midland	Mendota	IL	Flour	New		250		6/19
Asahi Shuzo International	Hyde Park	NY	Sake brewery	Ren.		8		5/18
Associated Milk Producers	Sanborn	IA	Cheese	Exp.	13			2/18
Aurora Organic	Columbia	MO	Fluid milk	New	127	100	MSKTD	1/19
B								
Bakkavor USA	San Antonio	TX	RTE meals	New	100	20	CMC Design-Build Inc.	11/18
Baldwin Richardson Foods	Rochester	NY	Custom food ingredients	Exp.			Epstein	10/18
Barilla	Ames	IA	Pasta	Exp.	79		Whiting Turner (Shive Hatter)	5/18
Barilla	Ames	IA	Loading/Unloading	Exp.			VAA	8/18
Barilla	Ames	IA	Pasta	Exp.			Faithful+Gould	10/18
Barrett Pet Food	Little Falls	MN	Pet food	New		18		10/18
BDO Cold Storage II	Ogden	UT	Cookies	Exp.	100	13	GSBS Architects	4/18
Beam	Clermont	KY	Stillhouse, distillery	Exp.		585		18
Beam Suntory	Boston	KY	Whiskey, bourbon	Exp.		63		18
BelGioioso Cheese	Glenville	NY	Mozzarella	New	100	25		7/18
Belmont Peanuts	Capron	VA	Peanut processing	Exp.		3		9/18
Ben E. Keith Company	North Little Rock	AR	DC	New				4/18
Bently Heritage	Minden	NV	Spirits	Ren.		39	Haskell	5/18
Berner Foods	Cherry Valley	IL	Food production/distribution	New	675	29	BatesForum	6/18
Beyond Meat	Columbia	MO	Plant-based "meats"	Exp.				7/18
BHJ USA	Logansport	IN	Pet foods	Exp.	50	15		8/18
Bi Nutraceuticals	Reno	NV	Botanical ingredients + D/W	New	140	3		19
Big Y	Springfield	MA	Distribution center	Exp.	232	35	Dennis Group	5/20
Black Rifle Coffee Company	Manchester	TB	Coffee roasting	New		6		10/18
Blount Fine Foods	Fall River	MA	Soup/sauce	Exp.	65	12	CMC Design-Build Inc.	3/19
Blue Apron	Dallas	TX	Prepared foods	Exp.	100		Food Plant Engineering LLC	18
Blue Bell Creameries	Brenham	TX	Ice cream, dairy	Exp./Ren.		40		8/18
Blue Bell Creameries	Sylacauga	AL	Dairy	Exp.		8		4/18
Blue Buffalo	Joplin	MO	Pet products	Ren.			Hixson Architecture & Engineering	18
Blue Buffalo	Joplin	MO	Pet products	Ren.			Hixson Architecture & Engineering	18
Blue Buffalo	Richmond	IN	Pet food	New	400			6/18
Blue Diamond Growers	Salida	CA	Almonds	New	55		E.A. Bonelli + Associates Inc.	11/20
Blue Diamond Growers	Turlock/Salida	CA	Almond processing	Exp.	75	25	The Austin Company	12/19
Blue Marble Cocktails and Spirits	Indianapolis	IN	Spirits	Ren.				19
Bonduelle Canada	Tecumseh	ON	Vegetable processing	Exp.		80		7/18

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Bowery Farms	Nottingham	MD	Leafy greens	New	85	20	CMC Design-Build Inc.	12/19
Brakebush Brothers	Greenville	TX	Chicken products	New	315			10/18
Brakebush Brothers	Mocksville	NC	Poultry	Ren.	72			19
Brakebush Brothers	Westfield	WI	Poultry processing	Exp.		86		1/18
Branding Iron	Valmeyer	IL	Cold storage	Exp.	47			7/18
Brown Packing Company	Gaffney	SC	Meat packing	Ren.	67	20		12/18
Brown-Forman	Louisville	KY	Old Forrester distillery	New	70	45		8/18
BUCHI Kombucha	Marshall	NC	Natural beverages	Exp.		7		12/18
Buddy's Kitchen	Lakeville	MN	Frozen foods	Exp.		15		9/18
Buffalo Trace Distillery	Frankfort	KY	Distillery	Exp	103		Gray CM	6/19
Buffalo Trace Distillery	Frankfort	KY	Distillery	Exp	12		Gray	9/19
Burke Corp.	Nevada	IA	Pizza toppings	Exp.			Gleeson Constructors & Eng LLC	19
Butterball	Raeford	NC	Turkey bacon products	Exp.		20		2/18
Byrne Dairy	DeWitt	NY	Dairy	Exp.	42	24		11/18

C

Café Spice	New Windsor	NY	Pre-packaged Indian food	Exp.	40	10		7/18
Calico Cottage	Amityville	NY	Candy/snack	Exp.			Food Plant Engineering LLC	18
Califia Farms	Bakersfield	CA	Plant-based yogurt	Ren.		3	Dennis Group	8/18
Califia Farms	Bakersfield	CA	Plant-based yogurt	Ren.		2	Dennis Group	10/19
Canada Royal Milk	Kingston	ON	Infant formula	New	350		E.A. Bonelli + Associates Inc.	19
Canada Royal Milk	Kingston	ON	Infant formula	New	272		MDG Architecture	19
Cantilever Bridge Distillery	Ranier	MN	Distillery	New	14	6		3/18
Cape May Foods (LaMonica Fine Foods)	Millville	NJ	Clams	Exp.	20			18
Cargill	Big Lake	MN	Cooked eggs	Exp.		20		1/19
Cargill	Cedar Rapids	IA	Soybean processing	Exp.		38		9/18
Cargill	Columbia	SC	Beef	Exp.		4		3/18
Cargill	Nashville	TN	Meat crumbles	Exp.		146		1/18
Carl Buddig and Company	Montgomery	IL	Meats	Ren.	280			3/18
Carla's Pasta	South Windsor	CT	Pasta	Exp.	70	20	Dennis Group	5/19
Carnivore Meat Company	Green Bay	WI	Pet foods	Exp.	5	6		4/18
Castle & Key Distillery	Millville	KY	Distillery	Exp.		6		18
Caviness Beef Packers	Hereford	TX	Beef	Exp.				9/19
CDI	Visalia	CA	Dairy	Ren.			E.A. Bonelli + Associates Inc.	12/19
Cedar Ridge Vineyard	Swisher	IA	Distillery	Exp.		2		1/18
Champion Petfoods	Parkland County	AB	Specialty pet foods	New	427		Gray	11/19
Channel Fish	Braintree	MA	Seafood	New	40	7	CMC Design-Build Inc.	3/18
Cheney Brothers	Statesville	NC	Cold storage distribution	Exp.	165		A M King	9/18
Chewy.com	Dayton	OH	Pet food distribution	New	691	27	StudioNorth Architecture	9/18
Chewy.com	Goodyear	AZ	Pet food distribution	New	800	25	Butler Design Group	5/18
Chewy.com	Ocala	FL	Petfood DC	New		31		4/18
Chobani	South Edmeston	NY	Yogurt	Exp.				7/18
Chr. Hansen	West Allis	WI	Enzymes for cheese, dairy	Exp.				6/18
Circle City Kombucha	Irvington	IN	Low-sugar tea	Exp.	10	2		19
Claxton Poultry	Sylvania	GA	Poultry deboning, packaging	New	35	12		11/18
Clemens Food Group	Coldwater	MI	Pork	New	646		Gray	5/18
Clemens Food Group	Hatfield	PA	Cold storage/ASRS	Exp.	26	15	Tippmann Group	3/19
Cloverdale Farms	Mandan	ND	Pork	Exp.			Epstein	19
Coastal Beverage	Wilmington	NC	Beverage distribution	New	174		ARCO National Construction	8/19
Coca-Cola Bottling Consolidated	Erlanger	KY	Coca-Cola DC	New	300	30		18

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Coca-Cola Company	Apopka	FL	Beverages	Ren.			Hixson Architecture & Engineering	18
Coca-Cola Company	Apopka	FL	Beverages	Ren.			Hixson Architecture & Engineering	18
Coca-Cola Company	Auburndale	FL	Beverages	Ren.			Hixson Architecture & Engineering	18
Coca-Cola Company	Auburndale	FL	Beverages	Exp.			Hixson Architecture & Engineering	19
Coca-Cola Company	Auburndale	FL	Beverages	Ren.			Hixson Architecture & Engineering	18
Coca-Cola Company	Auburndale	FL	Beverages	Ren.			Hixson Architecture & Engineering	18
Coca-Cola Company	Buckner	TX	Beverages	Ren.			Hixson Architecture & Engineering	18
Coca-Cola Company	Eagan	MN	Beverage manufacturing & distribution	Exp./Ren.	80		ARCO National Construction	5/18
Coca-Cola Company	Ft. Worth	TX	Soft drink	Ren.	15	3	Haskell	2/18
Coca-Cola Company	Grand Prairie	TX	Beverages	Exp.			Hixson Architecture & Engineering	19
Coca-Cola Company	Northampton	MA	Beverages	Ren.			Hixson Architecture & Engineering	18
Coca-Cola Company	Northampton	MA	Beverages	Ren.			Hixson Architecture & Engineering	19
Coca-Cola Company	Northampton	MA	Beverages	Ren.			Hixson Architecture & Engineering	18
Coca-Cola Company	Northampton	MA	Beverages	Exp.			Hixson Architecture & Engineering	19
Coca-Cola Company	Northampton	MA	Beverages	Exp.			Hixson Architecture & Engineering	19
Coca-Cola Company	Peterborough	ON	Ultra-filtered milk	Exp.		85		20
Coca-Cola Company	South Windsor	CT	Beverage distribution	New	201		ARCO National Construction	11/19
Coca-Cola Consolidated	Ridgeland	SC	DC	New		5		1/18
Coca-Cola Southwest Beverages	Houston	TX	Coca-Cola	New	1000	250		20
Colorado Premium	Carrollton	GA	Proteins	Ren.	130	15		12/18
Cold Chain Integrity/United Dairy Farmers	Erlanger	KY	Cold storage	New		20		12/18
ColdPoint Logistics	Edgerton	KS	Cold storage	New	475		ARCO National Construction	9/18
Commercial Creamery Company	Jerome	IA	Milk dryer	Exp.	22	9		12/18
ConAgra (Lamb Weston)	Hermiston	OR	Potato products	Exp.		250		19
ConAgra Brands	Archbold	OH	Prepared foods	Ren.			Hixson Architecture & Engineering	18
ConAgra Brands	Fayetteville	AR	Cold storage	Exp.	150	36	Tippmann Group	10/18
ConAgra Brands	Humboldt	TN	Prepared foods	Ren.			Hixson Architecture & Engineering	18
ConAgra Brands	Louisville	KY	Prepared foods	Exp.			Hixson Architecture & Engineering	19
ConAgra Brands	Newport	TN	Prepared foods	Ren.			Hixson Architecture & Engineering	18
ConAgra Brands	Russellville	AR	Frozen foods	Exp.			Hixson Architecture & Engineering	19
ConAgra Brands	Sylvester	GA	Prepared foods	Ren.			Hixson Architecture & Engineering	20
ConAgra Brands	Troy	OH	Meats	Ren.			Hixson Architecture & Engineering	18
ConAgra Brands	Troy	OH	Meats	Ren.			Hixson Architecture & Engineering	19
ConAgra Brands	Troy	OH	Meats	Ren.			Hixson Architecture & Engineering	19
ConAgra Brands	Waterloo	IA	Snacks	Ren.			Hixson Architecture & Engineering	19
Constellation Brands	Mexicali	MX	Beer	New			Alberici, Gilbane	21
Constellation Brands	Napa	CA	Bottling	New		2	Haskell	11/18
Constellation Brands	Nava, Coahuila	MX	Beer	Exp.			Alberici, Gilbane	12/19
Constellation Brands	Obregon, Sonora	MX	Beer	Exp.			Alberici, Gilbane	20
Constellation Brands	Wanship	UT	Distilled spirits	Ren.			Dennis Group	11/18
Continental Dairies Facilities	Littlefield	TX	Dairy	Exp.			E.A. Bonelli + Associates Inc.	11/19
Corsair Distillery	Nashville	TN	Distillery	Exp.	117	11		11/18
CRM	Kingston	ON	Infant formula	New	270		E.A. Bonelli + Associates Inc.	2/20
Cuisine Solutions	Loudoun Cty	VA	Frozen entrees, sauces	Exp.		17		2/18
Curly's Foods	Sioux City	IA	Meats	Exp.	24		Gleeson Constructors & Eng.	3/18
Cuvée Coffee	Austin	TX	Coffee	New	11			3/18
D								
Daily's Premium Meats	North Salt Lake	UT	Pork	Exp.	21		Epstein	19
Dairy Farmers of America	Garden City	KS	Dairy	New	321	235	Shambaugh & Son	18

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Dairy Maid Dairy	Frederick	MD	Dairy	Exp.	22	15		8/18
Daisy Brand	Wooster	OH	Dairy	Exp.		4	Dennis Group	8/18
Daisy Brand	Wooster	OH	Cottage cheese	Exp.	3	3	Dennis Group	11/18
Daisy Brand	Wooster	OH	Cottage cheese	Exp.	100	53	Dennis Group	1/19
Daiya	Burnaby	BC	Plant based foods	Ren./Exp.	400			19
Dakota Investments/Bimbo Bakeries USA	Tomball	TX	DC	New	20			19
Dakota Provisions	Huron	SD	Meats cook-slice processing	Exp.			Gleeson Constructors & Eng.	4/18
Dakota Specialty Milling Company	Fargo	ND	Custom-milled ingredients	Exp.		15		8/18
Dannon	Minster	OH	Yogurt	Ren.		4	Dennis Group	2/18
Dannon	West Jordan	UT	Yogurt	Ren.	1	1	Dennis Group	6/19
Dannon	West Jordan	UT	Yogurt	Ren.	4	1	Dennis Group	6/18
Dannon	West Jordan	UT	Yogurt	Ren.	6	1	Dennis Group	6/19
Dannon	West Jordan	UT	Yogurt	Exp.	11	4	Dennis Group	2/20
Danone North America	Salt Lake City	UT	Dairy	Ren./Exp.			Hixson Architecture & Engineering	17
Darigold	Boise	ID	Dairy	Exp.			Epstein	19
Daybreak Foods	Lake Mills	WI	Cage-free egg production	Exp.				9/18
De Wafelbakkers	McDonough	GA	Breakfast products	Exp.		15		11/18
Dean Foods	Dallas	TX	Dairy	Exp.	3	7	Dennis Group	1/20
Dean Foods	Hammond	LA	Dairy	Ren.	7	3	Dennis Group	3/19
Delft Blue	New York Mills	NY	Veal and pork	Exp.				19
Deli Brands of America	Baltimore	MD	Meat slicing/logistics	New	22			8/18
Denali Ingredients	New Berlin	WI	Ice cream/food ingredients (Ph. 2)	Exp.		6		18
DHL Supply Chain/Campbell Soup	Fayetteville	NC	Soup DC	New	627	40		18
DHL Supply Chain/Campbell Soup	Fort Worth	TX	DC	New	578			18
Diageo	Lebanon	KY	Distillery	New			Gray	1/21
Diamond Pet Food	Ripon	CA	Pet food	Exp.				12/18
Diversified Foods	Madisonville	LA	Red beans, etc.	Exp.		12		12/18
Dollar General	Amsterdam	NY	Food cold storage/distribution	New	785	75	Leo A. Daly	1/18
Dollar General	Longview	TX	Food cold storage/distribution	New	1200	71	Leo A. Daly	12/18
Dominos	West Columbia	SC	Pizza dough	New	67			20
DOT Foods	Bear	DE	Cold storage	New	202		ARCO National Construction	12/19
DOT Foods	Mt. Sterling	IL	Cold storage	Exp.	92		ARCO National Construction	6/19
DOT Foods	University Park	IL	Cold storage	Exp.	73		ARCO National Construction	3/19
Dot Foods	Williamsport	MD	Prepared foods (Phase 2)	Exp.	100	35		3/18
Dr. Oetker	London	ON	Frozen pizzas	Exp.		7		3/18
DuPont Tate & Lyle Bio Products	Loudon	TN	Warehouse/DC	New				6/19
E								
E & J Gallo Winery	Modesto	CA	Wine	Ren.	15	3	Haskell	12/18
Easley Winery	Indianapolis	IN	Wine	Exp.	2			3/18
Ellicottville Brewing Company	Little Valley	NY	Beer	Ren.		6		9/18
Empire Bakery	Rocky Mount	VA	Cold storage	Exp.	32		ARCO National Construction	11/19
Enlightened Brewing Company	Bay View	WI	Brewery	Ren.	14			11/18
F								
F&S Produce Company	Vineland	NJ	Produce	Ren.			Hixson Architecture & Engineering	19
Family Brands	Knoxville	TN	RTE meats	New	60		Food Plant Engineering LLC	11/18
Family Brands	Lenoir City	TN	Meat/poultry/seafood	Ren.	65		Food Plant Engineering LLC	18
Farmer Brothers	Northlake	TX	Coffee	Exp.	135	3	Haskell	09/19
Ferrero USA	Franklin	NJ	Confectionery	Exp.	68	9		12/18

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Fieldale Farms	Murrayville	GA	Poultry processing	Exp.	200			10/18
Finlay's Tea	Quonset	RI	Beverage	New	35	10	CMC Design-Build Inc.	2/18
FONA International	Geneva	IL	Flavors	Exp.			Hixson Architecture & Engineering	19
Foremost Farms	Greenville	MI	Dairy	New	58		E.A. Bonelli + Associates Inc.	9/20
Fremont Beef Co.	Fremont	NE	Beef	Ren.	60	2	ESI Design Services Inc.	3/18
Fresh Express	Dallas	TX	Produce	New			Food Plant Engineering LLC	11/18
Freshpet	Bethlehem	PA	Pet food	Exp.	140	100	CRB	18
Freshways	Sidney	OH	Salad kits, produce	Ren.	25	12	ESI Design Services Inc.	4/18
Frick's Quality Meats	Washington	MO	Meat	Exp.	15	10	ESI Design Services Inc.	7/18
Frito-Lay	Cambridge	ON	Snack foods	Ren.		23	Haskell	1/18
Frito-Lay	Frankfort	IN	Snack foods	Exp.	210	159		7/18
Frito-Lay	Modesto	CA	Snack foods	New	160	22	Haskell	5/18
Frito-Lay	Osceola City	FL	DC	New	286	130		21
Frito-Lay	Aberdeen	MD	Snack food	Exp.		8	Haskell	05/18
Frito-Lay	Fayetteville	TN	Snack food	Exp.	28	4	Haskell	05/19
Frito-Lay	Frankfort	IN	Snack food	Exp.		32	Haskell	06/20
Frito-Lay	West Valley	UT	Snack food	Exp.		5	Haskell	07/18
Fuji Vegetable Oil	Avondale	LA	Vegetable oil	New		70		6/20
G								
G&C Food Distributors & Brokers	Syracuse	NY	Frozen foods (phase 2)	Exp.		18		6/20
Gaia Herbs	Mills River	NC	Herbs	New		12		7/18
Galaxy Desserts	Richmond	CA	Pastries	Ren.			E.A. Bonelli + Associates Inc.	12/19
Gamesa	Monterrey	MX	Snack food	Exp.	5		Haskell	05/19
Gamesa	Celaya	MX	Cookies	Exp.		6	Haskell	4/18
Gamesa	Monterrey	MX	Cookies	Ren.	50	2	Haskell	2/18
Gamesa	Obregon	MX	Cookies	Ren.	320	3	Haskell	2/18
Gay Lea Foods	Teeswater	ON	Creamery	Exp.		60		18
General Mills	Albuquerque	NM	Cereal, snacks	New				1/18
General Mills	Belvidere	IL	Snacks	Ren.			Mead & Hunt	19
General Mills	Hannibal	MO	Soup	Exp.		65	Mead & Hunt	19
General Mills	McDonough	GA	DC	Exp.		9		12/18
General Mills	Superior	WI	Grain	Ren.			Faithful+Gould	12/19
General Mills	Wellston	OH	Pizza	Ren.			Faithful+Gould	5/19
General Mills	Cedar Rapids	IA	Snacks	Ren.			Mead & Hunt	19
General Mills	Covington	GA	Cereal	Ren.			Faithful+Gould	12/19
General Mills	Joplin	MO	Bakery	Ren.			Mead & Hunt	19
General Mills	Reed City	MI	Yogurt	Ren.			Mead & Hunt	18
Gerber Products Company	Arlington	VA	Nutrition products	New		5		4/18
Get Fresh Produce	Brewster Creek	IL	Produce warehouse	New	151			18
Ghirardelli/Lindt chocolate	Tracy	CA	Chocolate distribution	New	708	44	HPA Architecture	6/18
Giant Tiger	Johnstown	ON	Non-perishable DC	New	600			8/18
Givaudan Flavors Corp	Florence	KY	Food flavorings	Exp.		21		18
Glanbia	Jerome	ID	Cheese and whey	Ren.			E.A. Bonelli + Associates Inc.	3/20
Glanbia Nutritionals, DFA, Select Milk Producers City of St. Johns		MI	Cheese/whey	New		470		10/18
Glazer's Beer & Beverage	Odessa	TX	Beverage distribution	New	115		ARCO National Construction	7/18
GLK Foods	Bear Creek	WI	Sauerkraut	Exp.				4/18
Global Cold Storage	Columbus	OH	DC	New	100		Tippmann Innovation	7/18
Glory Bee	West Eugene	OR	Honey, sweeteners	Exp.	70			18
Gold Coast	Pompano Beach	FL	Beverage distribution	Exp.	250		ARCO National Construction	5/19

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Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
Golden State Foods	Opelika	AL	Hamburger	New	160	40	BatesForum	1/18
Golden State Foods/KanPak	Arkansas City	KS	Distribution	New	203		ARCO National Construction	6/18
Golfo di Napoli Dairy	Warren	IN	Organic cheese	New	3	10		2/19
Good Catch Foods	Columbus	OH	Prepared foods	New	40		Food Plant Engineering LLC	18
Good To-Go	Kittery	ME	Prepared meals	Exp.	1			11/18
Goya Foods	Brookshire	TX	Canned beans	Exp.	324			1/18
Graceland Fruit	Warrens	WI	Fruits	New	285			7/18
Grain, Limestone & Oak	Waddy	KY	Craft distillery	New		27		18
Great Lakes Cheese	Fillmore	UT	Cheese	Ren.	50	2	Dennis Group	7/19
Great Lakes Cheese	Hiram	OH	Cheese	Exp.	320	90	Dennis Group	10/20
Great Lakes Cheese	Wausau	WI	Cheese	New	180	62	Dennis Group	5/19
Greencore USA	Jacksonville	FL	RTE foods	Ren.	19	2		3/18
Griffin Claw Brewing Company	Rochester Hills	MI	Beer	Exp.	33			3/18
Guggisberg Cheese	Millersburg	OH	Dairy/cheese	Exp.			Food Plant Engineering LLC	18
Guittard	Fairfield	CA	Chocolate	Ren.			E.A. Bonelli + Associates Inc.	11/19
Guttenplan's	Middletown	NJ	Baking	Exp.	18	9	The Austin Company	12/19
H								
Hampton Farms	Franklin	VA	Bulk peanut butter	Exp.		6		12/18
Harbor Distributing	Santa Fe Springs	CA	Beverage distribution	Ren.	356		ARCO National Construction	9/19
Haribo	Pleasant Prairie	WI	Candy	New	164		Epstein	19
Heart of America Beverage	Republic	MO	Beverage distribution	New	148		ARCO National Construction	11/18
Hearthside Food Solutions	Seelyville	IN	Nutrition bars	Ren.	187			11/18
Heartland Food Products Group	Indianapolis	IN	Sweeteners, coffee	Exp.		32		8/18
Heaven Hill Distilleries	Bardstown	KY	Whiskey, distilled spirits	Exp.		65		18
Heaven Hill Distilleries	Coxs Creek	KY	Bourbon barrel warehouse	Exp.		6		18
H-E-B	Houston	TX	Bakery	Ren.	25	2	Dennis Group	1/18
Hershey Company (The)	Hazleton	PA	Kit Kat candies	Exp.		60		5/18
Hiland Dairy Foods Company	Tyler	TX	Dairy	Exp.				9/18
Hillcrest Foodservice	Cleveland	OH	Cold storage	Exp.	51		ARCO National Construction	12/18
Holic Foods	Middletown	IN	Natural foods	Ren./Exp.	30	2		20
Holistic Health Extension	Hauppauge	NY	Pet foods	Ren./Exp.	55	8		12/18
Hollandia	San Marcos	CA	Dairy	Exp.	68		E.A. Bonelli + Associates, Inc.	1/21
Hormel Foods	Austin	MN	Pork	Exp.	105	56	Gleeson Constructors & Eng LLC	8/18
Hormel Foods	Austin	MN	Chicken	Ren.	20	4	Gleeson Constructors & Eng LLC	8/18
Hormel Foods	Wichita	KS	Bacon	Exp.	165		Gleeson Constructors & Eng LLC	10/18
Hormel Foods	Wichita	KS	Bacon	Exp.	68		Gleeson Constructors & Eng LLC	11/18
Hormel Foods/Burke Marketing	Nevada	IA	Meat products	Exp.	200	150		11/18
House of Raeford Farms	Wallace	NC	Poultry processing	Ren.				8/18
HP Hood	Batavia	NY	Dairy	Ren.		2	Haskell	10/18
Hudson River Foods	Castleton	NY	Organic, kosher foods	New	100			2/18
Hunt Brothers Pizza	Paris	KY	Cold storage	New	55		ARCO National Construction	9/19
HyLife	La Broquerie	MB	Pork	Exp.		176		6/18
I								
Idaho Milk Products	Jerome	ID	Specialized dairy products	Exp.		26		8/19
IW Whiskey Company	Louisville	KY	Craft distillery	New		4		18
Impossible Foods	Oakland	CA	Plant-based "meat" products	Ren.			E.A. Bonelli + Associates, Inc.	6/19
Index Fresh	Pharr	TX	Avocados packaging/warehouse	New	60			2/18
Industria Vidriera de Coahuila	Nava, Coahuila	MX	Glass bottles for beer	Exp.			Alberici, Gilbane	6/18

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Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
INO (aka In-N-Out)	Lancaster	TX	Beef	New	165	44	Haskell	05/18
Interamerican Foods	Cleburne	TX	La Modema pasta	New	150	50		5/18
Interchange	Mt. Crawford	VA	Cold storage	New	118		ARCO National Construction	6/19
International Delights	Clifton	NJ	Bakery/snacks	Exp.	25		Food Plant Engineering LLC	18
International Vitamin Corporation	Greenville	SC	Nutritional products	Exp.				6/18
Interstate Warehousing	Anderson	IN	Cold storage	New	250	30	Tippmann Group	3/19
Interstate Warehousing	Murfreesboro	TN	Cold storage	Exp.	115	18	Tippmann Group	7/19
Iowa Cold Storage	Altoona	IA	DC	Exp.	117		Gleeson Constructors & Eng.	2/18
Iowa Food Group	Cherokee	IA	Protein further processing	Ren.	250			19
Italgrani USA	St. Louis	MO	Flour mill	Exp.			Alberici	3/19
J								
J.M. Smucker Company	Lexington	KY	Peanut butter	Exp.	2	2	Dennis Group	2/18
J.M. Smucker Company	Lexington	KY	Peanut butter	Exp./Ren.	53	30	Dennis Group	4/19
J.M. Smucker Company	Longmont	CO	Frozen sandwiches	New	432	215	Dennis Group	6/19
J.M. Smucker Company	Memphis	TN	Peanut butter	Ren.	13	8	Dennis Group	2/18
J.M. Smucker Company	Memphis	TN	Peanut butter	Ren.	17	7	Dennis Group	2/19
J.M. Smucker Company	Oxnard	CA	Jams & jelly	Ren.		3	Dennis Group	5/18
J.R. Simplot	Portage la Prairie	MB	Potato processing	Exp.	280	460		9/19
Jet.com	Bronx	NY	Cold storage	New	185	20	CMC Design-Build Inc.	2/19
Jif	Lexington	KY	Peanut butter	Exp.		100		18
Jim Beam Brands	Clermont	KY	Stillhouse, distillery	Exp.		102		18
John Soules Foods	Tyler	TX	Poultry processing	Exp.		25		12/18
John Soules Foods	Valley	AL	Beef, chicken products	Ren.	266	110		2/18
Joy Cone Baking Group	Hermitage	PA	Ice cream cones	Exp.		22		9/18
JTM Food Group	Harrison	OH	Kettle-cooked foods	Exp.		26		7/18
K								
Kansas Protein Foods	Hutchinson	KS	Soy	Ren.				6/18
Kellogg's	San Jose	CA	Frozen foods	Ren.	5	1	Dennis Group	5/19
Kentucky Peerless Distilling	Louisville	KY	Craft distillery	Exp.		3		18
Kerry	Rochester	MN	Fermented ingredients	Exp.		29		6/18
Keurig Dr. Pepper, Inc.	Moore	SC	Coffee	New	708		Gray	8/21
Keurig Green Mountain	Monroe	SC	Coffee roasting	New		350		7/18
Klement's Sausage Company	Milwaukee	WI	Sausage	Exp./Ren.	55	8		19
Koch Foods	Fairfield	OH	Poultry	Exp.	45	15	Tippmann Group	12/19
Koch Foods	Gadsden	AL	Poultry	Exp.		80		10/18
Koerner Distributing	Effingham	IL	Beverage distribution	New	184		ARCO National Construction	3/18
Kona Brewing	Kailua-Kona	HI	Brewery	New		20		18
Kontos Foods	Patterson	NJ	Flatbread, filo dough	Exp.				20
Kraft Heinz	Campbell	NY	Dairy	Ren.			Mead & Hunt	18
Kraft Heinz	Columbia	MO	Meat	Exp.	85		Dennis Group	6/18
Kraft Heinz	Garland	TX	Meat	Exp.	40	11	Dennis Group	7/19
Kroger	Florence	KY	Fulfillment center/DC	New	674	17		11/18
Kroger	Kenosha	WI	Soup	Ren.	60	20	Dennis Group	3/19
Kroger	Layton	UT	Bakery	Ren.	10	5	Dennis Group	3/19
Kroger	Murfreesboro	TN	Yogurt	Ren.	15	3	Dennis Group	8/18
Kroger	Murray	KY	Nuts, dry mixes	Ren.			Hixson Architecture & Engineering	18
Kuna Food Service	Dupo	IL	Cold storage	Exp.	20	3	Food Tech	11/18
Kwik Trip	La Crosse	WI	Bakery	New	180	40	The Austin Company	18

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Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
L								
Lakeside Foods	Manitowoc	IN	Packaging/cold storage space	Exp.	100	40		9/18
Land O'Frost	Madisonville	KY	Meat	Ren.	9	10	Dennis Group	6/18
Land O'Lakes	Hillsboro	WI	Butter	Exp.	20	15		18
Land O'Lakes	River Falls	WI	Seeds	Exp.				2/18
Leprino Foods	Roswell	NM	Cold storage	Exp.	80	15	Tippmann Group	10/18
Leprino Foods	Tracy	CA	Cheese	Ren.			E.A. Bonelli + Associates Inc.	12/19
Lidl	Cartersville	GA	Grocery DC	New		100		18
Lindt & Spruengli	Stratham	NH	Candy	Exp.		200		22
Lineage Logistics	Stevens Point	WI	Cold storage	Exp.	170	20	Tippmann Group	8/18
Lionchase Holdings	Texarkana	TX	Cold storage DC	New	200	20		12/19
Living Greens Farms	Faribault	MN	Leafy greens	Exp.	7	2	CMC Design-Build Inc.	6/19
Lollicup	Rockwall	TX	Contract package manufacturing	New	650	23	BatesForum	4/18
Lotus Bakeries	Mebane	NC	Baked goods	New	130		Dennis Group	7/19
Lovers Leap Vineyards & Winery	Lawrenceburg	KY	Wine	Exp.		1		18
Luca Mariano Distillery	Danville	KY	Bourbon	New		20		18
Lyons Magnus	Walton	KY	Foodservice production	Exp.		5		6/18
M								
Magic Valley Quality Milk Producers	Jerome	ID	Dairy	Exp.		20	Power Engineers/ Dairy Industry Consultants	4/18
Maker's Mark Distillery	Loretto	KY	Bourbon whiskey	Exp.		464		18
Maker's Mark Distillery	Loretto	KY	Bourbon whiskey	Exp.		31		18
Mane, Inc.	Lebanon	OH	Ingredients	Exp.			Hixson Architecture & Engineering	18
Mane, Inc.	Lebanon	OH	Ingredients	Ren.			Hixson Architecture & Engineering	18
Mane, Inc.	Lebanon	OH	Ingredients	Exp.			Hixson Architecture & Engineering	18
Maple Leaf Foods	London	ON	Poultry	New			Hixson Architecture & Engineering	20
Maple Leaf Foods	London	ON	Fresh poultry	New	640		Hixson/Gray CM	6/21
Maple Leaf Foods	Port Perry	ON	Meat pies, products	Exp.		10		8/18
Maplehurst	Lebanon	TN	Bakery	New		6	Stellar	1/18
Maplehurst Bakeries	Lebanon	TN	Baked goods	Exp.		53		11/18
Mariah Foods (Peer Foods Group)	Edinburgh	IN	Meat products	Exp.		32		4/18
Marquez Brothers	Hanford	CA	Dairy	Ren.			E.A. Bonelli + Associates Inc.	2/20
Mars Wrigley Confectionery	Cleveland	TN	Hazlenut spread	Exp.		142		10/18
Mars Wrigley Confectionery	Waco	TX	Snickers, Skittles, Starburst	Exp.	65	30		2/18
Martin Preferred Foods	Dallas	TX	Meat/poultry/seafood	New	10		Food Plant Engineering LLC	18
Marty's Meals	Santa FE	NM	Pet foods	Exp.		2		12/18
Maruchan Virginia	Chesterfield	VA	Ramen	Exp.			Gray Construction	10/19
Masters Gallery Foods	Oostburg	WI	Cheese	New	175			7/18
McCain Foods	Burley	ID	Potato processing	Exp.	259	250		2/18
McCain Foods	Burley	ID	French fries	Exp.				7/18
McCain Foods	Caldwell	IA	Potato processing	New	164			8/18
McCain Foods	Florenceville	NB	Potato processing	Exp.		50		1/18
McCall Farms	Effingham	SC	Fresh, canned vegetables	Exp.		35		1/18
McLane Classic Foods	Burleson	TX	Soups, sauces	New		30		2/18
McLane Company	Findlay	OH	DC	New	338	119		2/18
McLane Company	Fort Worth	TX	Grocery DC	New		18		11/18
Merrick Pet Care (Nestlé)	Hereford	TX	Wet cannery	Exp.				7/18
MG Foods	Melbourne	FL	Fresh/frozen foods	Ren.		2		11/18
Michael Foods	Norwalk	IA	Egg products	Exp.			Gleeson Constructors & Eng LLC	19

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Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
Michael Foods	Norwalk	IA	Pre-cooked eggs	New	143	85		4/18
Michael Foods	Wakefield	NE	Eggs	Ren.			Gleeson Constructors & Eng LLC	19
Michigan Turkey	Wyoming	MI	Poultry	Exp.		14	Stellar	1/18
Michter's Distillery	Springfield	KY	Warehouse for distilled spirits	New		17		18
Miller Coors	Fort Worth	TX	Beer	Ren.			Mead & Hunt	18
Molson Coors Canada	Longueuil	QC	DC	New				11/18
MolsonCoors	Montreal	ON	Beer	New			Alberici, Pomerleau	7/20
Mondelez	Loves Park	IL	Gum packaging	Ren.		9	Dennis Group	8/18
Mondelez	Loves Park	IL	Gum packaging	Ren.		4	Dennis Group	8/18
Mondelez	Loves Park	IL	Gum	Ren.		1	Dennis Group	8/18
Mondelez	Hamilton	ON	Confectionery	Exp.	27	35	Dennis Group	5/19
Monin Americas	Sparks	NV	Beverages	New	115		Gray	12/19
Monogram Food Solutions	Martinsville	VA	Snack foods	Exp.		30		11/18
Montana Specialties Mills LLC	Great Falls	MT	Non-GMO, organic oilseeds	New		20		12/18
More Than Gourmet	Akron	OH	Soups/sauces	Exp.			Food Plant Engineering LLC	18
Morrilton Packing Company	Morrilton	AR	Meat snacks	Exp.		2		2/18
Mother Murphy's	Greensboro	NC	Flavors	Exp.			Hixson Architecture & Engineering	19
MTC Logistics	Mobile	AL	Cold storage/DC	New		58		11/18
Mucci Farms	Huron	OH	Produce DC	New	272			3/18
MycoTechnology	Aurora	CO	Mushroom protein	Exp.	60		CRB	19
N								
Nassau Candy	Hidksville	NY	Candies	Exp.	7			18
National Beef	Moultrie	GA	Meat	Exp.	35	32	Dennis Group	8/18
Natural Food Holdings/Sious-PremePacking	Sioux Center	IA	Pork processing	Exp.	50	29		10/18
Nature's Variety	Lincoln	NE	Pet food	New	27		ARCO National Construction	6/18
Nellson Natraceutical	Ontario	CA	Nutrition bars	New	300	70		5/18
Nestlé	Bakersfield	CA	Ice cream	Ren.			Hixson Architecture & Engineering	18
Nestlé	Bakersfield	CA	Ice cream	Ren.			Hixson Architecture & Engineering	19
Nestlé	Danville	VA	Refrigerated foods	Ren.			Hixson Architecture & Engineering	19
Nestlé	Gaffney	SC	Frozen foods	Ren.			Hixson Architecture & Engineering	19
Nestlé	Little Chute	WI	Frozen foods	Ren.			Hixson Architecture & Engineering	19
Nestlé	London	ON	Ice cream	Exp.			Hixson Architecture & Engineering	18
Nestlé	Modesto	CA	Dairy	Ren.			Hixson Architecture & Engineering	19
Nestlé	Anderson	IN	Beverage	Ren.			Shambaugh & Son	12/19
Nestlé Purina	Allentown	PA	Pet food	Exp.			Alberici	8/19
Nestlé Purina	Flagstaff	AZ	Pet food	Ren.			Alberici	4/19
Nestlé Purina	Hartwell	GA	Pet food	New		320		19
Nestlé Waters	Coppell	TX	Water	New		2	Haskell	8/18
Nestlé Waters	Houston	TX	Water	Ren.		1	Haskell	07/19
Nestlé Waters	Zephyrhills	FL	Water	Ren.			Haskell	11/18
Nestlé Waters	Dallas	TX	Bottled water	Exp.	244	15	Haskell	9/18
Nestlé Waters	Allentown	PA	Water	Ren.	100	1	Haskell	06/18
Nestlé Waters	Cabazon	CA	Water	Ren.		2	Haskell	02/19
New Realm Brewing	Virginia Beach	VA	Brewery	Ren.	58			6/18
NewCold	Burley	ID	Cold storage for McCain Foods	New	180	90		19
Newrest	Salt Lake City	UT	Food service	Ren.	76	11	Troika/Bala	8/18
Niagara Bottling	Jeffersonville	IN	Water	New	469	56		19
Niagara Bottling	Mesa	AZ	Bottled water	New	450	76		18
Niagara Bottling	Plainfield	IN	Water	Exp.		6		9/18

*Denotes millions of cu. ft.

Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
No Evil Foods	Weaverville	NC	Plant-based meats	Exp.	15			12/18
NomNomNow	Nashville	TN	Pet foods	New		2		11/18
Nongshim	Rancho Cucamonga	CA	Chinese food	New		2	Haskell	11/18
Nordic Aquafarms	Belfast	ME	Salmon	New		450		4/18
North American Coffee Partnership	Mechanicsburg	PA	Coffee drinks	Ren.		2	Dennis Group	6/18
Northern Wind	New Bedford	MA	Seafood	Exp.	25	5	CMC Design-Build Inc.	8/19
Nutraceutical Powder Blending Company	Aurora	IL	Nutraceutical powder	Exp.	12	4	Epstein	19

O

O-AT-KA Milk Products Cooperative	Batavia	NY	Dairy	Exp.	20			11/18
OFD Foods	Albany	NY	Freeze-dried foods	Exp.	11	8		11/18
OFD Foods	Henrietta	NY	Freeze-drying contract service	New	50	25		6/18
Optimum Nutrition	Aurora	IL	Dry mixing	Exp.	10		Epstein	12/18

P

Panaceutics	Ringgold	VA	Nutraceuticals	New		6		5/18
Parker Products	Fort Worth	TX	Inclusions, ingredients	New	90			1/18
Pearl River Foods	Carthage	MS	Poultry	Exp.				8/18
Peco Foods	West Point	MS	Poultry processing/cold storage	Ren.	185	40		4/18
PepsiCo	Riverside	CA	Carbonated beverages	Exp.	3	4	Haskell	1/18
Perdue Farms	Perry	GA	Cooked chicken	Exp.	30	42		6/18
Performance Food Group	Augusta	ME	Cold storage	Exp.	93		ARCO National Construction	1/18
Performance Food Group	Gilroy	CA	Cold storage	New	190		ARCO National Construction	5/19
Performance Food Group	Lebanon	TN	Cold storage	Exp.	60		ARCO National Construction	11/18
Performance Food Group	Rice	MN	Cold storage	Exp.	60		ARCO National Construction	8/18
Performance Food Group/Vistar	Mt. Olive	NJ	Cold storage	New	215		ARCO National Construction	8/19
Performance Food Group/Vistar	Riverside	MO	Cold storage	Exp.	38		ARCO National Construction	1/19
Pero Family Farms	Vineland	NJ	Produce	Exp.	118	13		2/18
Pilgrim's Pride	Hickory	KY	Poultry processing	Exp.		4		18
Pinnacle Foods	Beaver Dam	WI	Vegetables	Ren.	350			1/18
Pinnacle Foods	Denver	CO	Bakery	New		2	Haskell	6/18
Pinnacle Foods	Fayetteville	AR	Cold storage	Exp.	150	36	Tippmann Group	10/18
Pinnacle Foods	Fayetteville	NC	Frozen meals	Exp.	164	30		2/18
Pinnacle Foods	Hagerstown	MD	Prepared foods	Ren.			Hixson Architecture & Engineering	18
Pinnacle Foods	Waseca	MN	Frozen vegetables	Ren.			Mead & Hunt	18
Pizzey Ingredients	Delano	MN	Flaxseeds	New	20	3		4/18
Post Consumer Brands	Battle Creek	MI	RTE cereal	Ren.	5	2	Dennis Group	3/18
Poultry Products Northeast	Londonderry	NH	Cold storage	New	110	20	CMC Design-Build Inc.	2/20
Prairie Farms Dairy	Fort Wayne	IN	Dairy products	Exp.	23	9		18
Prairie Farms Dairy	Somerset	KY	Milk, juice drinks	Exp.		4		18
Premium Iowa Pork	Luverne	MN	Pork	Ren.	13	32		9/18
Prestage Foods of Iowa	Eagle Grove	IA	Pork	New	625		Epstein	3/19
Presto Foods	Monroe	OH	Italian food ingredients	Exp.	35	6	ESI Design Services Inc.	6/18
Proliant Food Ingredients	St. Johns	MI	Dairy	New	75		E.A. Bonelli + Associates Inc.	6/20
Publix	Greensboro	NC	Refrigerated DC	New		300		10/18
PURIS	Harrold	SD	Pulse processing	Exp./Ren.				19

Q

Quality Custom Distribution	Apopka	FL	Refrigerated warehouse/DC	New	180			1/18
Quality Custom Distribution	Fontana	CA	Cold storage	Ren.	182		ARCO National Construction	2/18
QuikTrip	Belton	MO	Bakery	New		12	Haskell	19

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Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
QuikTrip	Midlothian	TX	Bakery	New		2	Haskell	05/19
QuikTrip	Tulsa	OK	Bakery	New	270	51	Haskell	09/18
R								
Rana Meal Solutions	Brewster Creek	IL	Lasagna	New	326			18
Ready Seafood	Saco	ME	Seafood	New	50	15	CMC Design-Build, Inc.	10/19
Reinhart Foodservice	Bowling Green	KY	Cold storage	Exp.	84		ARCO National Construction	8/19
Reser's Fine Foods	Halifax	NC	Don Pancho tortillas	Exp.		3		12/18
Reser's Fine Foods	Topeka	KS	Prepared foods - salads (ph. 2)	Exp.		20		19
RH Resolute Distillery	Hickman	KY	Bourbon, spirits	New		10		18
Rhino Foods	Burlington	VT	Ice cream ingredients	Exp.	15	7	CMC Design-Build, Inc.	4/18
RiceWrap Foods Corp.	Granville	NC	Rice	New		10		4/18
Riviana Foods	South Memphis	TN	Refrigerated warehouse	Exp.		3		5/18
Rosina Food Products	West Seneca	NY	Italian frozen foods	Exp.		23		6/18
Royal Canin/subsidiary Mars Petcare	North Sioux City	SD	Pet food	New		100		4/19
Rudolph Foods	Lima	OH	Snacks	Exp.			Hixson Architecture & Engineering	19
Ruiz Food Products, Inc.	Florence	SC	RTE frozen foods	Exp.	170		Gray	4/19
S								
Sabra	Colonial Heights	VA	Cold storage	Exp.	38	10	Tippmann Group	1/19
Sabra Dipping Co.	South Chesterfield	VA	Dips	Ren.	200	4	Dennis Group	8/18
Sabra Dipping Co.	South Chesterfield	VA	Dips	Ren.	40	21	Dennis Group	6/18
Sabra Dipping Co.	South Chesterfield	VA	Dips	Ren.	40	9	Dennis Group	12/19
San-j International	Richmond	VA	Soy sauce	Exp.	60	17	Livermore Architecture & Engineering Inc.	6/18
Saratoga Food Specialties	Bolingbrook	IL	Dry mixing	Ren.			Epstein	4/19
Saratoga Food Specialties	Eastvale	CA	Dry mixing spices	Exp.	62		Epstein	10/18
Sazerac	Lewiston	ME	Whisky	Exp.		1		2/18
Sazerac	New Albany	IN	Spirits production	Ren.	460	66		12/21
Schreiber Foods	Monett	MO	Cheese	Exp.		60		6/18
Seaboard Foods	Guymon	OK	Pork	Exp.	190		Gleeson Constructors & Eng LLC	8/20
Seaboard Triumph Foods	Sioux City	IA	Pork	Exp.			Epstein	6/18
Second Harvest	San Jose	CA	Cold storage	Ren.	40	3		1/18
Sedes Soy Crush	Caruthersville	MO	Soy proteins/oils	New				11/18
Select Services	Littlefield	TX	Butter and whey	New	400		E.A. Bonelli + Associates Inc.	18
Service Cold Storage	Stevens Point	WI	Cold storage	Exp.	170	20	Tippmann Group	9/18
Sid Wainer & Son	New Bedford	MA	Produce distribution center	New	100			1/18
SiliCycle	Quebec City	QC	Nutraceutical extracts	Exp.	21	15		6/18
Simmons Feed Ingredients	Southwest City	MO	Pet food ingredients - dry	Ren./Exp.	22	17	CRB	8/18
Simmons Pet Food	Emporia	KS	Pet food	Exp.	200	38		19
Simmons Prepared Foods	Decatur	AR	Chicken processing	New		300		19
Simmons Prepared Foods	Decatur	AR	Chicken processing	Exp.				19
Simplot	Caldwell	ID	Cold storage	Exp.	180	N/A	Tippmann Group	20
Simplot	Grand Forks	ND	Cold storage	Exp.	135		Tippmann Group	20
Simplot	Portage la Prairie	MB	Potato processing	Exp.	280	345		19
Simplot RDO	Pasco	WA	Peas, corn	Ren./Exp.	125	3		2/18
Sister Schubert's	Horse Cave	KY	Dinner rolls	Exp.		50		9/18
Smartmouth Brewing Company	Virginia Beach	VA	Brewery	Ren.	10			2/18
Smithfield - Farmer John	Vernon	CA	Pork	Ren.	9			5/19
Smithfield Foods	Clinton	NC	Cold storage	Exp.	17	15	Tippmann Group	6/19

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Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
Smithfield Foods	Denison	IA	Cold storage	Exp.	32	12	Tippmann Group	3/18
Smithfield Foods	Grayson	KY	Spiral sliced hams	Exp.		1		10/18
Smithfield Foods	Sioux Falls	SD	Meats	Ren.	15		Gleeson Constructors & Eng.	2/18
Smithfield Foods	Sioux Falls	SD	Pork	Exp.			Epstein	3/18
Smithfield Foods	Tar Heel	NC	Cold storage	Exp.	500	105	Tippmann Group	9/18
Smith's Food & Drug Stores	City of Henderson	NV	Dry-goods DC	New		14		8/18
Smude Enterprises	Pierz	MN	Sunflower oil	Exp.	50	3		9/18
Sokol and Company	Chicago	IL	Soups/sauces	Exp.			Food Plant Engineering LLC	18
Southern Visions	Bay Minette	AL	Tea and sugar	New	125	24		12/18
Southwest Cheese	Clovis	NM	Cheese	Exp.	250		Mead & Hunt, E.A. Bonelli + Associates	18
Southwest Cheese	Clovis	NM	Dairy	Exp.	109		E.A. Bonelli + Associates Inc.	9/19
Stampede Meat, Inc.	Sunland Park	NM	Meat processing	Ren.		36		9/18
Star Kay White	Congers	NY	Flavorings	Exp.	120	25	Dennis Group	9/19
Starbucks	Minden	NV	Coffee roasting & distribution	Exp.	710			6/18
Starbucks	York	PA	Coffee	Exp.		9	Nutec	4/18
Starbucks	York	PA	Coffee	Exp.		9	Haskell	4/18
Starbucks	Chicago	IL	Coffee	Ren.	45	9	Dennis Group	11/19
Stars Hollow Company	Cambridge	MN	Fish/produce/herbs	New	164	12		4/18
Stella & Chewy's	Oak Creek	WI	Pet foods	Exp.		30		12/18
Stoli Group	Bardstown	KY	Bourbon	New		150		1/18
Stryve Company	Madill	OK	High-protein snacks	New				11/18
Sugar Foods Group	Villa Rica	GA	Sweeteners, condiments	Exp.	227	53		1/18

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Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
SugarCreek - Brandworthy Food Solutions	Fairfield	OH	Protein processing	Exp.			Hixson Architecture & Engineering	20
SunOpta	Allentown	PA	Aseptic beverages	Exp.		22		6/19
Symrise	Atlanta	GA	Natural food ingredients	Exp.				20
Sysco	Raleigh	NC	Cold storage	Exp.	120		ARCO National Construction	5/19
Sysco N. Texas	Phoenix	AZ	Cold storage	Exp.	85	11	Nexus Architects	4/18
T								
T. Marzetti Company	Horse Cave	KY	Salad dressings, sauces	Exp.		1		18
Tajin	Jalisco	MX	Spice	New	38		Epstein	18
Tasty Brands	Owensboro	KY	Prepared foods	New	25		Food Plant Engineering LLC	18
Tate's Bake Shop	East Moriches	NY	Cookies	Ren.	20	2	Dennis Group	8/19
Taylor Farms	Ciudad Morelos	MX	Fresh cut vegetables	New	290		Dennis Group	1/19
Taylor Farms	Smyrna	TN	Deli foods	Exp.				7/18
Taylor Farms	Smyrna	TN	Fresh cut produce	Ren.		8	Dennis Group	11/19
Taylor Farms	Smyrna	TN	Fresh cut product	Ren.	50	5	Dennis Group	1/19
Templeton Rye Spirits	Templeton	IA	Rye whiskey	Exp.	55	26		18
The Bardstown Bourbon Company	Bardstown	KY	Distilled spirits	Exp.		17		18
The Bel Group	Sorel-Tracy	QC	Mini Babybel cheese	New		66		9/18
The Scoular Company	Seward	NE	Pet foods	New	105		Gray	3/20
The Wandchese Fish Company	Suffolk	VA	Ingredients	New		3		11/18
The Winery at Bull Run	Fairfax Cty	VA	Winery	Exp.		2		8/18
Tippin's	Kansas City	KS	Pies	Ren.	10	7	The Austin Company	19

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Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
TLI	Westport	MA	Slaughterhouse	New	20	4	Dennis Group	11/18
Tova Industries LLC	Louisville	KY	Soup bases, sauces	Exp.		1		18
Treehouse Foods	Dallas	TX	Coffee	Ren.	131	13	Dennis Group	10/19
Treehouse Private Brands	Hanover	PA	Snacks	Ren.		2	Dennis Group	5/19
Treehouse Private Brands	Hanover	PA	Snacks	Ren.	125	24	Dennis Group	3/19
Treehouse Private Brands	Lancaster	PA	Snacks	Ren.	11	24	Dennis Group	3/19
Treeline Treenut Cheese	Kingston	NY	Dairy-free cheese	Exp.	2			12/18
Triumph Foods	St. Joseph	MO	Pork	Exp.	12	3	Epstein	9/18
Tropicana	Bradenton	FL	Juice	Ren.		3	Dennis Group	5/19
Tropicana	Fort Pierce	FL	Juice	Ren.		5	Dennis Group	5/19
Turkey Hill	Conestoga	PA	Ice cream & beverages	Ren.		2	Dennis Group	6/19
Tyson Foods	Cincinnati	OH	Meat/poultry/seafood	Ren.			Food Plant Engineering LLC	18
Tyson Foods	Council Bluffs	IA	Beef, pork	Exp.	66		Gleeson Constructors & Eng LLC	5/18
Tyson Foods	Downers Grove	IL	Protein processing	Ren.			Hixson Architecture & Engineering	19
Tyson Foods	East Pottsville	PA	Warehouse/DC	Exp.	164	60		18
Tyson Foods	Haltom City	TX	Frozen foods	Ren.			Hixson Architecture & Engineering	19
Tyson Foods	Humboldt	TN	Poultry processing	New		300		19
Tyson Foods	Macon	GA	DC	Exp.	152	59		18
Tyson Foods	Sandford	NC	Poultry	Ren.			Gleeson Constructors & Eng LLC	19
Tyson Foods	Sherman	TX	Meat processing	Exp.	80	30		12/18
Tyson Foods	Tonganocie	KS	Poultry production	New		320		6/19
Tyson Foods	Union City	TN	Poultry	Exp.	25	84		7/19



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Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
Tyson Foods	Zeeland	MI	Prepared foods	Ren./Exp.			Hixson Architecture & Engineering	19
Tyson Foods, Inc.	Humboldt	TN	Fresh poultry	New	393		Gray	11/19
U								
U.S. Bakery (Franz)	Eugene	OR	Bakery	Exp.	45	11	The Austin Company	7/18
United Dairy Farmers	Cincinnati	OH	Donuts	New			Hixson Architecture & Engineering	19
United Natural Foods	Providence	RI	DC/warehouse	Exp.				12/18
US Cold Storage	Laredo	TX	Freezer/cooler DC	New	232	35	Stellar	12/18
US Cold Storage	Turlock	CA	DC (Ph. 4)	Exp.	457			12/19
US Foods	Marrero	LA	DC	Exp.	133			12/20
US Growers	Vernon	CA	Cold storage	New		24	ATI	4/18
USHydrations	Pittston	PA	Water bottler	Exp.	250	20		8/18
V								
Valley Milk	Modesto	CA	Powdered milk	New	100		Shambaugh & Son	18
Valley Queen	Milbank	SD	Cheese	Exp.		50		12/18
Vegetable Juices Inc.	Bedford Park	IL	Produce processing	Exp.	4		Epstein	12/18
Vegetable Juices Inc.	Tulare	CA	Produce processing	Ren.			Epstein	10/18
Virginia Murachan Inc.	North Chesterfield	VA	Ramen noodles	Exp.	59		Gray	9/19
W								
Walmart	Fort Wayne	IN	Milk processing	New	250			8/18
Wayne Farms	Enterprise	AL	Poultry	Exp.		105		1/18

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Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
Wellpet LLC/Sojos	Minneapolis	MN	Pet food	Exp.	70	11	CRB	18
Whiskey Service	Danville	KY	DC/Warehouse	New		10		18
Whitson's	Islandia	NY	RTE meals	Exp.			Food Plant Engineering LLC	6/18
WholeStone Farms	Fremont	NE	Pork	Ren./Exp.		42	Epstein	12/20
Wild Turkey Bourbon	Lawrenceburg	KY	Distilled spirits	Exp.		2		18
Wilderness Trail Distillery	Danville	KY	Bourbon, vodka, rum	Exp.		2		18
Win Chill Cold Storage	Sioux Falls	SD	Cold storage	New	205		Tippmann Innovation	10/18
Win Chill Cold Storage	Sioux Falls	SD	Cold storage freezer	Exp.	126		Tippmann Innovation	10/18
Winona Foods	Green Bay	WI	Cheese	Exp.		2		2/18
Wolfgang Confectioners	Loganville	PA	Candies	Exp.	78			11/18
Wolverine Packaging	Detroit	MI	Meat processing	New	180		Tippmann Innovation	6/18
Woodford Reserve Distillery	Versailles	KY	Bourbon	Exp.		2		18

Z

Zucramex	Otay Mesa	CA	Confectionery	New		3	Haskell	12/18
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