

Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
151 Foods	Bellmawr	NJ	Baking	New	285		The Austin Company	05/15
5 Generation Bakers	McKees Rocks	PA	Bakery	Exp.				10/14
<b>A</b>								
A. Lassonde	Rougemont	QC	Soft drinks + D/W	Exp.	40	19		1/14
Abbott Nutrition	Tipp City	OH	Adult nutritional beverages (Ensure)	Exp.			Hixson	14
Abe's Finest Meats	Putnam Cnty.	FL	Meat products	New		1		4/14
ADM Agri-Industries/ADM Milling	Montréal	QC	Edible oils	New		20		1/14
AdvancePierre Foods	Cincinnati	OH	Meat	Ren.			Food Plant Engineering	6/14
Ag Products (AGP)	Sergeant Bluff	IA	Soybean oil refinery	New		90		10/14
Against the Grain Brewery	Portland	KY	Beer	Exp.	25	3		9/14
Agropur	Weyauwega	WI	Cheese	Exp.		55		10/14
Aker Biomarine	Houston	TX	Seafood products	Exp.		3		10/14
Alaska Glacier Seafoods	Juneau	AK	Seafood + D/W	Exp.	10			10/14
Alesmith Brewing Company	Miramar	CA	Brewery	New	105			10/14
Aliments Breton	Scott	QC	Pork products	New		28		10/14
Allen Harrim	Millsboro	DE	Poultry processing	Ren.		100		14
Allied Specialty Foods	Vineland	NJ	Chicken, steak cooked & raw + D/W	Exp.	76			10/14
American Bottling (Dr Pepper/Snapple)	Cincinnati	OH	Carbonated beverages	Exp.	64			10/14
American Breadcrumb Company	Bristol	PA	Bread crumbs	New	35	2		10/14
American Foods Group	Versailles	OH	Processed chicken	Exp.	37	3		10/14
American Sugar Refining	Arabi	LA	Cane sugar refining	Exp.		1		10/14
Amy's Kitchen	Goshen	NY	Organic foods	New	500	100		16
Amy's Kitchen	Petaluma	CA	Frozen foods	Ren.	500			12/14
Amy's Kitchen	Pocatello	ID	Natural, organic foods	New	464	76		10/14
Anheuser-Busch InBev	James City	VA	Brewery	Exp.	10	10		10/14
Arts and Science Brewing Company	Hamilton	ON	Brewery	New	50			10/14
Aryzta Bakeries	Bolingbrook	IL	Baked goods	New	317			4/14
Aunt Millie's Bakeries	Merrillville	IN	Bread, cake D/W	Exp.	25	2		10/14
Aurora Organic Dairy	Platteville	CO	Dairy	Exp.			Hixson	14
Avena Foods	Regina	SK	Vegan oat-based grain products	Exp.		30		1/14
<b>B</b>								
B&G Foods	Houston	TX	Shelf-stable foods + D/W	New	267			10/14
B.K. Miller Company	Suitland	MD	Soft drinks	New	113			4/14
Baker Cheese Factory	St. Cloud	WI	Cheese	Exp.	80	7		10/16
Bakery On Main	Hartford	CT	Cereals, snacks, gluten-free prod.	Exp.	111	5		4/14
Bakkavor	Jessup	PA	Ready-to-eat	Ren.	30		The Austin Company	14
Ballast Point	San Diego	CA	Brewery	New	106			4/14
Bardstown Distillery (Sazerac)	Bardstown	KY	Distillery	Exp.		5		6/14
Barney's Bakery	Weirton	WV	Baked goods	New	12	1.6		10/14
Barrel O' Fun Snack Foods East (KLN)	Waterford	PA	Snacks	Exp.	163	6		10/14
Barry Callebaut	Saint-Hyacinthe	QC	Chocolate	Exp.		14		1/14
Bayview Foods	Macon	GA	Pickles	New		4		4/14
BBMC (Becker Brewing and Malting)	Las Vegas	NV	Brewery	New	51			10/14
Beam Suntory	Boston	KY	Whiskey & bourbon distillation	Exp.		4		4/14
Beam Suntory	Boston	KY	Alcohol products	Exp.	103	13		10/14
Beam Suntory	Clermont	KY	Vodka & bourbon whiskey distillation	Exp.		6		4/14
Bel Brands USA	Brookings	SD	Cheese	New	170	144		11/14
Bell & Evans	Fredericksville	PA	Poultry processing	Exp.	158	44		3/14

# PLANT CONSTRUCTION SURVEY

Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
<b>B</b>								
Bellisio Foods	Jackson	OH	Frozen foods	Exp.		17		10/14
Biery Cheese	Plover	WI	Cheese	Exp.		20		5/14
Big Creek Foods	Gainesville	GA	Dog treats + D/W	New		2		4/14
Big River Prairie Gold	Galva	IL	Corn sugar	New	20	20		10/14
Big Rock Brewery	Vancouver	BC	Brewery	New		3		1/14
BJ's Restaurants	Temple	TX	Brewery	New		2		10/14
Black Hops Farm	Loudoun	VA	Hops production	Exp.		1		10/14
Bloemer Food Sales Company	Louisville	KY	Chili, chili powder	Exp.	12	1		4/14
Blount Fine Foods	Fall River	MA	RTE foods	Exp.	7		CMC Design-Build, Inc.	5/14
Blount Fine Foods	Fall River	MA	RTE foods	Exp.	60		CMC Design-Build, Inc.	10/15
Blue Apron	Dallas	TX	Meals	New	75		Food Plant Engineering	9/15
Blue Buffalo	Joplin	MO	Pet food	New	400			11/14
Blue Coast Bakers	Ormond Beach	FL	Bakery	New	200	12		10/14
Blue Diamond Almonds	Turlock	CA	Nut processing	Exp.			EA Bonelli + Associates, Inc.	14
Blue Rooster	Warren	AR	Poultry deboning	Ren.				8/14
Bluegrass Dairy & Food	Dawson	MN	Dairy	Exp.	200	18		4/14
Bluegrass Dairy & Food	Glasgow	KY	Dairy products	Exp.		2		10/14
Bo Deans Wafer Company	Le Mars	IA	Flour for novelty cones and waffles	Exp.	9	2		10/14
Boar's Head Meats	New Castle	IN	Meats	New	150	80		10/14
Bob Evans Farms	Hillsdale	MI	Meat packaging	Ren./Exp.		4		7/14
Bob Evans Farms	Xenia	OH	Meat products	Exp.	30	6		4/14
Bob's Red Mill	Milwaukie	OR	Whole grain/gluten-free prod. + DC	New	125			14
Borden Dairy Company of Kentucky	London	KY	Dairy products	Exp.		2		4/14
Boulevard Brewing Company	Kansas City	MO	Beer	Exp.	15	12	CRB	14
Brau Brothers Brewing Company	Marshall	MN	Brewery	Exp.		2		10/14
Brewery X (Eden Park)	Cincinnati	OH	Brewery	New		3		10/14
Bridgetown Natural Foods	Portland	OR	Snack foods	Exp.	20			10/14
Bridor	Vineland	NJ	Commercial bakeries	Exp.	47	32		10/14
Buffalo Trace Distillery (Sazerac)	Frankfort	KY	Spirits distribution	Exp.	84		Gray Construction	6/15
Bug Company of PA	Hellertown	PA	Pet foods (live insects)	New	47	2		10/14
Bunge North America	Altona	MB	Canola	Exp.		80		1/14
Bunge North America	Destrehan	LA	Soybean	Exp.		140		10/14
Byrne Dairy	Cortlandville	NY	Dairy (yogurt)	New	52			9/14
<b>C</b>								
C.W. Brown Foods	Mt. Royal	NJ	Meat	Exp.			Food Plant Engineering	10/15
Calbee	Senatobia	MS	Snack foods	Ren.		51		11/14
Caldic Canada	Mississauga	ON	Food ingredients	New	171			1/14
California Dairies	Artesia	CA	Dairy	Ren.			EA Bonelli + Associates, Inc.	14
California Dairies	Fresno	CA	Dairy	Ren.			EA Bonelli + Associates, Inc.	14
California Dairies	Tipton	CA	Dairy	Ren.			EA Bonelli + Associates, Inc.	14
California Dairies	Visalia	CA	Dairy	Ren.			EA Bonelli + Associates, Inc.	14
Campbell Soup Company	Napoleon	OH	Canned food	Exp.		20		10/14
Caravan Ingredients	Lenexa	KS	Functional ingredients, emulsifiers	Exp.		3		4/14
Caremoli USA	Houston	TX	Natural food ingred. + D/W	New		4		10/14
Cargill	Clavet	SK	Canola	Exp.		75		1/14
Cargill	Wetaskiwin	AB	Canola	New		50		1/14
Cargill Kitchen Solutions	Big Lake	MN	Prepared food	Exp.	5			10/14
Cargill Kitchen Solutions	Lake Odessa	MI	Cooler/freezer	Exp.	23	11		14

# PLANT CONSTRUCTION SURVEY

Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ MIL.)	A&E/C	Completion Date
<b>C</b>								
Carriage House Companies Inc.	Buckner	KY	Canned food items	Exp.	200	97		4/14
Cassisi Monna & Filles	Saint-Pierre, I-O	QC	Liquors/wines	Exp.		1		10/14
Castellini	Atlanta	GA	Fresh produce	New	213		Tippmann Group	8/15
Caterina Foods	Lake Bluff	IL	Fruit/produce + D/W	Exp.	60			10/14
Cavalier Produce	Charlottesville	VA	Cold storage	New	20	3	Food Tech	11/15
Cayuga Milk Ingredients	Auburn	NY	Fluid and powdered milk	New	100	20	Shambaugh/MSKTD	12/14
Cedar Ridge Vineyard	Swisher	IA	Wine	Exp.		1		4/14
Cedar Springs Brewing Company	Cedar Springs	MI	Brewery	Exp.		2		10/14
Central Maine Cold Storage	Bucksport	ME	Seafood + D/W	New		2		10/14
Champion Petfoods	Auburn	KY	Specialty pet food kitchen	New	371		Gray Construction	1/16
Chaos Mountain Brewing	Franklin	VA	Craft beer brewery	Exp.		1		10/14
Charles & Alice Company	Lancaster	PA	Fruit pouches	Ren.	55	10		6/14
Chattanooga Coca-Cola Bottling Company	Chattanooga	TN	Beverage distribution	New	305	62		6/14
Chaucer Foods	Forest Grove	OR	Freeze-dried fruit	New	84			4/14
Chef's Warehouse	Chicago	IL	Gourmet foods, ingredients + D/W	New	108			4/14
Cherry Republic	Empire	MI	Cherry candies, sausage, salsa	New	14	1		4/14
Cheryl & Company	Columbus	OH	Baking	Ren./Exp.	44		The Austin Company	14
Chiala Farms	Hollister	CA	Produce	New			EA Bonelli + Associates, Inc.	14
Chobani	Twin Falls	ID	Yogurt	Exp.	30		Tippmann Group	6/14
Chocolate Celebrations	Pittsburgh	PA	Sugar and confectionery products	New	30	2		10/14
Church & Dwight Company	York	PA	Gummy vitamins	Exp.	82	55	CRB	3/15
City Line Distributors	New Haven	CT	Distribution facility	Exp.	20		CMC Design-Build, Inc.	9/15
Clemens Food Group	Coldwater	MI	Pork processing	New	550	256		12/14
Clif Bar and Company	Twin Falls	ID	Bakery/snacks	New		90		14
Cloverhill Bakery	Cicero	IL	Bakery	Ren.			Epstein	15
Cloverleaf Cold Storage	Monmouth	IL	Refrigerated warehouse/DC	New	235			4/15
Coastal Companies (The)	Laurel	MD	Dairy + D/W	New	240	1		10/14
Coca-Cola	Milwaukee	WI	Soft drinks	Exp.		30		1/14
Coca-Cola Bottling Company United	Birmingham	AL	Carbonated soft drinks	Exp.		34		10/14
Coca-Cola Refreshments	Auburndale	FL	Beverages	Exp./Ren.			RC Stevens	1/14
Coca-Cola Refreshments	Auburndale	FL	Beverages	Exp./Ren.			Hixson Architectural Engineering/RC Stevens	1/14
Coca-Cola Refreshments	Auburndale	FL	Beverages	Ren.			Hixson Architectural Engineering/RC Stevens	9/14
Coca-Cola Refreshments	Columbus	OH	Beverages	Ren.			Hixson	14
Coca-Cola Refreshments	Denver	CO	Beverages	Ren.			Hixson	15
Coca-Cola Refreshments	Dunedin	FL	Beverages	New			Hixson	14
Coca-Cola Refreshments	Elmsford	NY	Beverages	Ren.		4	OLA Consulting Engineers/RC Stevens	1/15
Coca-Cola Refreshments	Hartford	CT	Beverages	Ren.	30	3	Design Group	3/15
Coca-Cola Refreshments	Macungie	PA	Non-carbonated drinks	Exp.	50	43		14
Coca-Cola Refreshments/Simply Drinks	Auburndale	FL	Beverages	Exp.	8	4	Hixson Architectural Engineering/RC Stevens	11/14
Columbus Brewing	Columbus	OH	Brewery	New	50	5		10/14
Columbus Foods	Hayward	CA	Salami	Exp.	55			7/15
Comfy Cow	Louisville	KY	Premium ice cream	Exp.	4	2		10/14
Community Coffee	Port Allen	LA	Coffee and tea	Exp.		9		4/14
ConAgra Foods	Archbold	OH	Frozen foods	Ren.			Hixson	14
ConAgra Foods	Buckner	KY	Sauces	Ren.	100		Hixson/Gray Construction	6/15
ConAgra Foods	Frankfort	IN	Warehouse/DC	New	1,600			4/14
ConAgra Foods	Fridley	MN	Snacks	New		6		10/14

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Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ MIL.)	A&E/C	Completion Date
<b>C</b>								
ConAgra Foods	Indianapolis	IN	Prepared foods	Ren.			Hixson	14
ConAgra Foods	Trenton	MO	Grocery products	Ren.			Hixson	14
Constellation Brands	Madera	CA	Wine	Ren.		1	Haskell Architects & Engineers	12/14
Constellation Brands	Nava	MX	Brewery (Corona)	Exp.	1,725	1,400	Alberici, Gilbane, Vestal, URS	9/17
Constellation Brands	Nava	MX	Alcoholic beverage warehouse/DC	Exp.				12/14
Continental Mills	Effingham	IL	Flour	Exp.		2		10/14
Continental Mills	Hopkinsville	KY	Baking ingredients	Exp.	6		Gray Construction	4/14
Corsair Distillery	Nashville	TN	Liquor distillery	Exp.	26			10/14
Cosmos Creations	Junction City	OR	Puffed corn	Exp.	135	15		9/14
Country Pure Foods	Akron	OH	Boxed juice products	Exp.		5		10/14
Creature Comforts	Athens	GA	Brewery	New		1		4/14
Greekstone Farms	Arkansas City	KS	Beef processing	Exp.	72		Tippmann Group	9/14
Grosset	Independence	KY	Cold storage	Exp.	30		Tippmann Group	8/14
CSC Sugar	Covington	TN	Raw sugar	New		4		4/14
CSM Bakery	Pleasant View	UT	Cookies	Exp.		30		9/14
Cumberland Farms	Westborough	MA	Cold storage	Exp.	55		CMC Design-Build, Inc.	10/14
Cumberland Farms	Westborough	MA	Convenience foods	Exp.	40		CMC Design-Build, Inc.	12/14
Cusanos Italian Bakery	Coconut Creek	FL	Bakery	Exp.	272	41		10/14
Custom Food Products	Owingsville	KY	Further processed meats	Exp.	160		Gray Construction	5/15
<b>D</b>								
Daily's Premium Meats	St. Joseph	MO	Meat processing	New	143		Epstein	15
Daisy Brand	Wooster	OH	Sour cream	New		116		7/14
Daniele	Burrville	RI	Meat processing	Exp.	320		CMC Design-Build, Inc.	10/14
Dawn Food Products	Piscataway	NJ	Baked goods	New	130			10/14
Dawn Foods	Piscataway	NJ	Cold storage	New	42		Tippmann Group	12/14
Day 6 Pet Nutrition	Baxter Springs	KS	Pet nutrition products	New		6		10/14
Del Monte Fresh Produce	Oshawa	ON	Fresh fruit + D/W	New	108			1/14
Deli Brands of America	Baltimore	MD	Meat	Exp.			Food Plant Engineering	6/15
Deseret Mill Pasta Plant	Kaysville	UT	Pasta	New	45	15	Case, Lowe & Hart, Inc.	2/15
Diageo	Shelbyville	KY	Bourbon distillery	New		115		7/16
Dietz & Watson	Philadelphia	PA	Cold storage	New	208		Tippmann Group	9/15
Dole Fresh Vegetables	Springfield	OH	Vegetables	Exp.		9		10/14
Dorada Foods	Ponca City	OK	Processed meats	Ren./Exp.	35	17	Gleeson Constructors & Engineers	6/15
Dot Foods	Mount Sterling	IL	Cooler/warehouse	Exp.	110			4/14
Dr Pepper Snapple Group	Dallas	TX	Soft drinks	New	376			10/14
DSM Nutritionals	Kingtree	SC	Nutrition	Ren./Exp.			The Austin Company	14
<b>E</b>								
E.G. Emil's & Son	Philadelphia	PA	Poultry	Exp.			Food Plant Engineering	9/15
Eastern Ice	Fall River	MA	Cold storage	Exp.	25		CMC Design-Build, Inc.	8/14
Eastside Distilling	Portland	OR	Distillery	Exp.	41			10/14
Echo Lakes Foods	Huntington	IN	Frozen breakfast foods	New		19		11/14
Eden Foods	Fremont	CA	Vegetables, beans	New	45	4		10/14
Elmira Pet Products	Woolwich	ON	Pet food	Exp.		12		1/14
Empire Specialty Cheese Company	Ashville	NY	Cheese	Exp.		6		1/14

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<b>E</b>								
Ezzo Sausage Co.	Columbus	OH	Pepperoni	Exp.	8	4		4/14
<b>F</b>								
FAGE	Johnstown	NY	Greek yogurt	Exp.		100		14
Fairhope Brewing Company	Fairhope	AL	Craft brewery	Exp.	9	1		10/14
Fancy Pokket Corp.	Lancaster	SC	Gluten-free bakery	New	57	13		14
Farbest Foods	Vincennes	IN	Raw fresh and frozen turkey prod.	New	227		Shambaugh & Son, L.P.	12/14
Feihe	Gustine	CA	Dairy powder	Ren.			EA Bonelli + Associates, Inc.	14
Ferrara Candy Company	Bolingbrook	IL	Candy	New	747			4/14
Fiera Foods	Toronto	ON	Bakery	Exp.		146		1/14
Five Generation Bakers	McKees Rocks	PA	Baking	Ren.	37		The Austin Company	12/15
Five Star Food Products	Freeport	NY	Meat	New	30		Food Plant Engineering	1/14
Flagship Food Group	Albuquerque	NM	Chile, Mexican food	New	79	9		12/14
Flowers Baking Company	Modesto	CA	Bakery	New		25		7/14
Flowers Foods	Knoxville	TN	Bakery	New		12		5/14
Folger Coffee Company	New Orleans	LA	Coffee and tea	Exp.		27		4/14
Founders Brewing Company	Grand Rapids	MI	Brewery	Exp.		40		10/14
Four Seasons Produce	East Cocalico Township	PA	Organic produce + D/W	Exp.	30	4		10/14
Franco Whole Foods	Las Cruces	NM	Tortillas	New	40	6		10/14
Freedom Foods	Randolph	VT	Food products + D/W	New	25			10/14
Freetail Brewing Company	San Antonio	TX	Brewery	Exp.	30	3		10/14
Fremont Beef	Fremont	NE	Processed meats	Exp.	53	11	Gleeson Constructors & Engineers	7/15
Fresh Choice	Warsaw	KY	Pet food	New		2		12/14
Fresh Mark	Canton	OH	Processed meats	Exp.		9		10/14
Frito-Lay	Aberdeen	MD	Snack food	Exp.	132	21	Haskell Architects & Eng.	10/15
Frito-Lay	Fayetteville	TN	Snack food	Exp.		22	Haskell Architects & Eng.	7/14
Frito-Lay	Fayetteville	TN	Snack food	Exp.	3	1	Haskell Architects & Eng.	7/14
Frito-Lay	Jonesboro	AR	Snack food	Exp.		9	Haskell Architects & Eng.	3/16
Frito-Lay	Killingly	CT	Snack food	Exp.		18	Haskell Architects & Eng.	11/14
Frito-Lay	Killingly	CT	Snack food	Exp.	5	2	Haskell Architects & Eng.	9/15
Frito-Lay	Rancho Cucamonga	CA	Snack food	Exp.		12	Haskell Architects & Eng.	7/16
Frito-Lay	Rosenberg	TX	Snack food	Exp.	13	5	Haskell Architects & Eng.	10/14
Frito-Lay	Topeka	KS	Snack foods	Exp.		8		4/14
Fromagerie Les Rivières	Quebec City	QC	Cheese/snacks	New		2		1/14
Fromagerie St-Albert	Cambridge	ON	Milk	Exp.		1		1/14
Fromagerie St-Albert	The Nation	ON	Cheese	New	72	30		1/14
Fromagerie Victoria	Lévis	QC	Cheese processing/retail	New		4		1/14
Fromm Family Foods	Columbus	WI	Pet food	Exp.	90	24		10/14
Frulact Group	Rupert	ID	Fruit processing	New	200	30		14
Fuchs North America	Hampstead	MD	Spice & extracts	Exp.	200	16		10/14
Fuji Food Products	South Elgin	IL	Sushi	New	40			12/14
<b>G</b>								
Gamas	Merida	MX	Meat processing + D/W	New		3		10/14
Gavilon Ingredients	Council Bluffs	IA	Distribution/warehouse	New		5		4/14
General Mills	Fridley	MN	Grain processing	Exp.	50		Faithful+Gould	4/15
General Mills	Kalamazoo	MI	Cold storage	New	157		Tippmann Group	7/14
General Mills	Wellston	OH	Cold storage	Exp.	17		Tippmann Group	12/14

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Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ MIL.)	A&E/C	Completion Date
<b>G</b>								
General Mills Cereals Properties	Cedar Rapids	IA	Cereal	Exp.	10	47		4/14
Glanbia Foods	Gooding	ID	Dairy whey protein	Exp.	250	82		10/14
Glanbia Nutritionals	Sioux Falls	SD	Flaxseed ingredients, chia, quinoa	New	63			6/14
Glenmore Distillery (Sazerac)	Owensboro	KY	Spirits distribution	New	215		Gray Construction	6/15
Gold Creek Foods	Gainesville	GA	Poultry	Exp.		6		4/14
Golden Gourmet	Americus	GA	Packaged frozen meals	New		3		4/14
Golden Valley Natural	Shelley	ID	Organic beef jerky	New		15		7/14
Goose Island Beer Company	Chicago	IL	Brewery	New	130			1/14
Gordon Food Service	Taunton	MA	Distribution center	Exp.	40		CMC Design-Build, Inc.	7/15
Gott Ice Cream	Tipton	IA	Ice cream	New		1		4/14
Goya Foods	Houston	TX	Production/distribution of veg.	New	350			5/14
Goya Foods	Jersey City	NJ	Warehouse	New	638			5/14
Goya Foods	Los Angeles	CA	Production/distribution of veg.	New	250			5/14
Goya Foods	McDonough	GA	Production/distribution of veg.	New	151			5/14
Goya Foods	Secaucus	NJ	Rice packaging	Ren.	240			5/14
Great Kitchens	Romeoville	IL	Pizza D/W	Exp.	230	30		10/14
Great Lakes Brewing Company	Cleveland	OH	Beer	Exp.		7		10/14
Great Lakes Cheese	Manchester	TN	Cheese	New	330	100		14
Green Flash Brewery	Hampton Roads	VA	Brewery	New	58	20		12/16
Green Sense Farms	Portage	IN	Leafy greens, herbs processing	Ren.	30	2		5/14
Greencore Group	Quonset	RI	Sandwiches	New	100		Faithful+Gould, Whiting-Turner	4/15
Greencore Group	Jacksonville	FL	Process facility/convenience foods	Ren.	40		CMC Design-Build, Inc.	7/14
Greenhouse Winery	Sewickley	PA	Wine	New		1		1/14
<b>H</b>								
H&S Bakery	Baltimore	MD	Commercial bakery D/W	Exp.	51			10/14
Half Acre	Chicago	IL	Brewery	Exp.	60			10/14
Hamlet Protein	Findlay	OH	Soy protein for pet and animal foods	Exp.		7		10/14
Harmony Beef/Vesta Holdings	Chestermere	AB	Meat processing	Exp.		17		1/14
Harris Teeter	Charlotte	NC	Cold storage	Exp.	60	6	Food Tech	10/15
Hart AgStrong	Trenton	KY	Canola	New	23	7		4/14
Hausbeck Pickle Company	Saginaw	MI	Pickles	Exp.		4		10/14
Hearthside Food Solutions	McComb	OH	Baked goods	Exp.		3		10/14
Heartland Food Products Group	Indianapolis	IN	Drink mixes, sweeteners	Exp.	435	21		6/14
Heaven Hill Distilleries	Bardstown	KY	Whiskey	Exp.		39		10/14
Hemp Oil Canada	Ste. Agathe	MB	Hemp flour, protein, canned foods	Exp.	35			1/14
Herbalife	Winston-Salem	NC	Nutritional powders, liquids, herbal teas	Ren.	792	130	CRB	14
Herdez	Monterrey	MX	Condiments	New		42		4/14
Hickory Harvest Foods	Akron	OH	Snack foods	Exp.	17	1		4/14
Highland Brewing Company	Asheville	NC	Beer	Exp.		5		10/14
Hillshire Brands	Storm Lake	IA	Turkey	Ren.	45	30	Gleeson Constructors & Engineers, Hixson	12/14
Hillshire Brands	Zeeland	MI	Frozen foods	Exp.			Hixson	14
Hillstern Farms	Arkadelphia	AR	Poultry slaughtering and processing	New		4		10/14
Hilmar Cheese	Dalhart	TX	Cheese	Exp.		1		2/14
Hilmar Cheese	Turlock	CA	Milk powder	New		75		1/14
Hiram Walker	Windsor	ON	Distillery	Exp.		8		1/14
HJ Heinz	Fremont	OH	Ketchup	Exp.		12		10/14
HJ Heinz	Muscataine	IA	Processed vegetables	Exp.	2	25		2/14

# PLANT CONSTRUCTION SURVEY

Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ MIL.)	A&E/C	Completion Date
<b>H</b>								
Hof Haus	Chicago	IL	Slicing/packaging ham	Exp.		10		3/14
Hoff's Bakery	Malden	MA	Baked goods	Ren.	75		CMC Design-Build, Inc.	11/15
Hollandia Dairy	San Marcos	CA	Dairy	Exp.			EA Bonelli + Associates, Inc.	14
Hormel Foods	Dubuque	IA	Bacon	Ren.		2	Gleeson Constructors & Engineers	6/14
Hormel Foods	Osceola	IA	Bacon	Ren./Exp.	14	8	Gleeson Constructors & Engineers	11/14
Houston Avocado Company	Houston	TX	Avocados + D/W	Exp.		1		10/14
HP Hood	Vernon	NY	Dairy products	Exp.	17		CMC Design-Build, Inc.	2/15
HP Hood	Oneida	NY	Dairy products	Exp.	50		CMC Design-Build, Inc.	12/14
HP Hood	Winchester	VA	Dairy	Exp.	23		Gleeson Constructors & Engineers	9/14
<b>I</b>								
In and Out Burger	Lancaster	TX	Beef	New	165	30	Haskell Architects & Eng.	5/16
In and Out Burger	Lathrop	CA	Beef	New	35	16	Haskell Architects & Eng.	6/14
Inclusion Technologies	Atchison	KS	Nut-based inclusions	New		1		4/14
Indiana Packers	Delphi	IN	Pork processing	Exp.			Epstein	15
Indiana Packers	Frankfort	IN	Pork distribution/warehouse	Ren.	57			12/15
Interbake Foods	Front Royal	VA	Cookies and crackers	Exp.		11		10/14
Interbake Foods	North Sioux City	SD	Cookies	Exp.		11		10/14
International Delights	Clifton	NJ	Bakery	Exp.			Food Plant Engineering	5/14
International Grains and Cereal (IGC)	Greenville	TX	Cereal	Exp.	210	4		4/14
Iowa Brewing Company	Cedar Rapids	IA	Brewing	New		2		10/14
Iowa Cold Storage	Altoona	IA	Cold storage	Exp.	26	2	Gleeson Constructors & Engineers	12/14
Iowa Premium Beef	Tama	IA	Beef slaughter/processing	Exp.	200	48		4/14
Iowa Premium Beef	Tama	IA	Cold storage	Exp.	42		Tippmann Group	11/14
<b>J</b>								
J&M Foods	Miami	OK	Mushrooms	Exp.		4		1/15
J. Hungerford Smith Company/ Conagra Foods	Humboldt	TN	Ice cream toppings, drink bases & pancake syrup	Exp.				4/14
J. M. Smucker Company	Havre De Grace	MD	D/W	New	175	3		10/14
J. M. Smucker Company	Memphis	TN	Peanut butter, fruit spreads (Proj. 1)	Exp./Ren.	135	55		2/14
J. M. Smucker Company	Memphis	TN	Preserves, jellies, dessert toppings & fruit (Proj. 2)	Exp.		40		10/14
J. M. Smucker Company	Orrville	OH	Spreads	Exp.	139	89		10/14
J. M. Smucker Company	Suffolk	VA	Liquid coffee processing	Exp.	13	4		10/14
Jack Daniel's	Trinity	AL	Distillery	New		60		4/14
JACMAR	City of Industry	CA	Cold storage	New	200	20	Food Tech	1/15
Jacqueline's Wholesale Bakery	Salem	MA	Bakery	Exp.	11	5		10/14
JBS, USA	Hyrum	UT	Beef	Exp.	218		Gleeson Constructors & Engineers	3/16
JBS, USA	Lenoir	NC	Meat processing and packaging	Exp.		2		10/14
JMS Foodservice	Harahan	LA	Coffee and tea + D/W	Exp.		10		4/14
John Hofmeister & Son	Chicago	IL	Meat packaging	Exp.		10		1/14
John Morrell & Company	Cincinnati	OH	Meat	Ren.			Food Plant Engineering	5/14
John Soules Foods	Tyler	TX	Tex-Mex foods	Exp.		19		10/14

# PLANT CONSTRUCTION SURVEY

Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ MIL.)	A&E/C	Completion Date
<b>K</b>								
K&N's Foods USA	Fulton	NY	Poultry processing	New				10/14
Kansas City Sausage	Godwin	NC	Meat processing	Ren.			Epstein	15
Kansas Dairy Ingredients	Hugoton	KS	Dairy	Exp.			EA Bonelli + Associates, Inc.	14
Karbach Brewing	Houston	TX	Beer brewery	New	22	15		4/14
Keebler	Florence	KY	Packaged foods/snacks	Exp.		19		10/14
KeHe Distributors	Stockton	CA	Cold storage	Ren.	40	2.5	ESI Design Services, Inc.	5/15
Kellogg	Muncy	PA	Snack foods	Exp.		15		10/14
Kellogg	Woodridge	IL	Cookie and crackers	Exp.	135			10/14
Kellogg Snacks	Florence	KY	Cookies	Exp.		19		10/14
Kellogg Snacks/Louisville Bakery	Louisville	KY	Cookies	Exp.		3		10/14
Kemin Industries	Verona	MO	Pet food	Exp.	40	14		4/14
Kenlake Foods	Murray	KY	Snacks	Exp.		3		10/14
Kentucky Bourbon Distillers	Bardstown	KY	Bourbon whiskey	Exp.		1		10/14
Kentucky Dairy Product Innovations	London	KY	Lactose-free skim milk	New	12	4		12/14
Kerry Inc.	Sturtevant	WI	Meat, vegetable flavors	Exp.	96	7		10/14
Kettle Cuisine	Lynn	MA	Soups	Exp./Ren.	125		CMC Design-Build, Inc.	6/14
Keurig Green Mountain	Atlanta	GA	Beverages	New			Hixson	15
Keurig Green Mountain	Douglasville	GA	Cold beverage production facility	New	600		Hixson/Gray Construction	8/15
Keurig Green Mountain	Williston	VT	Beverages	Ren.			Hixson	15
King's Hawaiian	Oakwood	GA	Bakery	Exp.	120			14
Kitchen Table Bakers	Syosset	NY	Cheese snacks/crisps	New	10	1		10/14
Koch Foods	Fairfield	OH	Poultry processing	Exp.	179			10/14
Koch Foods	Gadsden	AL	Poultry processing	Exp.		6		1/15
Kozy Shack	Turlock	CA	Snack food	Exp.			EA Bonelli + Associates, Inc.	14
Kraft Foods	Springfield	MO	Cheese processing	Exp.		100		10/14
Kraft Foods Group, Inc.	Coshocton	OH	Meat products	Exp.		43		4/14
Kroger	Forest Park	GA	Food distribution center	New	1,200			10/15
<b>L</b>								
La Bodega Meat & Produce	Garland	TX	Meats + D/W	Exp.		10		10/14
La Moderna	Cleburne	TX	Pasta	New				11/14
La Voie Maltée	Quebec City	QC	Brewery	New		3		1/14
Laiterie Chalifoux	Sorel-Tracy	QC	Cheese	Exp.		13		1/14
Lake Foods	Hartwell	GA	Chicken products	Exp.		1		4/14
Lakeview Farms	Delphos	OH	Dairy products	New		10		4/14
Leclerc Foods USA	Phoenix	AZ	Cookies, snack bars, crackers	Ren./Exp.	165	50		3/14
Leo Desilets	Scotstown	QC	Herbal products	Exp.		2		1/14
Leprino Foods Company	Greeley	CO	Dairy	Exp.			EA Bonelli + Associates, Inc.	14
Leprino Foods Company	Lemoore West	CA	Dairy	Ren./Exp.			EA Bonelli + Associates, Inc.	14
Leprino Foods Company	Tracy	CA	Dairy	Exp.			EA Bonelli + Associates, Inc.	14
Les Aliments	Boisbriand	QC	Dry pasta	Exp.		55		1/14
Lesaffre Yeast Corporation	Cedar Rapids	IA	Yeast and ingredients	New		5		10/14
Lifeplus International	Batesville	AR	Dietary supplements	Exp.		3		10/14
Lift Bridge Brewing Company	Stillwater	MN	Beer	Exp.		1		10/14
Lindt & Sprungli	Carlisle	PA	Candy warehouse and DC	Ren.	400			10/14
Link Snacks	Minneapolis	MN	Beef jerky	Exp.	20			3/14
Liscio's Italian Bakery	Glassboro	NJ	Bakery	Exp.		13		1/14
Live Oak Brewery	Austin	TX	Brewery	New		4		10/14
Living Ecology/Trader Joe's	Henderson	NV	Fruit bars	New		10		7/14



# PLANT CONSTRUCTION SURVEY

Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
<b>L</b>								
Llano Estacado Winery	Lubbock	TX	Winery	Exp.		2		10/14
Lone Star Milk Producers	Canyon	TX	Dairy products	New		50		4/14
Louisiana Sugar Refining	Gramercy	LA	Cane sugar refining	Exp.		5		10/14
Lumi Juices	Charlottesville	VA	Cold-pressed juices	Exp.	12	1		10/14
<b>M</b>								
Main Street Gourmet	Akron	OH	Baked goods	Exp.		6		10/14
Maines Paper & Food Service	Arlington	TN	Distribution facility	Ren.	71		CMC Design-Build, Inc.	7/15
Maker's Mark Distillery	Loretto	KY	Distillery	Exp.		70		1/14
Mane Flavors	Cincinnati	OH	Ingredients	Ren.			Hixson	14
Mane Flavors	Lebanon	OH	Ingredients	Ren.			Hixson	14
Maola Milk and Ice Cream	Newport News	VA	Dairy products	New				10/14
Maple Donuts	Lake City	PA	Donuts	Exp.	20	5		2/14
Maple Island Inc.	Wanamingo	MN	Food powder processing	Exp.	35			10/14
Maple Leaf Foods	Brandon	MB	Pork	Exp.	7	7	Epstein	5/15
Maplehurst Bakeries	Lebanon	IN	Cake products	New	180	75		4/15
Maplewood Beverage Packers	Woodbridge	NJ	Iced tea + D/W	New	560			10/14
Mars	Querétaro	MX	Candy	Exp.		160		4/14
Mars Chocolate North America	Topeka	KS	Candy	New	500	270	CRB	5/14
Mars Food North America	Greenville	MS	Rice, grain products	Exp.		31		12/14
Mars Petcare	Temple	TX	Pet food	Exp.		20		10/14
Martin's Pastry Shoppe	Chambersburg	PA	Bakery	Exp.	187	65		10/14
Materne North America	Nampa	ID	Fruit snacks	New		85		4/14
Maui Brewing	Maui	HI	Brewery	Exp.	41			10/14
Mazezetta Company	Gloucester	MA	Seafood processing	Ren.	65	8		4/14
McCain Foods	Burley	ID	Potato production	Exp.		100		4/14
McCall Foods	Florence	SC	Canned foods	Exp.		19		2/14
McKee Foods Corporation	Gentry	AR	Little Debbie snack cakes	Exp.		56		10/14
McLane	Findlay	OH	Food DC	New		119		7/14
Meijer	Tipp City	OH	Dairy	New	85	100		3/14
Melvin Brewing	Alpine	WY	Brewery	New	20			10/14
Menu Foods Midwest	Emporia	KS	Pet foods	Exp.		20		4/14
Mesa Foods	Louisville	KY	Mexican food products	Exp.		5		4/14
Mike's Country Meats	Tigerton	WI	Meat products	Exp.	13	2		10/14
Mile Hi Specialty Foods	Shawnee	KS	Warehouse/DC	New	32			4/14
Milo's Tea Company	Bessemer	AL	Tea	Exp.		13		4/14
Mistica Foods	Addison	IL	Beef, poultry, pork, lamb products	New	40			10/14
Mondelez International	Fair Lawn	NJ	Cookies, crackers	Ren./Exp.			CRB	6/15
Mondelez International	Henrico	VA	Crackers	Exp.	38	40		10/14
Mondelez International	Richmond	VA	Ritz crackers	Ren./Exp.	35		CRB	4/15
Monogram Food Solutions	Memphis	TN	Meat	New		2		4/14
Montana Monster Munchies	Bozeman	MT	Cookies	Exp.	4	1		10/14
Montgomery Coca-Cola Bottling Company	Montgomery	AL	Carbonated sodas, water	Exp.	843	34		10/14
Moon River Foods	Baird	MS	Fish processing	New		3		9/14
Morinaga Foods	Mebane	NC	Confectioneries	New	120	48		7/14
Mr. Chips	Macon	GA	Pickles	New	120	14		4/14
Mrs. Clarks	Ankeny	IA	Juices, salad dressings	Exp.	69	7		10/14
MT Food Service	Chicago	IL	Dairy D/W	Exp.		4		10/14

# PLANT CONSTRUCTION SURVEY

Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ MIL.)	A&E/C	Completion Date
<b>N</b>								
Natural Blend/Ham Produce Company	Farmville	NC	Pet food	Ren.		27		11/14
Natural Blend Vegetable Dehydration	Farmville	NC	Dehydrated vegetables	New		12		1/14
Naturally Potatoes	Mars Hill	ME	Potatoes + D/W	New	32			10/14
Nature's Bakery	Hazelwood	MO	Commercial bakery	Exp.	117			10/14
Nestlé	Ocotlan	MX	Formula	New		400		1/14
Nestlé	Anderson	IN	Beverages	Exp.			Hixson	14
Nestlé	Anderson	IN	Beverages	Ren.			Hixson	14
Nestlé	Bakersfield	CA	Ice cream	Ren.			Hixson	14
Nestlé	Danville	IN	Refrigerated foods	Ren.			Hixson	14
Nestlé	Freehold	NJ	Beverages	Ren.			Hixson	14
Nestlé	Ft. Wayne	IN	Ice cream	Exp.			Hixson	14
Nestlé	Gaffney	SC	Frozen foods project 1	Ren.			Hixson	15
Nestlé	Gaffney	SC	Frozen foods project 2	Ren.			Hixson	15
Nestlé	Gaffney	SC	Frozen foods project 3	Ren.			Hixson	15
Nestlé	Laurel	MD	Ice cream	Ren.			Hixson	14
Nestlé Prepared Foods	Mt. Sterling	KY	Hot Pockets	Ren.			Gray Construction	14
Nestlé Purina	Guanajuato	MX	Pet food + D/W	New	274			4/14
Nestlé Waters	McBee	SC	Water	New	200	40		10/14
New Belgium Brewery	Asheville	NC	Beer	New	150	100		1/15
New Orleans Cold Storage	Charleston	SC	Cold storage/blast	Exp.	86		Tippmann Group	9/15
Newly Weds Foods	Chicago	IL	Baked goods + D/W	New	102			10/14
Niagara Bottling	Newnan	GA	Bottled water	New		29		4/14
Niagara Bottling	Pleasant Prairie	WI	Bottled water	New	377	75		10/14
North Dakota Mill	Grand Forks	ND	Grain milling	Exp.		19		10/14
NutraBlend Foods	Brantford	ON	Nutraceuticals	New		5		1/14
<b>O</b>								
O.K. Foods	Fort Smith	AR	Poultry processing	Exp.		7		10/14
Oakrun Farm Bakery	Hamilton	ON	Baked goods (breakfast)	Exp.	270	340		10/14
Ocean Spray	Breinigsville	PA	Juice processing/bottling	New	300	110		4/14
Olymel	Cornwall	ON	Meat products	Exp.	70	37		1/14
Omega Foods	Two Rivers	WI	Omega-3 enriched foods	Exp.				12/14
Omega Protein	Abbeville	LA	Fresh and frozen seafood processing	Exp.		2		10/14
Optimum Nutrition	Aurora	IL	Nutritional powder	Exp.			Epstein	15
Original Foods	Haldimand Cnty.	ON	Candy	New				1/14
Oriando Baking Company	Cleveland	OH	Bakery	Exp.	25		Food Plant Engineering	3/15
OSI Group	Riverside	CA	Protein products	New	135			7/14
Ozark Mountain Poultry	Batesville	AR	Poultry processing	Ren.				1/14
Ozark Mountain Poultry	Warren	AR	Poultry processing	Exp.		1		10/14
<b>P</b>								
Patrick Cudahy	Cudahy	WI	Pork	Ren.	20	6	Epstein	10/15
Peco Foods	Pocahontas	AR	Poultry processing	New		165		1/14
PEI Brewing	Charlottetown	PE	Brewery	New	25			1/14
Pepsi Beverages Company	Houston	TX	Soft drinks	Exp.		2		10/14
Pepsi Beverages Company	Mesquite	TX	Soft drinks	Exp.		2		10/14
Perham Egg Ohio	Dayton	OH	Eggs	New	60		Food Plant Engineering	6/14
Peristyle	Millville	KY	Distillery	Exp.		14		4/14
PetPro Resources	Seagrove	NC	Pet food	New	188	5		10/14

# PLANT CONSTRUCTION SURVEY

Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ MIL.)	A&E/C	Completion Date
<b>P</b>								
PetSmart	Bethel	PA	Pet food distribution center	New	870			5/14
Philadelphia Macaroni Company	Grand Forks	ND	Pasta	Exp.	58			10/14
Philadelphia Macaroni Company	Harrisburg	PA	Pasta	Exp.	150	2		10/14
Philz Coffee	Oakland	CA	Coffee	New	48	4		10/14
Pilgrim's Pride Corp.	Enterprise	AL	Poultry processing	Ren.		10		2/14
Piney River Brewing	Bucyrus	MO	Brewery	Exp.	12	1		10/14
Pinnacle Foods	Centralia	IL	Cake mixes	Exp.		2		4/14
Pinnacle Foods	St. Elmo	IL	Salad dressings	Exp.		45		4/14
Plains Dairy	Amarillo	TX	Dairy/milk	Exp.		10		4/14
Pod Pack International	Baton Rouge	LA	Coffee pods	Exp.	75	10		4/14
Popcorn Sutton Distilling	Newport	TN	Distillery	New	46			2/14
Precision Foods	Bolingbrook	IL	Dehydrated foods + D/W	Exp.	225			4/14
Processor's Choice	Moody	AL	Food ingredients distribution center	New		10		10/14
Project Cortina	Russellville	AR	Prepared food	Exp.		75	Haskell Architects & Eng.	8/14
Proliant Meat Ingredients	Harlan	IA	Spray-dried broth	Ren./Exp.	10	3	Gleeson Constructors & Engineers	8/14
Protein LLC	St. Joseph	MO	Pet food ingredients	Exp.		12		10/14
Providence Food	Lake Providence	LA	Food canning facility	New	12			10/14
Purnell Sausage	Louisville	KY	Meat	Ren.			Food Plant Engineering	4/15
<b>Q</b>								
Quality Casing & Netting	Hebron	KY	Sausage casings	Exp.	32			10/14
Quality Pasta Company	Charleroi	PA	Pasta	Exp.		100		10/14
Queen City Sausage	Cincinnati	OH	Sausage products	Exp.	36			10/14
QuikTrip	Pendergrass	GA	Convenience foods	Exp.			Hixson	14
<b>R</b>								
R C Holdings	Wilmington	NC	Imported specialty fish processing	New	100	28	Facility Design Group	1/15
R.W. Garcia	Las Vegas	NV	Snack foods	New	63	4		10/14
Red Gold	Geneva	IN	Canned tomato products	Exp.	250	9		12/14
Red Monkey	Springfield	MO	Spices, seasonings	Exp.	60	3		10/14
Reinhart	Knoxville	TN	Distribution facility	Ren.			CMC Design-Build, Inc.	5/15
Reinhart	New Orleans	LA	Distribution facility	Ren.	10		CMC Design-Build, Inc.	5/15
Relay Foods	Richmond	VA	DC for meats, produce	Exp.		1		11/14
Renzi Foods	Watertown	NY	Cold storage	Exp.	30	4	Food Tech	11/15
Reser's Fine Foods	Hillsboro	OR	Prepared foods, dips + D/W	New	310	18		10/14
Revive Brands	Petaluma	CA	Tea products	New	30	3		10/14
Rhinegeist	Cincinnati	OH	Beer	Exp.		6		4/14
Richardson	South Sioux City	NE	Oatmeal plant	Exp.		18		10/14
River Point Farms	Hermiston	OR	Whole onion packaging	New	70	18		11/14
Riverhorse Inc.	Louisville	KY	Brandy and other alcoholic products	New	40	3		4/14
Riverine Fisheries International	Hickman	KY	Seafood	New		19		10/14
Rochelle Foods	Rochelle	IL	Pork	Exp.	2	1	Gleeson Constructors & Engineers	10/14
Rodel International	Laredo	TX	Cold storage	New	20	3	Food Tech	11/15
Rose Acre Farms	Bouse	AZ	Egg processing	New		84		10/14
Ruiz Foods	Commerce City	SC	Mexican food	New		55		15
Rumiano Cheese	South Willow	CA	Dairy	New			EA Bonelli + Associates, Inc.	14

# PLANT CONSTRUCTION SURVEY

Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
<b>R</b>								
Rustic Bakery	Petaluma	CA	Commercial bakery	New	21	2		10/14
Rustic Crust	Pittsfield	NH	Pizza bakery	New	27			9/14
Rut 'N Strut Distillery	Shelbyville	KY	Craft distillery	New		7		4/14
<b>S</b>								
Sabra Dipping Company	Chesterfield	VA	Dips, sauces	Exp.		86		14
Samuel Adams/Boston Beer Company	Cincinnati	OH	Brewery project 1	Exp.			Hixson	14
Samuel Adams/Boston Beer Company	Cincinnati	OH	Brewery project 2	Exp.			Hixson	14
Samuel Adams/Boston Beer Company	Fogelsville	PA	Brewery	Exp.	200			10/14
San Francisco Spice	Woodland	CA	Spices	New	100		Food Plant Engineering	6/15
Santa Fe Brewing	Santa Fe	NM	Brewery	Exp.	55			11/14
Sartori Company	Antigo	WI	Cheese	Exp.		11		10/14
Sartori Company	Plymouth	WI	Cheese	Exp.		3		10/14
Savor Seasonings	Batavia	OH	Seasonings/ingredients	Exp.	20	2		10/14
Schlotterbeck & Foss	Westbrooke	ME	Sauces/dressings/condiments	Ren.	49		CMC Design-Build, Inc.	4/15
Schreiber Foods	Carthage	MO	Cheese	Exp.	75	30	Haskell Architects & Engineers	9/14
Schreiber Foods	Richland Center	WI	Dairy products (Proj. 1)	Exp.		60		10/14
Schreiber Foods	Richland Center	WI	Cold storage (Proj. 2)	Exp.	37	8	Haskell Architects & Engineers	12/14
SEMALA	Westport	MA	Meat slaughter	New	10	3	Food Tech	12/15

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Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
<b>S</b>								
Sensient Flavors	Harbor Beach	MI	Flavors, natural ingredients	Exp.		32		10/14
Servatii	Cincinnati	OH	Pastries	Exp.	72			10/14
Seven Hills Food	Lynchburg	VA	Meat packing + D/W	New		3		10/14
Shamrock Farms	Verona	VA	Dairy	New	130	50		14
Shearer's Foods	Bristol	VA	Tortilla chips	Exp.		5		1/14
Shearer's Foods	Burlington	IA	Snack food	Exp.		33		10/14
Shearer's Foods	Newport	AR	Snack food	Exp.		12		10/14
Shinmei Company	West Sacramento	CA	Pastries/buns	New	28	10		14
Short's Brewing Company	Bellaire	MI	Brewery	Exp.		2		1/14
Simmons Pet Food	Emporia	KS	Pet food	Exp.				12/15
Simmons Prepared Foods	Decatur	AR	Poultry processing	Exp.		6		10/14
Siro Group USA	Seguin	TX	Baby food, cookies, pastries, pasta	New	250	58		10/14
Sister Schubert's Homemade Rolls	Luverne	AL	Frozen yeast rolls, sweet rolls	Ren.	85		MSKTD & Associates/ Gray Construction	4/14
SK Food Group	Groveport	OH	Sandwiches	New	180	13		10/14
Skjoldt-Barret Foods	Lebanon	IN	Baby food and fruit purées	Exp.		44		11/14
Sky Valley Foods	Danville	VA	Organic sauces, salad dressings	Exp.	132			9/14
Smithfield	Cumming	GA	Pork sausage patties and pizza toppings	Exp.		2		4/14
Smithfield Foods	Kinston	NC	Pork processing	Exp.		16		4/14
Snyder's-Lance	Niles	IL	Snack foods	New	40	3		10/14
SoPakCo	Mullins	SC	Heat-and-serve meals	Exp.		3		4/14
South Jersey Baking	West Deptford	NJ	Bakery	New	45		Food Plant Engineering	7/15

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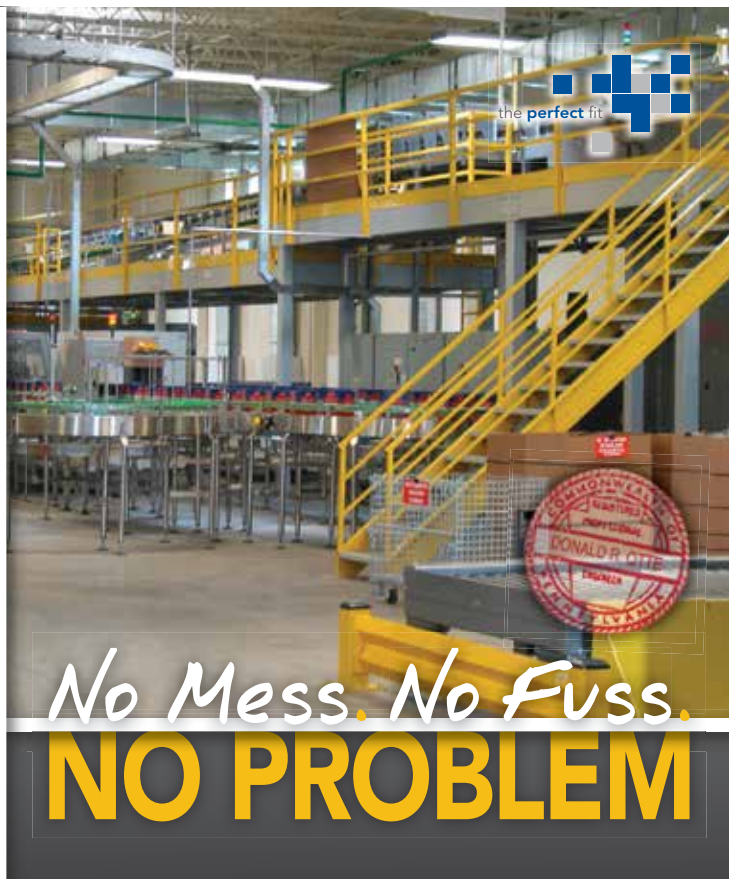
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See Food Master, p. 42

# PLANT CONSTRUCTION SURVEY

Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
<b>S</b>								
Southeastern Grain Company	Wilson	NC	Pet food	Exp.		5		10/14
Southern Brewing Company	Athens	GA	Brewery	New		2		10/14
Southern Foods Group, LP dba Brown's Velvet Dairy	New Orleans	LA	Fluid milk	Exp.		4		10/14
Southwest Cheese	Clovis	NM	Dairy	Ren.			EA Bonelli + Associates, Inc.	14
Southwind Milling	Pine Bluff	AR	Rice mill	New				4/14
Specialty Bakery	Indianapolis	IN	Frozen bread, dough, cookies	New	227	78		1/14
SPF North America	Hodges	SC	Pet food	Exp.		12		10/14
Spoetzel Brewery	Shiner	TX	Brewery	Exp.	44	6		4/14
St. Albert Cheese Cooperative	St. Albert	ON	Cheese	Exp.		1		1/14
St. Arnold Brewing Company	Houston	TX	Beer	Exp.				10/14
Star of the West Milling Company	Willard	OH	Flour milling	New		46		10/14
Starbucks	Augusta	GA	Soluble beverages	New	160	172	Stellar	12/14
Starbucks	York	PA	Coffee	Exp.		8	Haskell Architects & Engineers	3/14
Steuben Foods	Elma	NY	Aseptic packaging	Exp.	75		The Austin Company	11/15
Stevison Ham Company	Nashville	TN	Meat	Exp.	30		Food Plant Engineering	7/15
Stone & Key Cellars	Montgomeryville	PA	Wine	Exp.	8	1		10/14
Stone Brewing	Richmond	VA	Beer	New	200	74		3/16
Strauss Brands	Franklin	WI	Meat products	Exp.	20			10/14
Sugar Creek Packing Company	Dayton	OH	Processed meats	Exp.		1		10/14
Sugar Foods Corporation	Atlanta	GA	Bakery	Ren.	30		Food Plant Engineering	3/14
SugarCreek Brandworthy Foods	Cincinnati	OH	Private-label products	Ren.			Hixson	15

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**See Food Master, p. 26**

Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
<b>S</b>								
SugarCreek Foods	Cambridge City	IN	Private-label food	New	130	70	Facility Design Group	6/15
SugarCreek Foods	Cambridge City	IN	Private-label food	Ren.	70		Facility Design Group	6/15
Summit Brewing	Saint Paul	MN	Brewery	Exp.	40	4		10/14
Sun King Brewing Company	Fishers	IN	Beer	Exp.		9		4/14
SunOpta	Allentown	PA	Specialty foods + D/W	Exp.		25		10/14
Sunrise Growers Frozsun Foods	Edwardsville	KS	Frozen foods	Exp.		5		10/14
Sweet Maria's Coffee	Oakland	CA	Coffee	New	15	1		10/14
Sweet Street Desserts	Greenville	SC	Cakes, cupcakes, etc.	Ren.	120			7/14
Swiss Valley Farms Company	Monona	IA	Dairy products	Exp.	12	21		10/14
<b>T</b>								
Taft's Ale House Brewery	Cincinnati	OH	Beer	New	15	8		10/14
Taher	Milwaukee	WI	Food service	Exp.	11	1		10/14
Tallgrass Brewing Company	Manhattan	KS	Brewery	Ren.	60	6		6/14
Tampa Bay CoPack	Pasco Cnty.	FL	Beverage copacker	Exp.		2		4/14
Target Flavors	Newport News	VA	Flavors for food, drink and pharma	New		2		10/14
Tasty Breads International	Northbrook	IL	Flour milling + D/W	New	58	3		10/14
Tate & Lyle	Sagamore	IN	Modified food starches	Exp.		90		9/14
Taylor Farms	Dallas	TX	Fresh-cut vegetables	Exp.		10		10/14
TC Heartland	Indianapolis	IN	Beverage sweeteners, enhancers	Exp.		21		4/14
Tecumseh Poultry	Tecumseh	NE	Poultry	Exp.	35	8	Gleeson Constructors & Engineers	11/15

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# PLANT CONSTRUCTION SURVEY

Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
<b>T</b>								
TerrePURE Kentucky Distillers	Owensboro	KY	Distillery	Exp.		23		4/14
Tex-Mex Sales	Weslaco	TX	Produce	Exp.	30			10/14
THAT Brewing Company	Pine	AZ	Brewery	Exp.				4/14
The Coastal Companies	Laurel	MD	Fresh fruits, vegetables	New	240			9/14
Thirsty Dog Brewing Co.	Akron	OH	Brewery	Exp.		2		10/14
Thomas Canning	Lakeshore	ON	Vegetables	New		3		1/14
Three Floyds	Munster	IN	Brewery	New	26	8		10/14
Tillamook County Creamery Association	Boardman	OR	Dairy	Exp.			EA Bonelli + Associates, Inc.	14
Tippmann Group	Stevens Point	WI	Cold storage warehouse	New	127			14
Titletown Brewing Company	Green Bay	WI	Brewery	Exp.	54	4		4/14
Tofurky	Hood River	OR	Tofu	New		12		10/14
Track 7 Brewery	Sacramento	CA	Brewery + D/W	New	36	3		10/14
Trackside Butcher Shoppe	Campbellsburg	KY	Meat processing	New	5	1		10/14
TreeHouse Foods	Cambridge	MD	Soups, sauces, broths	Exp.		6		10/14
Treehouse Foods	Oakbrook Terrace	IL	Private-label pickles, soups, etc.	Exp.	13	2		4/14
Trident Seafoods	Carrollton	GA	Seafood	New/Ren.	135		The Austin Company	14
Trident Seafoods	Everett	WA	Seafood	Ren.			EA Bonelli + Associates, Inc.	14
Tri-State Beef, Inc.	Bidwell	OH	Beef processing	New		30		10/14
Tropicana	Bradenton	FL	Juice	Ren.		5	Haskell Architects & Engineers	3/15
TruFood Manufacturing	Pittsburgh	PA	Chocolate confections and nutrition products	Exp.	155			14
Tuffy's Pet Foods	Perham	MN	Pet foods	Exp.	95	35		10/14

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Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
<b>T</b>								
Tyson Foods	Council Bluffs	IA	Prepared meat	Exp.		10		4/14
Tyson Foods	Emporia	KS	Meat products	Exp.		6		10/14
Tyson Foods	Goodlettsville	TN	Case-ready pork and beef products	Exp.	16			7/14
Tyson Foods	Hope	AR	Poultry processing	Exp.		14		10/14
Tyson Foods	Joslin	IL	Meat products	Exp.		10		10/14
Tyson Foods	Nashville	AR	Poultry slaughtering and processing	Exp.		1		10/14
Tyson Foods	Union City	TN	Poultry	Exp.		1		10/14
<b>U</b>								
Unilever	Independence	MO	Salad dressings	Ren.	350	99		3/16
United Baking Company	Islip	NY	Bakery	Exp.	140	8		10/14
United Natural Foods	Prescott	WI	Cold storage	New	300	29	ESI Design Services, Inc.	4/15
United Natural Foods	Racine	WI	Distribution center	New	425			4/14
Universal Leaf North America U.S.	Nash Cty	NC	Value-added juice/dehydrated veggie products	New	80	20		4/14
US Foods	Flowood	MS	Cold storage	New	292	49	ESI Design Services, Inc.	7/15
US Foods	Seabrook	NH	Cold storage	Ren.	392	42	ESI Design Services, Inc.	5/15
Utz Quality Foods	Gramercy	LA	Snacks	Exp.		1		10/14
<b>V</b>								
Vanee Foods Company	Broadview	IL	Gravies, sauces, soups	Exp.		8		9/14



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# PLANT CONSTRUCTION SURVEY

Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
<b>V</b>								
Verdant Field Foods	Lancaster	PA	Grain and oilseed milling	New	30	1		10/14
Vermont Smoke and Cure	Hinesburg	VT	Smoked meats	Exp.	15		CMC Design-Build, Inc.	7/15
Vienna Beef	Bridgeport	IL	Meat processing	New	133			4/14
Vintage Bee	Durham	NC	Honey products	New	11			10/14
Virginia Produce Company	Hillsville	VA	Produce	Exp.	138	3		14
Vision Processing Technologies	Owatonna	MN	Food/nutrition ingredients	Exp.	15			4/14
Vistar/PFG	Shorehaven	MS	Distribution	Ren.	120	6	Food Tech	11/15
<b>W</b>								
Weaver Popcorn Company	Reno	NV	Snack foods	New		18		10/14
Weaver Popcorn Company	Whitestown	IN	Popcorn	Exp.		23		4/14
Wells Enterprises	Le Mars	IA	Ice cream novelties	Exp.	72	5		10/14
Wenner Bread	New Brunswick	NJ	Baked goods	New	300	17		4/14
Wenner Bread Products	Ronkonkoma	NY	Bread & bread products	Exp.	72	1		10/14
West Liberty Foods	Bolingbrook	IL	Protein	New	179	37		10/14
Western Polymer Corp.	Fort Fairfield	ME	Food grade potato starch	Exp.		1		1/14
White Street Brewing Company	Youngsville	NC	Brewery	New	52	3		10/14
Whitewave Foods	Dallas	TX	Beverages	Ren.			Hixson	14
Whitewave Foods	Mt. Crawford	VA	Beverages	Exp.			Hixson	14
Whole Foods Market Inc.	Vernon	CA	Refrigerated Warehouse	New	100		Faithful+Gould	11/15
Wicked Weed Brewing	Asheville	NC	Brewery	Exp.	40	5		10/14
Wild Flavors	Erlanger	KY	Flavors, extracts	Exp.		8		10/14

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Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
<b>W</b>								
Wild Turkey Distillery	Lawrenceburg	KY	Distilled spirits	Exp.		2		10/14
WinCo Foods	Phoenix	AZ	Distribution center	New	900			6/14
Wm. Wrigley Jr. & Company	Yorkville	IL	Skittles	Exp.	146	50	CRB, design; Gray Construction, construction	14
Woodchuck Hard Cider	Middlebury	VT	Brewery	New	100	34		10/14
Wyandot	Marion	OH	Chips/snacks	Exp.				10/14
<b>Y</b>								
Yakult U.S.A.	Fountain Valley	CA	Probiotic beverages	New	77			7/14
Yancey's Fancy	Corfu	NY	Artisan cheese	New	128	24	Facility Design Group	5/15
<b>Z</b>								
Zatarain's	Gretna	LA	Spice & rice	Exp.	65	9	Haskell Architects & Engineers	2/15
Zentis	Twin Falls	ID	Fruit processing	New	100			14
ZoomEssence	Hebron	KY	Contract drying of juices, coffee	Exp.		1		10/14



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