

more important is the ability to use this data to make better decisions regarding ways to optimize production schedules and efficiency and identify equipment needs.”

Automating packaging and palletizing

“The use of automation is increasing in the packaging area,” says Victoria Fleddermann, director of business development, Alberici Constructors. “As the number of SKUs increases in production plants, the need for more flexibility increases as well, and automation is key. LGVs [laser-guided vehicles] and ASRS warehousing are on the rise to cut down on labor costs.”

“Using robotics in case and pallet handling is commonplace, and the use of robotics upstream in cartoning operations is expanding rapidly,” says Amec Foster Wheeler’s Weber. To keep efficiencies up, changeovers must be quick and easy. Robotics applications provide this capability while reducing manpower costs. Flexibility examples include the ability to make a standard six-pack, double-stacked eight-pack or a 24-pack configuration that can be bundled with various materials on the same machine.

Once used only in the auto industry, robotics and related material-moving equipment is almost ubiquitous in the food industry. “The cost of automation, like any technology, is decreasing, and many companies are taking advantage of the low-hanging fruit

such as automated palletizing, AGVs and pallet shuttle moles in lieu of ASRS systems,” states Food Tech’s Golden.

Automation also addresses the challenge of staff retention. “Consider, for example, hard-to-fill positions in cold, damp environments,” says Sander. “Adding robotic palletizers in refrigerated and frozen environments reduces the need to manage rotating employees and lessens food safety concerns caused by palletizing temperature-sensitive products in an ambient environment.” Palletizers implemented in post-packaging applications increase payloads and rates, and one palletizer can often manage two or more lines simultaneously.

Mark Galbraith, co-owner/principal of Galbraith Pre-Design, has seen a real shift toward automation, with cutting-edge plants going robotic, primarily to increase production. Depending on where and how it’s employed, robotics can produce measurable improvement. “One plant I know of has almost doubled its production, thanks to robotics,” says Galbraith.

Have we arrived at the lights-out factory—one of total automation? “Total automation is still an expensive, risky proposition that does not necessarily lead to greater flexibility and lower costs,” replies Sokolowsky. “Until there is an accurate crystal ball, knowing what flexibility to design for in the future remains speculation.” ❖

Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
151 Foods	Bellmawr	NJ	Bakery	Ren.	285		The Austin Company	7/15
A								
Abbott Nutrition	Casa Grande	AZ	Ingredients	Ren.			Hixson	16
Abbott Nutrition	Tipp City	OH	Nutritional supplements	Ren.			Hixson	15
Abby Jack’s Brewing	Framingham	MA	Brewery	Exp.	67	6		15
Abdallah Candies	Apple Valley	MN	Candies	Exp.	70	12		12/15
AbiMar Foods	Abilene	TX	Crackers	Exp.		2		12/15
Acme Smoked Fish Corporation	Wilmington	NC	Smoked salmon	New	100			3/15
Agropur Coopérative	Saint-Hyacinthe	QC	Cheese	Exp.		10		15
Ahold	Freetown	MA	Anaerobic digester	New	12		The Dennis Group	2/16
Ajinomoto	Oakland	CA	Frozen rice products	Exp.		20		11/15
Algood Food Company	Louisville	KY	Roasted nuts and peanut butter	Exp.	60	15		15
Allergen Free Bakers	Fairfield	NJ	Contract bakery	New	5			3/15
Alltechs Lexington Brewing & Distilling Co.	Lexington	KY	Brewery	Exp.	2	2		15
Alpha Baking Company	Chicago	IL	Bakery	Exp.		1		15
American Packaging Corporation	Story City	IA	Contract packaging	Exp.		44		9/15
American Proteins	Cullman	AL	Meat processing	Exp.	40	10		15
American Sugar Refining	Arabi	LA	Cane sugar	Exp.		10		15
Amway	Buena Park	CA	Nutritionals	New	60	42		8/15
Amy’s Kitchen	Goshen	NY	Organic foods	New	500	100		16
Andros Foods N. America	Mount Jackson	VA	Fruit processing/packaging	Exp.		73		6/13
Angie’s Artisan Treats/BOOMCHICKAPOP	Reno	NV	Popcorn	New		1		10/15
Angry Orchard Cider Company	Montgomery	NY	Brewery	New	15	9		15
Anheuser-Busch	Columbus	OH	Brewery	Exp.		18		15

PLANT CONSTRUCTION SURVEY

Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ MIL.)	A&E/C	Completion Date
A								
Anheuser-Busch	Van Nuys	CA	Brewery	Exp.		20		15
Annand Clams	Charlottetown	PE	Seafood products	New		1		15
Ann's House of Nuts	Robersonville	NC	Nut snacks and dried fruits	Exp.		8		15
Apio	York	PA	Produce processing/packaging	Exp.	43	21		6/15
Aryzta NA	Romeoville	IL	Frozen specialty foods + D/W	Exp.	188	100		15
Aryzta NA	Swedesboro	NJ	Baked frozen goods	Ren.	90	56	The Dennis Group	6/15
Associated Wholesale Grocers	Pearl River	LA	Grocery	Exp.	140	15	Tippmann Group	10/15
B								
Baker Cheese	St. Cloud	WI	Cheese	Exp.		7		1/15
Balcones Distilling	Waco	TX	Whiskey	Exp.		13		15
Baldor Specialty Foods	Bronx	NY	Fresh produce, specialty foods dist.	Exp.	100	20		10/15
Bango CPL	Hermon	ME	Commercial bakeries	New		3		15
Barilla America	Ames	IA	Pasta	New				15
Batory Foods	Wilmington	IL	Food ingredients	New	650	30	Food Tech	3/17
Bauducco Foods	Miami	FL	Baked goods, snacks	Exp.		8		15
BD&K Foods	Columbus	GA	Prepared foods	New	75			9/15
Beam Suntory	Frankfort	KY	Spirits	New	50	14	Haskell Architects and Engineers	6/16
Bell & Evans	Fredericksburg	PA	Poultry	New			Stellar	12/15
Bellswood Brewery	Toronto	ON	Brewery	New	29	7		16
Bently Heritage Estate Distillery	Minden	NV	Distillery	New	44	7		15
Bi Nutraceuticals	Reno	NV	Botanical ingredients + D/W	New	140	3		19
Big Heart Pet Brands	Topeka	KS	Pet foods	Exp.	70			3/15
Bimbo Bakeries	Orangeberg	SC	Bakery	Exp.				8/15
Black Hops Farm	Loudoun Cty.	VA	Hops processing	New	1			1/15
Black Tooth Brewing	Sheridan	WY	Beer	Exp.				15
Blount Fine Foods Corp.	Fall River	MA	Seafood products	Exp.	50	11		15
Blue Apron	Dallas	TX	Meals	New	75		Food Plant Engineering	9/15
Blue Apron	Jersey City	NJ	Food distribution	Ren.	100	4	Food Tech	5/16
Blue Apron	Arlington	TX	Meal kits	Ren.	40	7	The Dennis Group	11/16
Blue Shore Fishery	Tri City	KY	Fish production	New	11	1		3/15
Bob Evans Farms	Lima	OH	Prepared food	Exp.		20		15
Bodeans Cone Company	Le Mars	IA	Cookies, crackers + D/W	Exp.	60	4		15
Boone County Distilling Company	Boone Co.	KY	Distillery	New	5	4		15
Bootleg Distillation	New Orleans	LA	Distillery	New		2		15
Boston Beer	Breinigsville	PA	Beer	Ren.	40		The Dennis Group	9/16
Boulevard Brewing Company	Kansas City	MO	Beer	Exp.	15	12	CRB	7/15
Brandneu Foods Canada Inc.	Cobourg	ON	Dried and dehydrated food	Exp.		1		15
BrewDog USA	Canal Winchester	OH	Beer	New		30		9/15
Brewtus Brewing Co, Inc.	Sharon	PA	Brewery	New				15
Brimhall Food Company	Memphis	TN	Snack foods	Exp.		6		15
Brix Project Brewery	Titusville	FL	Brewery	Exp.	16	4		15
Brookshire Brothers	Lufkin	TX	Groceries distribution	Exp.	40	20	The Dennis Group	12/17
Brown-Forman Corporation	Louisville	KY	Distillery	New	55	34		9/15
Brown-Forman Corporation	Louisville	KY	Distillery	Exp.		1		15
BrucePac	Durant	OK	RTE meats	Ren.				15

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Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ MIL.)	A&E/C	Completion Date
B								
Buffalo Trace Distillery, Inc.	Frankfort	KY	Distillery	Exp.	84	9	Gray	6/15
Bunge North America	Decatur	AL	Soybean, oilseed processing	Exp.		11		15
Busy Bones Butcher	Cozad	NE	Meat	New		1		15
Butterball LLC	Raeford	NC	Poultry	Ren.	80		Gleeson Constructors & Engineers	2/16
Butterball LLC	Raeford	NC	Poultry further processing	Ren.	200	30		2/15
C								
G. H. Guenther & Son	Dallas	TX	Commercial bakeries	New	132	10		15
Cabarus Brewing Company	Concord	NC	Brewery	New	15	1		15
Cacique Cheese	City of Industry	CA	Cheese	Ren.	25		Faithful+Gould/Stantec	12/15
Caito Foods	Indianapolis	IN	Produce distribution	New	118	20	ESI Design Services	10/16
California Dairies, Inc.	Artesia	CA	Dairy	Ren.			E.A. Bonelli + Associates, Inc.	15
California Dairies, Inc.	Tipton	CA	Dairy	Ren.			E.A. Bonelli + Associates, Inc.	15
California Dairies, Inc.	Visalia	CA	Dairy	Ren.			E.A. Bonelli + Associates, Inc.	15
Campagna-Turano Bakery	Henderson	NV	Commercial bakeries	New	150	38		15
Campanile Associates	Pittsburgh	PA	Brewery	New	45	1		15
Campbell Soup Company	Maxton	NC	Specialty canning	Exp.		20		15
Campbell Soup Company	Paris	TX	Specialty canning	Exp.		5		15
Canal Street Brewing Company	Grand Rapids	MI	Brewery + D/W	Exp.	57	40		15
Cargill	Camrose	AB	Soybean, oilseed processing	New				15
Cargill	Sidney	OH	Soybean, oilseed processing	New		55		18
Cargill	Columbus	NE	Cooked meats	Ren./Exp.	100	29	Gleeson Constructors & Engineers	15
Cargill	Wichita	KS	Soybean processing	Exp.		50		12/15
Cargill Kitchen Solutions	Lake Odessa	MI	Egg products	Exp.		28		15
Castellini	Atlanta	GA	Produce	New	180	52	Tippmann Group	10/15
CBFC	Indianapolis	IN	Spices and extracts	Exp.		2		15
Cellone Bakery	Pittsburgh	PA	Commercial bakeries + D/W	New	112			15
Central Maine Meats	Gardiner	ME	Meat D/W	Exp.				15
Cereal Ingredients	Leavenworth	KS	Ingredients	Ren.	3	5	CRB	10/15
Cereal Ingredients	Leavenworth	KS	Ingredients	Ren.	9	9	CRB	9/16
CG Roxane	Pasadena	TX	Bottled water	New		30		15
Champion Brewing Company	Charlottesville	VA	Brewery	Exp.		1		15
Champion Petfoods	Auburn	KY	Pet foods	New	371	135	Gray	3/16
Champion Petfoods	Morinville	AB	Dog and cat food	New		6		15
Chef Bobo Brand	Dallas	TX	Prepared meals	Exp.		3		15
Chef Minute Meals	Piney Flats	TN	Prepared meals	Exp.				15
Chelton House Products	North Las Vegas	NV	Mayonnaise, dressings, sauces	Exp.	117	5		15
Cheney Brothers	Punta Gorda	FL	Food distribution	New			Stellar	12/15
Cheryl & Co./1800Flowers	Columbus	OH	Bakery	Ren./Exp.	55	5	The Austin Company	10/15
Chesapeake Bay Distillery	Virginia Beach	VA	Distillery	Exp.		1		15
Chiala Farms	Hollister	CA	Produce	New	88		E.A. Bonelli + Associates, Inc.	15
Christian Moerlein Brewing Company	Cincinnati	OH	Brewery	Exp.		5		15
Church & Dwight Co., Inc.	York	PA	Vitamins	Exp.	82	55	CRB	3/15
CitraPac	Sebring	FL	Juices + D/W	New				15
Clasen Quality Coatings	Madison	WI	Confectionery	Exp.	80	6		15

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Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ MIL.)	A&E/C	Completion Date
C								
Clemens Food Group	Coldwater	MI	Pork processing	New	650	213	Gray	9/17
Clif Bar & Company	Twin Falls	ID	Snack food bakery	New	275			5/15
Cloverleaf Cold Storage	Monmouth	IL	Refrigerated warehouse/DC	New	235			4/15
Coca-Cola Bottling Company	Montgomery	AL	Soda	Ren.	850	35		2/15
Coca-Cola Company	Abilene	TX	Flavoring syrup and concentrate	Exp.	27	2		15
Coca-Cola Refreshments	Atlanta	FL	Beverages	Exp.			Hixson	15
Coca-Cola Refreshments project 1	Auburndale	FL	Beverages	Exp.			Hixson	15
Coca-Cola Refreshments project 2	Auburndale	FL	Beverages	Exp.			Hixson	15
Coca-Cola Refreshments project 3	Auburndale	FL	Beverages	Exp.			Hixson	15
Coca-Cola Refreshments project 4	Auburndale	FL	Beverages	Exp.			Hixson	15
Coca-Cola Refreshments project 5	Auburndale	FL	Beverages	Exp.			Hixson	15
Coca-Cola Refreshments project 6	Auburndale	FL	Beverages	Exp.			Hixson	15
Coca-Cola Refreshments	Denver	CO	Beverages	Exp.			Hixson	15
Coca-Cola Refreshments	Dunedin	CO	Beverages	Exp.			Hixson	15
Colavita Foods	Dixon	CA	Food processing (Italian)	Ren.	100	3	Food Tech	6/16
Columbia Farms	Aiken	SC	Poultry processing	Exp.		14		15
Columbus Foods	Hayward	CA	Beef/pork	Exp.			Stellar	5/15
Columbus Foods	Hayward	CA	Meat	Ren.			E.A. Bonelli + Associates, Inc.	15
Comfy Cow	Louisville	KY	Ice cream production & DC	New	7	2		3/15
ConAgra Foods	Buckner	KY	Jelly/salsa	Exp.			Hixson	15
ConAgra Foods	Dothan	AL	Peanut blanching	New	20	2	Gray	7/15
ConAgra Foods	Frankfort	IN	Warehouse/DC	New	1,600		The Opus Group	6/15
ConAgra Foods	Hanover	PA	Snack foods	Ren.	5	2	The Dennis Group	7/16
ConAgra Foods	Lancaster	PA	Snack foods	Ren.	5	2	The Dennis Group	8/16
ConAgra Foods	Russellville	AR	Frozen entrées	Exp.	14	6	The Dennis Group	8/15
ConAgra Foods	Russellville	AR	Frozen entrées	Ren.		4	The Dennis Group	6/15
ConAgra Foods	South Beloit	IL	Cookies	Exp.	45	23		10/15
ConAgra Foods	Troy	OH	Meats	Exp.			Hixson	15
ConAgra Foods	Waterloo	IA	Roasted nuts, snacks	Exp.	99	50		5/15
ConAgra Foods	Womelsdorf	PA	Candy	Ren.	3	3	The Dennis Group	6/16
ConAgra Foods	Ogden	UT	Cookies & waffles	Ren.		1	The Dennis Group	6/15
ConAgra Foods	Indianapolis	IN	Packaged food	Exp.		5		15
Constellation Brands	Madera	CA	Wine & spirits	Ren.		1	Haskell Architects and Engineers	12/14
Constellation Brands	Madera	CA	Wine & spirits	Ren.		2	Haskell Architects and Engineers	4/16
Constellation Brands	Nava, Coahuila	MX	Beer	Exp.			Alberici, Gilbane, Vestal, Leidos, Ziemann	9/17
Consumer Supply Distributing	North Sioux City	SD	Pet and animal foods	Exp.	30	8		15
Continental Dairy Facilities	Coopersville	MI	Dry dairy products D/W	Exp.		9		15
Continental Mills	Hopkinsville	KY	Dry pasta, dough and flour mixes	Exp.				15
Cooper Farms	Van Wert	OH	Poultry processing	Exp.	20	5	Gray	1/17
Copper Fox Distillery Enterprises	Williamsburg	VA	Distillery	Exp.	40	2		15
Costal Meats	Louisville	GA	Poultry processing	New		18		15
Cott Beverages	Aston	PA	Soft drinks + D/W	Exp.	247			15
Cott Beverages	Greer	SC	Beverage D/W	New	190	10		15
Country Boy Brewery	Georgetown	KY	Brewery	New	20	4		16
Crazy Mountain	Denver	CO	Brewery	Exp.				15

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Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ MIL.)	A&E/C	Completion Date
C								
Creative Food Ingredients	Perry	NY	Ingredients	Exp.	75	3		2/15
Creative Occasions/Maplehurst Bakeries	Nashville	TN	Decorated cakes	Exp.		4		11/15
Creative Snacks Company	High Point	NC	Snack foods	New	92	8		15
Crying Eagle Brewing Company	Lake Charles	LA	Brewery	New		4		15
Crystal Geyser	Pasadena	TX	Bottled water	New	130	60		15
Cucina Foods	Pembroke	NY	Frozen specialty food	New	20	5		15
Culinary Concepts	Orlando	FL	Sauces, soups, Mexican, et al.	New	115	12		15
Curly's Foods	Sioux City	IA	Cooked, smoked meats	Exp.	16	7	Gleeson Constructors & Engineers	12/15
Custom Food Products, Inc.	Owingsville	KY	Food processing (beef)	Exp./Ren.	160	16	Gray	5/15
D								
Daily's Premium Meats	St. Joseph	MO	Meat	New	143	42	Epstein	5/16
Dairy Farmers Of America	Kansas City	KS	Fluid milk	New	100	32		15
Dairy Farmers of America	Turlock	CA	Dairy	Exp.	6		E.A. Bonelli + Associates, Inc.	15
Daisy Brand	Paris	TX	Dairy	New	10		The Dennis Group	6/16
Daisy Brand	Wooster	OH	Sour cream	New	200	116		11/15
Daredevil Brewing Company	Speedway	IN	Brewery	New	10	3		15
Darling Industries	Paducah	KY	Pet food ingredients	New				9/15
Darling Ingredients	Irving	TX	Meat processing	New		11		15
Darling Ingredients	Ravenna	NE	Meat processing	New		11		15
D'Artagnan	Des Plaines	IL	Artisan meats, truffles D/W	New	22	2		15
D'Artagnan	Union	NJ	Meat processing	Exp.	65	3		15
Dean Foods	Dallas	TX	Dairy	Exp.	20		The Dennis Group	8/15
Dean Foods	Dallas	TX	Dairy	Exp.	5		The Dennis Group	15
Dean Foods	Hammond	LA	Dairy	Ren.	20		The Dennis Group	8/16
Dean Foods	Honolulu	HI	Dairy	Exp.	2		The Dennis Group	15
Dean Foods	Las Vegas	NV	Dairy	Exp.	3		The Dennis Group	15
Deli Brands of America (Saval Foods)	Baltimore	MD	Meat	Exp.			Food Plant Engineering	4/16
DeMet's Candy	Big Flats	NY	Candy--Phase 1: Add space	Exp.		20		16
DeMet's Candy	Big Flats	NY	Candy--Phase 2: Add production	Exp.				18
Dennis Food Service	Bangor	ME	Cold storage	Exp.	30	5	Food Tech	12/16
Diageo	Plainfield	IL	Warehouse/DC	Ren.	246			8/15
Diageo	Plainfield	IL	Distilled spirits	Ren.		1	The Dennis Group	8/15
Dietz & Watson	Philadelphia	PA	Meat & deli	New	208	30	Tippmann Group	11/15
Dishaka	Stafford	TX	Snacks	New	107	8		15
Dishaka	Sugar Land	TX	Snacks	Exp.	185	15		15
Diversified Foods and Seasonings	Madisonville	LA	Frozen specialty food	Exp.		3		15
Dorada Foods	Ponca City	OK	Processed meats	Ren./Exp.	35	17	Gleeson Constructors & Engineers	6/15
Dot Foods	Mt. Sterling	IL	Dry goods	Exp.			Stellar	6/15
Dovetail Brewery	Chicago	IL	Brewery	New	22	3		15
Dunkin County	Malden	MO	Baked goods	Exp.		2		15
E								
E.G. Emil's & Son	Philadelphia	PA	Poultry	Exp.			Food Plant Engineering	4/16
Earth's Creation, USA	Travelers Rest	SC	Nutritional supplements	New	99	3		12/15

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E								
East Hill Creamery	Warsaw	NY	Creamery butter + D/W	New	17	4		15
Eli's Cheesecake Company	Chicago	IL	Frozen cakes, pies, pastries	Exp.		6		15
Ellison Bakery	Fort Wayne	IN	Cookies, crackers	Exp.		2		15
Elmer Chocolate	Ponchatoula	LA	Chocolate	Exp.	70	40		2/15
EMSUR USA	Elk Grove Village	IL	Dry, condensed dairy products	Exp.	72			15
Enjoy Life Natural Brands, LLC	Jeffersonville	IN	Cookies/crackers	New	200	10	Gray	5/16
Eris Brewery and Cider House	Chicago	IL	Brewery	New	20	5		15
Essentia Protein Solutions	Harlan	IA	Meat proteins wastewater project	New	5	3	Gleeson Constructors & Engineers	3/16
Euro Foods	Freeland	PA	Meats	New	95			15
F								
FAGE	Johnstown	NY	Yogurt	Exp.		82		2/15
Fairbault Foods	Fairbault	MN	Bean processing	New	635		Stellar	12/15
Farmer Brothers	Dallas	TX	Coffee	New		2	Haskell Architects and Engineers	1/16
Farmer Brothers	Northlake	TX	Coffee	New	540		Faithful+Gould/RGA/Haskell	12/16
Farmers Pride	Lebanon	PA	Poultry processing	New		12		15
Feihe	Gustine	CA	Dairy powder	New	123		E.A. Bonelli + Associates, Inc.	15
Ferrara Candy Company	Bolingbrook	IL	Candy warehouse/DC	Exp.				5/15
Fifth Generation	Austin	TX	Brewery	New		4		15
Finch's Beer Company	Chicago	IL	Brewery	Exp.	80	12		15
Finger Lakes Fresh Press	Greece	NY	Fruit and vegetable canning	Exp.		6		15
Flowers Foods	Baton Rouge	LA	Bakery	Exp.		1		15
Flowers Foods	Lenexa	KS	Bakery	Ren.		10		6/15
Flying Dog Brewery	Frederick	MD	Brewery	New		3		15
Folger Coffee Company	New Orleans	LA	Coffee and tea	Exp.		3		15
Folger Coffee Company	New Orleans	LA	Coffee and tea	Exp.		5		15
Food For Life Baking Company	Casa Grande	AZ	Commercial bakeries	New		13		15
Foothills Brewing	Winston-Salem	NC	Brewery + D/W	Exp.		2		15
Four Roses	Coxs Creek	KY	Alcoholic beverages	New				15
Four Roses	Lawrenceburg	KY	Distillery	Exp.		34		8/15
Four Roses	Shepherdsville	KY	Bourbon bottling	New	60	8		5/15
Four String Brewing Company	Columbus	OH	Brewery	New		2		15
Fredericksburg Brewing Company	Fredericksburg	TX	Brewery	New		6		15
Fremont Beef	Fremont	NE	Processed meats	Exp.	53	11	Gleeson Constructors & Engineers	7/15
FreshChoice Complete Diet Products	Warsaw	KY	Diet foods	New				15
Freshpet	Bethlehem	PA	Dog and cat food	Exp.	32	25		16
Frito-Lay	Aberdeen	MD	Snack foods	Exp.	43	60		11/15
Frito-Lay	Aberdeen	MD	Warehouse	Exp.	158	29	Haskell Architects and Engineers	12/15
Frito-Lay	Charlotte	NC	Snack foods + D/W	Exp.				15
Frito-Lay	Frankfort	ID	Snacks/packaging	Ren.		1	Haskell Architects and Engineers	8/16
Frito-Lay	Jonesboro	AK	Warehouse facility	Exp.	84	18	Haskell Architects and Engineers	7/16

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F								
Frito-Lay	Rancho Cucamonga	CA	Warehouse facility	Exp.	131	16	Haskell Architects and Engineers	9/16
Frontier Co-Op	Bell Plaine	IA	Spice/extract warehouse/DC	Exp.		3		9/15
Frontier Co-Op	Benton	IA	Food & flavorings	Exp.		8		9/15
Frontier Co-Op	Urbana	IA	Spices, extract packaging and warehouse	Exp.		4		9/15
Frontier Co-Op	Norway	IA	Spices and extracts	Exp.		8		15
Frulact - Indústria Agro-Alimentar, S.A.	Kingston	ON	Fruit preparations	New	75	15		16
Frutarom USA	West Chester	OH	Spices and extracts	Exp.		3		15
Fry Foods	Malheur	OR	Appetizers (onion rings, cheese sticks, etc.)	Ren.				2/15
Fuji Vegetable Oil	Savannah	GA	Fats and oils processing	Exp.		15		15
G								
G & J Pepsi-Cola Bottlers	Columbus	OH	Soft drink	Exp.		12		15
G. S. Gelato & Desserts	Ft. Walton Beach	FL	Gelato warehouse/distribution	New	25			1/15
G. S. Gelato & Desserts	Ft. Walton Beach	FL	Gelato, sorbet plus warehouse	Exp.				1/15
Gala Bakery	Hamilton	ON	Bakery	New	11	1		15
Gatorade Company	Wythe Co.	VA	Beverages	Exp.		6		15
General Mills	Albuquerque	NM	Cereal	Ren.			Faithful+Gould	9/15
General Mills	Belvidere	IL	Snacks	Ren.			Faithful+Gould	6/15
General Mills	Belvidere	IL	Snacks	Ren.			Faithful+Gould	2/15
General Mills	Carson	CA	Yogurt	Ren.			Faithful+Gould	12/15
General Mills	Carson	CA	Yogurt	Ren.			Faithful+Gould	4/16
General Mills	Carson	CA	Yogurt	Ren.			Faithful+Gould	5/16
General Mills	Carson	CA	Yogurt	Ren.			Faithful+Gould	8/15
General Mills	Carson	CA	Yogurt	Ren.			Faithful+Gould	2/16
General Mills	Chanhassen	MN	Bakery	Ren.			Faithful+Gould	12/15
General Mills	Fridley	MN	Grain processing	Ren.			Faithful+Gould	5/15
General Mills	Murfreesboro	TN	Yogurt	Ren.			Faithful+Gould	5/16
General Mills	Murfreesboro	TN	Yogurt	Ren.			Faithful+Gould	8/16
General Mills	Murfreesboro	TN	Yogurt	Ren.			Faithful+Gould	2/15
General Mills	Murfreesboro	TN	Yogurt	Ren.			Faithful+Gould	9/15
General Mills	Reed City	MI	Yogurt	Ren.			Faithful+Gould	12/15
General Mills	Reed City	MI	Yogurt	Ren.			Faithful+Gould	5/16
General Mills	Reed City	MI	Yogurt	Ren.			Faithful+Gould	10/16
General Mills	Reed City	MI	Yogurt	Ren.			Faithful+Gould	8/16
General Mills	Reed City	MI	Yogurt	Ren.			Faithful+Gould	5/16
General Mills	Wellston	OH	Snacks	Ren.			Faithful+Gould	6/16
General Mills	Wellston	OH	Snacks	Ren.			Faithful+Gould	10/16
General Mills	Wellston	OH	Snacks	Ren.			Faithful+Gould	8/16
General Mills	Wellston	OH	Snacks	Ren.			Faithful+Gould	10/15
Gerber Farm Division	Kidron	OH	Poultry processing	Exp.	25	4		15
Gifford's Famous Ice Cream	Skowhegan	ME	Ice cream	Exp.	4	2		12/15
Glanbia Foods	Clovis	NM	Milk processing	Exp.	140			12/15
Glanbia Foods	Gooding	ID	Whey protein	Exp.		82		1/15
Glanbia Foods	Gooding	ID	Barrel cheese warehouse	Exp.	120			8/15

PLANT CONSTRUCTION SURVEY

Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ MIL.)	A&E/C	Completion Date
G								
Glanbia Foods	Twin Falls	ID	Lactoferrin production	Exp.				1/15
Glasgow Glen Farm	New Glasgow	PE	Cheese	New		1		15
Glenmore Distillery	Owensboro	KY	Bourbon warehouse	New	215	15	Gray	12/15
GNP Company	Cold Spring	MN	Natural chicken	Exp.		35		5/15
Goat Island Craft Brewing	Cullman	AL	Brewery	New	20	1		15
Gold Star Sausage Co.	Falls City	NE	Sausage	New				15
Golden Mile Foods	Brantford	ON	Cookies and crackers	Exp.	20			15
Golden Star Wholesale	Troy	MI	Prepared food	New	4	2		15
Golden State Foods	Conyers	GA	Sauces	Exp.	22	30	The Dennis Group, LLC	4/15
Golden State Foods	Opelika	AL	Meat processing	New				15
Gold'n Plump Farms	Cold Spring	MN	Poultry processing	Exp.		35		15
Good Foods Group LLC	Pleasant Prairie	WI	Guacamole, juices	Exp.	40			9/15
Grain Processing Corporation	Washington	IN	Corn-based products	Exp.		70		1/15
Grand River Foods	Cambridge City	ON	Chicken wings, etc.	Exp.		13		12/15
Grande Cheese	Lomira	WI	Cheese	New	150	17	Tippmann Group	5/16
Great Central Brewing	Chicago	IL	Brewery	New	15	2		15
Great Southern Peanut	Ashburn	GA	Soybean, oilseed processing	Exp.	176	16		15
Greencore Group	Des Moines	WA	Prepared food	Exp.	75	20		15
Greencore Group	North Kingstown	RI	Food to go	New	107		Faithful+Gould /Whiting Turner/AED	2/15
Greenwood Packaging	Fall Creek	WI	Cheese	Exp.	51	6		15
Grupo Bafar, SAB de CV	La Piedad Cavadas	MX	Meat processing	New		650		15
Grupo Modelo, SAB de CV	Hunucma	MX	Brewery	New		329		15
H								
H & S Bakery	Baltimore	MD	Commercial bakeries + D/W	New		10		15
Hanson Logistics	Hobart	IN	Cold storage	Exp.	85	7	Tippmann Group	5/15
Hardywood Park Craft Brewery	Richmond	VA	Beer	Exp.	60	28		9/15
Hart Agstrong	Commerce	GA	Fats and oils processing	New	40			15
Hearthside Food Solutions	Grand Rapids	MI	Bakery	Exp.		11		15
Hearthside Food Solutions	Kentwood	MI	Bakery	Exp.		16		15
Heaven Hill Distillery	Bardstown	KY	Distillery	Exp.	170	13		15
H-E-B	San Antonio	TX	Chicken	New		3	The Dennis Group, LLC	2/16
H-E-B	San Antonio	TX	Beef, pork	Ren.		3	The Dennis Group, LLC	2/16
Heidelberg Foods	St. Joseph	ON	Sausage, ham, pepperoni	Exp.	12			12/15
Heidelberg Group	Frankfort	NY	Bakery	New	42	6		15
Heineken	Meoqui	MX	Beer	New				15
Henningsen Foods	Omaha	NE	Poultry processing	Exp.		3		15
Herbalife	Winston-Salem	NC	Shake mixes, concentrates	New	800	100		3/15
Herdez del Fuerte, SAB de CV	Los Mochis	MX	Fruit and vegetable canning	New		21		15
Hess Brothers Fruit Co.	Lancaster	PA	Prepared food	Exp.	145	5		15
Hickory Springs Bottling	Columbia	SC	Bottled water	Exp.		16		15
Hillshire Brands	Storm Lake	IA	Turkey	Ren.	45		Gleeson Constructors & Engineers	15
Hirzel Canning Company	Ottawa	OH	Fruit and vegetable canning	Exp.	87	7		15
Hi-Wire Brewing	Asheville	NC	Brewery	Exp.	27	3		15
Hollandia Dairy	San Marcos	CA	Fluid milk	Exp.	20		E.A. Bonelli + Associates, Inc.	15

PLANT CONSTRUCTION SURVEY

Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
H								
Home Grown Industries, Inc.	Atlanta	GA	Pizza dough	Exp.	35	5	The Dennis Group, LLC	12/15
Hormel Foods	Osceola	IA	Bacon	Ren./Exp.	14	8	Gleeson Constructors & Engineers	15
Hormel Foods	Rochelle	IL	Canned meat	Exp.	41	20		15
HP Hood	Burton	MI	Fluid milk	New		285		15
I								
Ice River Springs USA	Hanover Township	PA	Bottled water	Exp.				15
IFP	Faribault	MN	Food ingredients + D/W	Exp.	60	2		15
IMP Foods	Beloit	WI	Roasted nuts and peanut butter	New	150			15
Imperial Frozen Foods	Lawrence	MI	Frozen fruit, juice and vegetables	Exp.		6		15
Imperial Sugar	Port Wentworth	GA	Refined sugar	Ren.	8	15	The Dennis Group, LLC	9/17
Imperial Sugar	Port Wentworth	GA	Refined sugar	Ren.	3	10	The Dennis Group, LLC	9/17
Imperial Sugar	Port Wentworth	GA	Refined sugar	Ren.		4	The Dennis Group, LLC	9/17
Imperial-Savannah	Savannah	GA	Cane sugar	Exp.		24		15
Indiana Packers Corporation	Delphi	IN	Meat	Exp.	19	40	Epstein	1/16
Indústria de Produtos Alimentícios Mavalério	Northlake	VA	Non-chocolate confectionery	New	38	5		4/15
Ingredion	Indianapolis	IN	Starches, sweeteners	Ren./Exp.	33	110		6/15
International Delights	Clifton	NJ	Bakery	Exp.			Food Plant Engineering	12/16
Interstate Warehousing	Franklin	IN	Cold storage	Exp.	309	29	Tippmann Group	9/15
Interstate Warehousing	Murfreesboro	TN	Cold storage	Exp.	156	27	Tippmann Group	9/15
Iowa Food Manufacture Inc.	Des Moines	IA	Prepared food	Exp.		2		15
Ironclad Distillery	Newport News	VA	Distillery	New	30			15
Isle Brewery Guild	Pawtucket	RI	Brewery	Exp.	130	4		15
J								
J. R. Simplot	Boise	ID	Prepared food	Exp.	300			15
J.M. Smucker Company	Orrville	OH	Jams, jelly, preserves and ice cream toppings	Ren.	2	2	The Dennis Group, LLC	4/16
J.M. Smucker Company	Scottsville	KY	Frozen baked goods	Exp.		27	The Dennis Group, LLC	11/16
Jadeite Foods	Bensalem	PA	Prepared food	Exp.	63	5		15
JBS USA	Hyrum	UT	Beef	Exp.	218		Gleeson Constructors & Engineers	3/16
JBS USA	Marshalltown	IA	Carcass cooler	Exp.	15	5	Gleeson Constructors & Engineers	15
JBS USA	Tolleson	AZ	Case-ready meats	Exp.	55	17	Gleeson Constructors & Engineers	12/15
JBS USA	Louisville	KY	Meats	Exp.		4		15
JBS USA	Port Arthur	TX	Meats	New		2		15
Jessica's Brick Oven	Methuen	MA	Bakery	Exp.		11		15
Jimbo's Jumbos	Edenton	NC	Roasted nuts and peanut butter	Exp.		30		15
Jimmy's Cookies	Clifton	NJ	Cookies and crackers	Exp.	87	3		15
John Soules Foods	Gainesville	GA	Poultry processing	Exp.				15
Johnsonville Sausage	Holton	KS	Further meat processing	Exp.		6		15
Johnsonville Sausage	Watertown	WI	Further meat processing	New	63			15

PLANT CONSTRUCTION SURVEY

Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
K								
Kansas City Sausage Company	Godwin	NC	Meat	Ren.	TBD	30	Epstein	9/17
Kansas Dairy Ingredients	Hugoton	KS	Fluid milk	Exp.	14		E.A. Bonelli + Associates, Inc.	15
KC Sausage	Kansas City	MO	Beef/pork	Exp.			Stellar	4/16
KeHe Distributors	Stockton	CA	Natural foods distribution	New	450			3/15
Kellogg's	Cary	NC	Process	Exp.	24	8	The Dennis Group, LLC	12/16
Kellogg's	Jackson	TN	Chips	Ren.	17	20	The Dennis Group, LLC	11/16
Kellogg's	Muncy	PA	Multigrain bar	Ren.		4	The Dennis Group, LLC	5/16
Kellogg's	Muncy	PA	Pop-Tarts	Ren.		5	The Dennis Group, LLC	3/17
Kellogg's	Zanesville	OH	Frozen food	Ren.	1	2	The Dennis Group, LLC	12/16
Kellogg's	Zanesville	OH	Frozen food	Exp.	1	4	The Dennis Group, LLC	5/15
Kellogg's	Zanesville	OH	Utility	Exp.	1	3	The Dennis Group, LLC	12/15
Kellogg's	Jackson	TN	Snack foods	Ren.			The Dennis Group, LLC	12/16
Keurig	Great Mountain	GA	Beverage system	Exp.	352	78	Hixson	11/15
Keurig Green Mountain	Douglasville	GA	Beverages	Ren.			Hixson	15
Keurig Green Mountain	Williston	VT	Beverages	Ren.			Hixson	15
Kikkerfrosch Brewery	Goshen	NY	Beer	New				15
Knocean Foods	Scoudouc	NB	Seafood processing, packaging	New	23			15
Koch Foods	Forest	MS	Chicken	Ren.		2		12/15
Koch Foods	Gadsden	AL	Poultry processing	Exp.		8		3/15
Koch Foods	Morton	MS	Chicken	Exp.	32	33		12/15
Kona Brewing Co. Inc.	Big Island	HI	Brewery	Exp.	30	15		15
Kopper's Chocolate Specialty Company	New York	NY	Chocolate confectionery	New	50	4		15
Kraft Foods	Coshocton	OH	Meats	Exp./Ren.	87		Gleeson Constructors & Engineers	5/16
Kraft Foods	Coshocton	OH	Meats/engine room	Exp.	4		Gleeson Constructors & Engineers	2/16
Kraft Heinz	Columbia	MO	Hot dogs	Exp.	25	114		9/15
Kraft Heinz	Columbia	MO	Hot dogs	Ren.	50		The Dennis Group, LLC	4/17
Kraft Heinz	Davenport	IA	Meats, etc.	New	343	75	Gray	5/17
Kraft Heinz	Lowville	NY	Fruit and vegetable canning	Exp.	52	6		15
Kroger	Compton	CA	Ice cream	Ren.	10	7	The Dennis Group, LLC	11/16
Kroger	Forest Park	GA	Food distribution center	New	1,200		Primus	10/15
Kroger	Layton	UT	Bakery - pies	Exp.	10	2	The Dennis Group, LLC	3/15
Kroger	Murfreesboro	TN	Milk	Exp.	3	7	Haskell Architects and Engineers	5/15
Kunzler & Company	Tyrone	PA	Meat processing	Exp.		3		15
L								
L. G. Herndon Jr. Farms	Lyons	GA	Prepared foods + D/W	Exp.	40	3		15
La Chiquita Tortilla Manufacturer	Orlando	FL	Tortillas	New	80	10		15
La Moderna	Cleburne	TX	Dry pasta, dough and flour mixes	New		17		15
Lancaster Food Co.	Lancaster	PA	Organic bread	Ren.	15	3	The Dennis Group, LLC	15
Land O'Frost	Madisonville	KY	Meats	Exp.		3		15
Latino Enterprises La Chiquita Tortilla	Orlando	FL	Tortillas	Exp.	50	9		15
Left Nut Brewing Company	Gainesville	GA	Brewery	New		2		15
Leprino Foods	Allendale	MI	Dairy	Exp.			E.A. Bonelli + Associates, Inc.	15
Leprino Foods	Denver	CO	Dairy	Exp.			E.A. Bonelli + Associates, Inc.	15
Leprino Foods	Greeley	CO	Dairy	Exp.			E.A. Bonelli + Associates, Inc.	15

PLANT CONSTRUCTION SURVEY

Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ MIL.)	A&E/C	Completion Date
L								
Leprino Foods	Tracy	CA	Cheese and powder	Exp.			E.A. Bonelli + Associates, Inc.	16
Lesaffre Yeast Corporation	Cedar Rapids	IA	Yeast	Exp.		51		15
Lindt & Sprungli	Carlisle	PA	Candy warehouse/DC	Ren.	400			4/15
Louisiana Rice Mill	Mermentau	LA	Rice milling	Exp.		1		15
Louisiana Roots	New Orleans	LA	Brewery	New		1		15
Louisville Processing & Cold Storage	Louisville	KY	Meat processing	Exp.		4		15
Love Beets USA	Greece	NY	Beet sugar	New	100	17		15
M								
Maker's Mark	Loretto	KY	Bourbon	Exp.		67		11/15
Mann Lake	Marshall	TX	Cane sugar	Exp.	0	3		15
Maplehurst Bakeries	Lebanon	IN	Cake products	New	180	78		3/15
Maplehurst Bakeries	Lebanon	TN	Baked goods + D/W	New	173	102		8/15
Marble Brewery	Albuquerque	NM	Brewery	Exp.	7	2		15
Marc Edward Brands	Pittsburgh	PA	Chocolate confectionery	New	50	3		15
Mar-Jac Poultry	Jasper	AL	Poultry processing	Exp.				15
Mar-Jac Poultry	Spruce Pine	AL	Poultry processing	Exp.		50		6/15
Market Garden Brewery	Cleveland	OH	Brewery	New	35			15
Marquez Brothers International	Carrollton	TX	Cheese	New		7		15
Marquez Brothers International	Hanford	CA	Dairy	Exp.			E.A. Bonelli + Associates, Inc.	15
Mars Chocolate NA	Albany	GA	Snacks	Exp.				8/15
Mars Chocolate NA	Newmarket	ON	Candy manufacturing	Exp.	40	10	Gray	6/16
Mars Chocolate NA	Topeka	KS	Candy manufacturing	Exp.	91	41	Gray	10/16
Mars Petcare US	Fort Smith	AR	Dog and cat food	Exp.		82		15
Martin Brothers	Cedar Falls	IA	Distribution center	Exp.	77	16		9/15
Martin Brower	Walker	LA	Food distribution center	New		16		5/15
Martingnetti Companies	Taunton	MA	Wine/spirits DC	New	680	100		6/13
Maruchan	Irvine	CA	Ramen noodles	Ren.	70	3	The Austin Company	12/15
Marukan	Griffin	GA	Vinegar brewery	New				15
Marx Brothers	Birmingham	AL	Coconut products + D/W	Exp.	40	5		16
Marz Brewing	Chicago	IL	Brewery	Exp.	48	1		15
Mastronardi Produce-USA	Batavia	NY	Prepared produce	New		67		15
Matador Processing	Blanchard	OK	Frozen specialty food	Exp.		1		15
Mavalério	Northlake	VA	Candy	New		5		6/15
Max and Ruffly's	Westminster	MD	Dog and cat food	New				15
McCain Foods USA	Grand Island	NE	Onion rings, cheese sticks, snacks	Exp.		8		15
McCall Farms	Effingham	SC	Fruit and vegetable canning	New		4		15
McKee Foods	Collegedale	TN	Snack food	Exp.	100	102		12/15
MDS Foods	Tulahoma	TN	Cheese	Exp.		6		15
Meijer/Purple Cow	Tipp City	OH	Dairy	New	120		CME Corporation	8/15
MG Foods	Longview	TX	Sandwiches, wraps, salads	Ren.		3		6/15
Michaels Foods	Wakefield	NE	Eggs	Exp.	100		Gleeson Constructors & Engineers	15
Michigan Brands	Bay City	MI	Meat	Exp.		1		15
Michigan Brands	Frankenmuth	MI	Meat	Exp.		5		15
Michigan Cheese and Protein Products	Coldwater	MI	Cheese	New		184		15
Micky Morris Farms	Jesup	GA	Cane sugar	Exp.	20	1		15

PLANT CONSTRUCTION SURVEY

Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ MIL.)	A&E/C	Completion Date
M								
Midwest Fresh Logistics	Dell Rapids	SD	Produce distribution center	New	20			11/15
Millennium Foods	Batavia	NY	Bakery	New	40	8		15
Miller Poultry	Holmesville	OH	Poultry processing	New	52	1		15
Mission Foods	Grand Prairie	TX	Snack food	Exp.	159			15
Mondelez International, Inc.	Fair Lawn	NJ	Snack foods	Exp.	5	6	The Dennis Group, LLC	8/16
Mondelez International, Inc.	Fair Lawn	NJ	Snack foods	Ren.	5	3	The Dennis Group, LLC	8/16
Mondelez International, Inc.	Fair Lawn	NJ	Cookies, crackers	Ren./Exp.		65	CRB	6/15
Mondelez International, Inc.	Richmond	VA	Ritz crackers	Ren./Exp.	35	65	CRB	4/15
Monogram Food Solutions	Martinsville	VA	Meat snacks	Exp.	54	55		5/15
Monogram Frozen Foods	Bristol	IN	Meat processing	Exp.		13		15
Mother Parkers Tea & Coffee Inc.	Fort Worth	TX	Coffee and tea	Exp.	15	21		15
Mount Olive Pickle Company	Mount Olive	NC	Fruit and vegetable canning + D/W	New	55	1		15
Mountain Fresh Dairy	Binghamton	NY	Fluid milk + D/W	New	70	3		15
Mountain View Brewery	Lexington	VA	Brewery + D/W	Exp.		6		15
My Fit Foods Inc.	Dallas	TX	Prepared food	New	30			15
N								
Nate's Food	Fairfield	CA	Pancake, waffle batter	New				1/15
National Beef Packing Company	Moultrie	GA	Beef processing	Exp.		9		15
National Foodworks Services	Decatur	IL	Co-packer + D/W	Exp.		4		15
National Steak & Poultry	Owasso	OK	Meat processing	New	10			15
Nemfood Corporation	Batavia	NY	Frozen specialty food	New	30	5		15
Nestlé	Anderson	IN	Beverages	Exp.			Hixson	15
Nestlé	Bakersfield	CA	Ice cream	Ren.			Hixson	15
Nestlé	Bakersfield	OH	Ice cream	Exp.			Hixson	16
Nestlé	Dallas	TX	Bottled water	Exp.		1		15
Nestlé	Dublin	OH	Various foods	Exp.			Hixson	16
Nestlé	Franklin Park	IL	Confections	Ren.			Hixson	16
Nestlé	Gaffney	SC	Prepared foods	Exp.			Hixson	16
Nestlé	Gaffney	SC	Prepared foods	Exp.			Hixson	15
Nestlé	Gaffney	SC	Prepared foods	Ren.			Hixson	15
Nestlé	Itasca	IL	Dry dairy products + D/W	Exp.		3		15
Nestlé	Laurel	MD	Ice cream	Ren.			Hixson	17
Nestlé	Laurel	MD	Ice cream	Ren.			Hixson	15
Nestlé	McBee	SC	Bottled water	New	200	40		1/15
Nestlé	Medford	WI	Frozen pizza	Ren.			Hixson	16
Nestlé	Modesto	CA	Beverages	Exp.			Hixson	16
Nestlé	Solon	OH	Prepared foods	Ren.			Hixson	16
New Mexico Food Distributors	Albuquerque	NM	Mexican food distribution center	Exp.	65	3		2/15
New Orleans Cold Storage	Charleston	SC	Cold storage	Exp.	86	18	Tippmann Group	11/15
Newly Weds Foods	Erlanger	KN	Bakery	Exp.			Stellar	2/15
Niagara Bottling	Houston	TX	Soft drink	New	207			15
Niagara Bottling	Mooresville	NC	Bottled water	Exp.				15
Niagara Bottling	Seguin	TX	Soft drink	New	557	85		15
Noda Brewing Company	Charlotte	NC	Brewery	Exp.	32	7		15
North Atlantic Organics	Charlottetown	PE	Seafood processing, packaging	New		1		15
Northern Gold Foods	Welland	ON	Breakfast cereal	Exp.	91	8		15

PLANT CONSTRUCTION SURVEY

Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ MIL.)	A&E/C	Completion Date
N								
Now Foods	Sparks	NV	Prepared food	Exp.				15
Nuestro Queso	Kent	IL	Cheese	Exp.	11	2		15
Nutrient Foods	Reno	NV	Nutrient-dense foods	New	100			8/15
O								
Octopi Brewing	Waunakee	WI	Brewery	Exp.	20	4		15
Olam	Firebaugh	CA	Dried spices	Exp.	8	5	The Dennis Group, LLC	4/16
Olde Mecklenburg Brewery	Charlotte	NC	Brewery	Exp.		2		15
Olymel S.E.C.	Sainte-Rosalie	QC	Meats	Exp.		10		15
Omaha Steaks International	Omaha	NE	Meat processing	Exp.		14		15
Orlando Baking Company	Cleveland	OH	Bakery	Exp.	25		Food Plant Engineering	3/15
Oskar Blues Brewery	Austin	TX	Brewery	New	0	7		15
Ozark Mountain Poultry	Batesville	AR	Poultry processing	Exp.		29		15
P								
Palmer & Company	Sioux City	IA	Non-chocolate confectionery	Exp.		1		15
Parmalat Canada Inc.	Winnipeg	MB	Dry, condensed, evaporated dairy	Exp.	130	50		15
Patrick Cudahy	Cudahy	WI	Meat	Exp.	13		Epstein	3/16
Pearl Crop	Stockton	CA	Wet corn milling	Exp.	126	2		15
Peco Foods	Batesville	AR	Poultry processing	Exp.		24		15
Pepsi Bottling Ventures	Harrisburg	NC	Beverages D/W	New				15
PepsiCo	Cincinnati	OH	Soft drinks	Exp.		1		15
PepsiCo	Elgin	IL	Soft drinks D/W	Exp.	50	1		15
PepsiCo	San Antonio	TX	Soft drinks	Exp.		1		15
Perdue Farms Inc.	Beaver Dam	KY	Poultry processing	Exp.	290	2		15
Pero Family Foods	Pembroke	NY	Roasted nuts and peanut butter	New	40	5		15
Piedmont Candy Company	Lexington	NC	Prepared food	Exp.	90	12		15
Pilgrim's Pride	Nacogdoches	TX	Meat processing & box room	Exp.	6	2	Gleeson Constructors & Engineers	7/15
Pine Manor, Inc.	Orland	IN	Poultry processing	Exp.		13		15
Pinnacle Foods	Darien	WI	Frozen vegetables	Ren.	13	10	The Dennis Group, LLC	12/15
Pinnacle Foods	Hagerstown	MD	Garden protein foods	Ren.			Hixson	16
Pinnacle Foods	St. Elmo	IL	Salad dressings	Ren.		50		6/15
Platform Beers	Cleveland	OH	Brewery	New		9		15
Pond River Enterprises	Graham School	KY	Bourbon	New		1		11/15
Prairie Dog Products	Abilene	TX	Pet foods	New		30		11/15
Preferred Freezer Services	Lynden	WA	Cold storage/DC	New				11/15
Preferred Produce	Luna	NM	Organic produce	New	45			3/15
Premium Waters	Las Vegas	NV	Bottled water	New	160	11		15
Premium Waters	Riverside	MO	Bottled water	Exp.	105	5		15
Pride Pak Canada	Medina	NY	Produce	New	68			15
Probioferm	Urbandale	IA	Dry, condensed, evaporated dairy	Exp.		2		15
Produits Alimentaires Viau, Inc.	Laval	QC	Meat processing	Exp.		61		15
Proportion Foods	Round Rock	TX	Fully cooked shredded meats	New		13		15
Providence Foods	Lake Providence	LA	Canned tomatoes, sauces	New	12			1/15
Pure Foods	Kingsport	TN	Specialty snack foods	New	88	22		5/15
Purfoods	Ankeny	IA	Meals	Exp.		40		15

PLANT CONSTRUCTION SURVEY

Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ MIL.)	A&E/C	Completion Date
P								
Pumell Sausage	Louisville	KY	Meat	Ren.			Food Plant Engineering	4/15
Q								
Quality Food Processors	Denison	IA	Bacon production	Exp.		20		10/15
Queen City Candy	Lawrenceburg	IN	Non-chocolate confectionery	Exp.		16		15
QuikTrip	Belton	MO	Distribution	Ren.			Hixson	15
QuikTrip	Midlothian	TX	Distribution	Ren.			Hixson	16
R								
Rabbit Hole Distilling	Louisville	KY	Distillery	New	30	14		15
Ragasa Industrias, SA de CV	Monterrey	MX	Fats and oils processing	New		160		17
Rahr Corporation	Shakopee	MN	Malt processing	Exp.	135	68		6/15
Ralcorp Holdings	Cedar Rapids	IA	Private-label cereals	Exp.		10		15
Raybern Foods	Tupelo	MS	Heat & serve sandwiches	Ren.		20		2/15
Ready Roast Nut Company	Portales	NM	Valencia peanuts	New				11/15
Red Bone Alley Foods	Florence	SC	Sauce, marinades, spices	Exp.	15	4		5/15
Red River Brewing Company	Shreveport	LA	Brewery	Exp.		1		15
Red Star Yeast Company	Headland	AL	Yeast	Exp.		25		15
Reinhardt Foodservice	Manassas	VA	Produce, proteins DC	New				8/15



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R								
Rembrandt Enterprises	Thompson	IA	Egg processing	Exp.		92		15
Rembrandt Enterprises	Waterloo	IA	Egg processing	Exp.		87		3/15
Rembrandt Foods	Spirit Lake	IA	Eggs, egg ingredients	Exp.		10		15
Revolution Brewing	Chicago	IL	Brewery	Exp.	30			15
Richmond Baking of Georgia	Alma	GA	Cookies and crackers	Exp.		6		15
River Point Farms	Hermiston	OR	Whole onion packaging	New	70	18		1/15
Riverine Fisheries International	Fulton	KY	Fish processing	New	75	19		1/15
Rivertown Brewery & Barrel House	Monroe	OH	Brewery	Exp.	32	3		15
Roak Brewing Company	Royal Oak	MI	Brewery	New		4		15
Rochelle Foods	Rochelle	IL	Bacon	Exp./Ren.	30	20	Gleeson Constructors & Engineers	15
Rogers Foods	Chilliwack	BC	Flour milling	Exp.		27		15
Rotella's Italian Bakery	La Vista	NE	Commercial bakeries	Exp.	56	12		15
Route 11 Potato Chips	Mt. Jackson	VA	Potato chips	Exp.		1		15
Royal Meadery	Warnerville	NY	Wineries + D/W	Exp.	200			15
Ruiz Foods	Florence	SC	Frozen burritos	Exp.	250	27	The Dennis Group, LLC	6/16
Rumiano Cheese	South Willow	CA	Dairy	New			E.A. Bonelli + Associates, Inc.	15

S

Sabra Dipping Co.	Colonial Heights	VA	Hummus	New		2	The Dennis Group, LLC	2/15
Sabra Dipping Co.	Colonial Heights	VA	Hummus	New		1	The Dennis Group, LLC	6/15

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Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
S								
Sabra Dipping Co.	South Chesterfield	VA	Dips	Ren.	40	22	The Dennis Group, LLC	9/16
Sabra Dipping Co.	South Chesterfield	VA	Cold storage	Exp.	40	11	The Dennis Group, LLC	5/17
Safai Enterprises	Louisville	KY	Coffee and tea + D/W	New		2		15
Sagamore Spirit Distillery	Baltimore	MD	Wineries	New				15
San Francisco Spice	Woodland	CA	Spices	New	100		Food Plant Engineering	6/15
Sanderson Farms	Kinston	NC	Poultry processing	Exp.		5		15
Sanderson Farms	St. Pauls	NC	Poultry processing	Exp.		139		5/15
San-J International	Richmond	VA	Soy sauce, Japanese sauces	Exp.				15
Santorini Dairies Inc.	Winnipeg	MB	Dry, condensed, evaporated dairy	Exp.		4		15
Saputo Dairy Foods USA	Sulphur Springs	TX	Fluid milk	New		1		15
Sargento Foods	Hilbert	WI	Cheese	New	75	15	Excel Engineering	8/16
Sargento Foods	Kiel	WI	Cheese	Exp.	80	30		9/15
Schreiber Foods	Carthage	IN	Cheese	Exp.	75	30		6/15
Seaboard Farms - Triumph Foods	Sioux City	IA	Meat	New	750	274	Epstein	12/17
Seatrade International Company	Lakeville	MA	IQF scallops	New				3/15
Seda North America Inc.	Sturtevant	WI	Specialty canning	New		25		15
Select Services, LLC	Coopersville	MI	Butter	Exp.	40		E.A. Bonelli + Associates, Inc.	16
Select Services, LLC	Littlefield	TX	Butter, cheese, whey	New	50		E.A. Bonelli + Associates, Inc.	15
Sensient Flavors	Amboy	IL	Ingredients	Exp.	25	20	ESI Design Services	6/16
Sensient Flavors	City of Harbor Beach	MI	Flavors	Exp.				3/15
Sensoryeffects Cereal Systems	Lincoln	NE	Breakfast cereal	Exp.		2		15
Shawnee Milling Company	Shawnee	OK	Flour milling + D/W	Exp.	42	1		15



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Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
S								
Shearer's Foods	Burlington	IA	Cookies and crackers	Exp.	20	2		15
Shipyard Brewing	Portland	ME	Brewery	Exp.		4		15
Silver Springs Bottled Water Company	Ellore	SC	Bottled water	New				15
Simmons Feed Ingredients	Siloam Springs	AR	Pet food ingredients	New	72	35	CRB	7/17
Skally's Old World Bakery	West Harrison	IN	Bagels, pita bread	New	350	40		12/15
Smithfield Foods	Cudahy	WI	Bacon slicing	New	17	12		5/15
Smithfield Foods	Cudahy	WI	Dry sausage	Exp.		13		10/15
Smithfield Foods	Greenfield	IN	Meat	New	420	45	Tippmann Group	12/15
Smithfield Foods	Sioux City	IA	Meat processing	Exp.	21	9		15
Smithfield Foods/Kansas City Sausage (JV)	Sampson Cty.	NC	Sausage	New	90	45		8/15
Snax In Pax	Topeka	IN	Chocolate confectioner	Exp.	27	4		15
SnoTemp Cold Storage	Albany	OR	Cold storage space for repackers	Exp.				5/16
Sonstegard Foods Company	Parker	SD	Poultry processing	New		85		15
SOPACKO	Mullins	SC	Contract packager (snacks)	Exp.		5		6/15
South Coast Baking	Costa Mesa	CA	Cookies and crackers	Exp.	114			15
South Georgia Pecan Company Inc.	Valdosta	GA	Nuts	Exp.		6		15
South Jersey Baking	West Deptford	NJ	Bakery	New	45		Food Plant Engineering	7/15
Southern Style Spices	Manor	TX	Spices and extracts	New		1		15
Southwest Cheese	Clovis	NM	Cheese and whey	Exp.	135		E.A. Bonelli + Associates, Inc.	15
Specialty Foods Group	Owensboro	KY	Snack food	Exp.		6		15
Stevison Ham Company	Nashville	TN	Meat	Exp.	30		Food Plant Engineering	7/16

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Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
S								
Stone Brewing	Richmond	VA	Beer	New	200	74		1/16
Stonyfield Farms	Londonderry	NY	Yogurt	Ren.		3	The Dennis Group, LLC	12/15
Studio Brew	Bristol	VA	Brewery + D/W	Exp.		2		15
Sugar Foods Corporation	Villa Rica	GA	Dried and dehydrated food	New		31		15
SugarCreek Brandworthy Foods	Cambridge City	IN	Meat products	New	435	120	ONEsource Facility Solutions	12/15
SugarCreek Brandworthy Foods	Fairfield	OH	Private label meats	Ren.			Hixson	15
Sunny Sky Products	Houston	TX	Soft drink	New	189			15
SunOpta	Edina	MN	Organic foods	Exp.		8		15
Sunshine Mills	Dublin	GA	Dog and cat food	Exp.	100			15
Superior Farms	Dixon	CA	Lamb processing	New	50			15
Sweet Candy Company	Salt Lake City	UT	Confectionery	Exp.	43		The Dennis Group, LLC	6/16
Swiss Valley Farms	Luana	IA	Cheese	Exp.	49	20		11/15
Sysco Foods	Lakewood	NJ	Seafood processing	Ren.	35	5	Food Tech	12/15

T								
Tangled Roots Brewing	Ottawa	IL	Brewery	New	12	5		15
Tate & Lyle Sucralose	McIntosh	AL	Cane sugar	Exp.		25		15
Taylor Farms	Annapolis Junction	MD	Fresh-cut vegetables	Ren.	20	5	The Dennis Group, LLC	8/15
Taylor Farms	Kent	WA	Fresh-cut vegetables	Ren.	10	1	The Dennis Group, LLC	1/16
Taylor Farms	Orlando	FL	Fresh-cut vegetables	Ren.	40	10	The Dennis Group, LLC	12/15

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T								
Taylor Farms	Smyrna	TN	Fresh-cut vegetables	Exp.	14	7	The Dennis Group, LLC	12/15
Tecumseh Poultry	Tecumseh	NE	Poultry kill	Exp.	35	8	Gleeson Constructors & Engineers	11/15
Tembec Inc.	Temiscamingue	QC	Coffee and tea	New		2		15
Terra's Garden	Doral	FL	Prepared food	New	50	5		15
Texas Food Solutions	Katy	TX	Prepared food + D/W	New	50	3		15
Thai Union Group Public Company	Lyons	GA	Seafood processing, packaging	Exp.	10	2		15
The Blommer Chocolate Company	Berkeley	IL	Chocolate confectionery	Exp.	50			15
The Chefs' Warehouse	Las Vegas	NV	Refrigerated warehouse/DC	New	80		Wiegmann Associates	12/15
The Church of Jesus Christ of LDS	Harrisville	UT	Canned vegetables	New	45		The Dennis Group, LLC	12/16
The Lagunitas Brewing Company	Azusa	CA	Brewery	Exp.	178			15
The Lagunitas Brewing Company	Azusa	CA	Brewery	Exp.	255			15
The Mennel Milling Company	Fostoria	OH	Flour milling	Exp.		8		15
The Western Sugar Cooperative	Scottsbluff	NE	Beet sugar	Exp.		30		15
Treehouse Private Brands	Princeton	KY	Crackers	Ren.		3	The Dennis Group, LLC	6/15
Trident Seafoods	Carrollton	GA	Seafood processing	Ren.	160		The Austin Company	2/15
Tropical Valley Foods	Plattsburgh	NY	Prepared food	New		1		15
Tropicana	Bradenton	FL	Bottling	Ren.		5	Haskell Architects and Engineers	8/16
Tropicana	Bradenton	FL	Juice	Ren.		3	Haskell Architects and Engineers	15



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Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
T								
Tru Foods	Philadelphia	PA	Snacks	Exp.		6	Haskell Architects and Engineers	12/15
Trufood Manufacturing	Pittsburgh	PA	Chocolate confectionery	New	155	9		15
Two Jays Craft Ales	Gulf Shores	AL	Brewery	New		1		15
Tyson Foods	Claryville	KY	Prepared foods	Ren.			Hixson	15
Tyson Foods	Emporia	KS	Prepared foods	Exp.		3		2/15
Tyson Foods	Houston	TX	Lunchmeat	Ren.			Hixson	15
Tyson Foods project 1	Kansas City	KS	Lunchmeat	Ren.			Hixson	15
Tyson Foods project 2	Kansas City	KS	Lunchmeat	Ren.			Hixson	15
Tyson Foods project 3	Kansas City	KS	Lunchmeat	Ren.			Hixson	15
Tyson Foods	N. Richland Hills	TX	Pepperoni	Ren.			Hixson	15
Tyson Foods	Robards	KY	IQF chicken	Exp.	336	8		9/15
Tyson Foods	Storm Lake	IA	Turkey	Ren.			Hixson	15
Tyson Foods	Vienna	VA	Poultry processing + D/W	Exp.	100	110		3/15
Tyson Foods	Zeeland	MI	Sausage	Ren.			Hixson	15
Tyson Fresh Meats	Council Bluffs	IA	Pork chops/roasts	Exp.				11/15
Tyson Fresh Meats	Holcomb	KS	Meat processing	Exp.		32		15
U								
Uncle Rays	Montgomery City	MO	Other snack food	Exp.		13		15
Unilever	Chicago	IL	Mayonnaise, dressings, sauces + D/W	New	196			15



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U								
Unilever	Independence	MO	Beverages	Ren.	14	3	The Dennis Group, LLC	9/16
Unilever	Independence	MO	Beverages/building	Ren.	2	1	The Dennis Group, LLC	1/16
Unilever/US Cold Storage	Covington	TN	Freezer facility	New	337			12/15
United Foods Incorporated	Belcamp	MD	Mayonnaise, dressing, sauces	New				15
Universal Pasteurization Company LLC	Malvern	PA	Contract HPP	New	170			6/15
US Foods	Flowood	MS	DC	New	272		ESI Group	11/15
Usingers	Milwaukee	WI	Sausage	Exp.	19.8	4	ESI Design Services	8/16

V								
Veritable Vegetable	San Francisco	CA	Produce	Ren.	15	4	ESI Design Services	5/16
Vermont Smoke & Cure	Hinesburg	VT	Meat processing	Exp.	19			15
Vero Blue Farms	Webster City	IA	Fish farm/processing	New	270			1/15
Village Hearth Bakery	Sun Prairie	WI	Commercial bakeries	Exp.	12	1		15
Virc LLC	Selma	TX	Candy snacks	New	25	3		15
Virginia Poultry Growers Cooperative	Hinton	VA	Poultry processing	Ren./Exp.	87		The Austin Company	2/17

W								
Wayne Farms	Dothan	AL	Poultry processing	Exp.	42			16
Wegman's	Rochester	NY	Bread	Ren.		5	The Dennis Group, LLC	9/16
Wegman's	Rochester	NY	Refrigerated, frozen prepared foods	Exp.	10	5	The Dennis Group, LLC	TBD
Wells Enterprises	Le Mars	IA	Ice cream and frozen dessert	Exp.	65	20		15

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Company	City	State	Primary Product	Type	Sq. ft. (x1000)	Cost (\$ Mil.)	A&E/C	Completion Date
W								
Wells Enterprises	Le Mars	IA	Ice cream	Exp.	12	19		10/15
Wells Food Processing LLC	Wells	MN	Fully cooked meats	Ren.	104			8/15
White Labs	Buncombe	NC	Yeast & related products	New		8		3/15
Whole Foods Market, Inc.	Vernon	CA	Refrigerated warehouse	New	100		Faithful+Gould	11/15
Widmer Brothers Brewing Co.	Portland	OR	Brewery	Exp.		10		15
Wilderness Trail Distillery	Danville	KY	Distillery + D/W	New	18	4		15
Wildtree	Lincoln	RI	Spice and extract	Exp.	144	6		15
Wixon Inc.	St. Francis	WI	Flavors	Exp.	45			10/15
Wm. Wrigley Jr. & Company	Flowery Branch	GA	ORBIT gum	Exp.		12		8/15
Wm. Wrigley Jr. & Company	Yorkville	IL	Skittles	Exp.	146	50	CRB	7/15
Wm. Wrigley Jr. & Company	Yorkville	IL	Food manufacturing	Exp.	150	42	Gray	2/16
Woerner Development	Foley	AL	Dried and dehydrated food	New		2		15
Woodford Reserve Distillery	Versailles	KY	Distillery	Exp.	90	8		15
WOW Logistics	Jerome	ID	Warehouse for Davisco Foods	New	193			8/15
WP Rawl	Bunnell	FL	Leafy greens, vegetables	Exp.				1/15
Wycliff Douglas Foods	Dallas	TX	Prepared food	Exp.	57			15
Z								
Zatarain's	Gretna	LA	Spices	Exp.	65	10	Haskell Architects and Engineers	2/15

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