


	INTERNATIONAL PRODUCTION & PROCESSING EXPO ISSUE	SNAXPO ISSUE PROFOOD TECH ISSUE	FA&M CONFERENCE ISSUE FOOD SAFETY SUMMIT SHOW ISSUE	
	<b>JANUARY</b> Advertising Closes <b>Dec. 3, 2019</b>	<b>FEBRUARY</b> Advertising Closes <b>Jan. 10, 2019</b>	<b>MARCH</b> Advertising Closes <b>Feb. 13, 2019</b>	
			<b>APRIL</b> Advertising Closes <b>March 11, 2019</b>	
SPECIAL REPORTS	<b>Automation Series:</b> <b>IIOT and what it means for the food plant of the future:</b> How connecting the whole plant will affect all aspects of food and beverage production.	<b>Automation Series:</b> <b>Cybersecurity risks:</b> While the technology in smart factories can bring lots of benefits to food and beverage manufacturers, they can also create new vulnerabilities and threats. This article will take a look at cybersecurity best practices and what businesses should be doing to protect their operations.	<b>Automation Series:</b> <b>The digital transformation of food and beverage manufacturing:</b> How food and beverage companies can be faster and more flexible in the future by digitizing their operations and using transformative technology.	
PROCESSING & PACKAGING TECHNOLOGY	<b>Green Series:</b> <b>Sustainability and the lifespan of equipment:</b> With sustainability becoming ever more important, here's how processors can evaluate major capital investments to make sure they meet both immediate and future efficiency targets.  Packaging column Engineering R&D interview New Plant Products: Filling and depositing technology	<b>Dry Processing Focus:</b> Dust control & air filtration  Packaging column  Engineering R&D interview  New Plant Products: Mixing and blending	 <b>Pet Food Engineering Series:</b> Packaging & processing trends  Packaging column  Engineering R&D interview  New Plant Products: Packaging materials	<b>37th Annual Plant of the Year:</b> Each year, FE honors North America's most innovative new food or beverage plant. The winning plant's automation strategy, processing and packaging line design, as well as food safety and sustainability programs, will be discussed.  <b>FOOD ENGINEERING EXCLUSIVE</b>
FOOD SAFETY	<b>Tech Update</b> <b>Track and trace systems and blockchain technology:</b> How new tools can be used to enhance food safety from grower to retailer.	Food safety column	<b>Cleaning and sanitation:</b> This article will take a look at some best cleaning and training practices to keep facilities and equipment free from contamination.	<b>Pest control:</b> When temperatures rise outside, so do the problems with insects and pests. This article will look at best pest management strategies and products.
AUTOMATION, SOFTWARE, CONTROLS & PLANT FLOOR FOCUS	<b>Ergonomics and worker safety:</b> Protecting line operators is important not just from a regulatory aspect, but also to keep and retain employees. This article will take a look at how best to protect your workers from injury.  New Plant Products: Controls, software & communications	<b>Tech Update</b> <b>Motors and drives</b>  New Plant Products: Engine Room – Compressors, water heaters, refrigeration equipment	<b>Green Series:</b> <b>The green greenfield facility:</b> How to incorporate sustainability into plant designing and construction. Topics to be discussed include wastewater treatment, energy management and other environmentally-friendly endeavors.  New Plant Products: Piping, fittings & clamps	<b>Automation Series:</b> <b>Process control systems:</b> A variety of control systems exist to keep production more agile and flexible, but choosing one to install or upgrade to can be difficult task.  New Plant Products: Lubricants, valves & pumps
SHOWS & EVENTS	<b>Northwest Food Manufacturing &amp; Packaging Expo</b> January 14-16 Portland, OR 	<b>ARC Industry Forum</b> February 4-7 • Orlando, FL  <b>International Production &amp; Processing Expo</b> February 12-14 • Atlanta, GA  <b>California League of Food Processors</b> February 12-13 • Sacramento, CA  <b>AFFI-CON 2019</b> February 23-26, 2019 • San Diego, CA	<b>Snaxpo</b> March 31-April 2 Orlando, FL  <b>ProFood Tech</b> March 26-28 Chicago, IL	<b>ProMat</b> April 8-11 Chicago, IL  <b>Food Automation &amp; Manufacturing Conference and Expo</b> April 14 -17, 2019 Miami, Florida   <b>Automate 2019</b> April 8-11, 2019 Chicago, IL
VALUE-ADDED MERCHANDISING SERVICES*	<ul style="list-style-type: none"> <li>* Start your program in January and earn two placements for the price of one</li> <li>* FREE Bonus Distribution at IPPE Show &amp; ARC Advisory Forum</li> <li>* FREE IPPE Expo Previews</li> </ul>	<ul style="list-style-type: none"> <li>* FREE Lead Advantage Buying Intention Study for Full Page Advertisers</li> <li>* FREE Bonus Distribution at California League of Processor, Snaxpo, &amp; ARC Industry Forum</li> </ul>	<ul style="list-style-type: none"> <li>* FREE Bonus Dist at Food Automation &amp; Manufacturing Conference and Modex shows</li> <li>* FREE Bonus Distribution at ProFoodTech, Automate Shows</li> <li>* FREE Snaxpo Previews</li> <li>* FREE ProFoodTech Previews</li> </ul>	<ul style="list-style-type: none"> <li>* FREE Bonus Dist at Food Safety Summit, FAM 2019</li> <li>* FREE Lead Advantage Buying Intention Study for Full Page Advertisers</li> <li>* FREE Plant of the Year Supplier Profiles</li> </ul>

\*Note: Value-Added Merchandising Services for full page qualified advertisers.

			PROCESS EXPO Planner	IBIE ISSUE
	<b>MAY</b> Advertising Closes <b>April 10, 2019</b>	<b>JUNE</b> Advertising Closes <b>May 8, 2019</b>	<b>JULY</b> Advertising Closes <b>June 10, 2019</b>	<b>AUGUST</b> Advertising Closes <b>July 10, 2019</b>
<b>SPECIAL REPORTS</b>	<b>Workforce recruitment, training and management:</b> At a time when the industry is facing a skilled labor shortage, plants need a comprehensive approach on how to attract the best workers, train them and keep them.	<b>42nd Plant Construction Survey:</b> Each year, FE compiles the industry's most comprehensive listing of food and beverage plant projects costing \$1 million or more, whether they were completed, planned or underway in the previous year.  <b>FOOD ENGINEERING EXCLUSIVE</b>	<b>The Food Automation &amp; Manufacturing Conference 2019 Issue:</b> FE editors provide a synopsis of the manufacturing technology presentations delivered by food and beverage company speakers at FE's annual Food Automation & Manufacturing Conference as well as coverage of our awards program. <b>FA&amp;M Expo Exhibitors Index:</b> A comprehensive guide to all the equipment and supplier companies who displayed their offerings at this year's FA&M show.	<b>Fabulous Food Plants:</b> FE editors take an inside look at innovative processors that focus on lean manufacturing, sustainability and food safety initiatives.
<b>PROCESSING &amp; PACKAGING TECHNOLOGY</b>	<b>Green Series: Efficiency, optimization and sustainability:</b> How just-in-time and lean management practices can reduce food and production waste. Packaging column Engineering R&D interview New Plant Products: Lab/testing equipment	<b>Dry Processing Focus:</b> Separation & magnetics  <b>Packaging column</b>  <b>Engineering R&amp;D interview</b>  <b>New Plant Products:</b> Palletizers and case packers  <b>ENR &amp; FE 3RD ANNUAL SPECIAL AD SECTION</b>	<b>Replacement Parts Survey:</b> FE readers reveal best practices in MRO, component sourcing, cost-cutting strategies and trends in automating parts management.  <b>FOOD ENGINEERING EXCLUSIVE</b>  <b>Engineering R&amp;D interview</b>  <b>New Plant Products:</b> Sanitation	<b>Dry Processing Focus:</b> Bulk bag handling  <b>Packaging column</b>  <b>Engineering R&amp;D interview</b>  <b>New Plant Products:</b> Cooking & frying equipment
<b>FOOD SAFETY</b>	<b>Food safety defense:</b> Processors must protect their plants and products from intentional adulteration, including acts intended to cause wide-scale harm to public health. This article will take a look at methods and strategies to keep food safe from those targeting it.	<b>Food safety management systems:</b> An organization needs to demonstrate its ability to control food safety hazards to ensure the food it produces is safe. This article will take a look at how to best document and prove operations are actively preventing foodborne illnesses.	<b>Food safety column</b>	<b>Tech Update</b> <b>Chilling and freezing equipment for quality and safe food</b>
<b>AUTOMATION, SOFTWARE, CONTROLS &amp; PLANT FLOOR FOCUS</b>	<b>SPECIAL SUPPLEMENT Site selection:</b> The most important factors to consider when choosing a site for an automated food and beverage plant.  <b>New Plant Products:</b> Conveyors & belting	<b>Paw Pet Food Engineering Series:</b> The automation of pet food processing  <b>New Plant Products:</b> Worker safety & flooring	<b>Automation Series: Maintenance and IIOT:</b> How new technology can beef up plants' maintenance programs.  <b>New Plant Products:</b> Replacement parts	<b>Automation Series: Justifying advanced automation projects:</b> This article will take a look at the factors to consider when implementing more automation in plants.  <b>New Plant Products:</b> Motors, drives & bearings
<b>SHOWS &amp; EVENTS</b>	<b>Food Safety Summit</b> May 6-9 Rosemont, IL 			
<b>VALUE-ADDED MERCHANDISING SERVICES*</b>	<b>* FREE Supplier Literature/Product Review Guide</b>	<b>* FREE Lead Advantage Buying Intention Study for Full Page Advertisers*</b>  <b>* FREE Supplier Literature/Product Review</b>	<b>* FREE Lead Advantage Buying Intention Study for Full Page Advertisers</b>  <b>* FREE Corporate Profiles Section for FAM Sponsors</b>	<b>* FREE Supplier Literature/Product Review Guide</b>

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	PROCESS EXPO ISSUE PACK EXPO LAS VEGAS ISSUE			
	SEPTEMBER Advertising Closes Aug. 12, 2019	OCTOBER Advertising Closes Sept. 11, 2019	NOVEMBER Advertising Closes Oct. 11, 2019	DECEMBER Advertising Closes Nov. 11, 2019
SPECIAL REPORTS	<p><b>World's Top 100 Food and Beverage Companies:</b> This special report ranks the top global processors in terms of sales and provides exclusive insights into the operational strategies of the world's most successful food and beverage makers.</p>	<p><b>40th Annual State of Food Manufacturing Report:</b> FE's annual industry report looks at the food safety, sustainability and automation challenges facing food and beverage processors and uncovers the top trends in manufacturing.</p> <p><b>FOOD EXCLUSIVE</b> ENGINEERING</p>	<p><b>Green Series:</b> <b>The sustainability issue:</b> FE editors take a look at the best environmentally-friendly practices employed in food and beverage plants.</p>	<p><b>Fabulous Food Plants:</b> FE editors take an inside look at innovative processors that focus on lean manufacturing, sustainability and food safety initiatives.</p>
PROCESSING & PACKAGING TECHNOLOGY	<p><b>Minimizing packaging downtime:</b> Changeovers can mean big time and production losses to plants, but new equipment is addressing this problem.</p> <p><b>Packaging column</b></p> <p><b>Engineering R&amp;D interview</b></p> <p><b>New Plant Products:</b> Inspection systems</p>	<p><b>Dry Processing Focus:</b> Pneumatic conveying</p> <p><b>Packaging column</b></p> <p><b>Engineering R&amp;D interview</b></p> <p><b>New Plant Products:</b> Form, fill, sealers</p>	<p><b>Packaging column</b></p> <p><b>Engineering R&amp;D interview</b></p> <p><b>New Plant Products:</b> Cooling &amp; freezing equipment</p>	<p><b>Dry Processing Focus:</b> Grinders, size reduction</p> <p><b>Packaging column</b></p> <p><b>Engineering R&amp;D interview</b></p> <p><b>New Plant Products:</b> Track &amp; trace</p>
FOOD SAFETY	<p><b>HPP Processing:</b> A look at high-pressure processing and what it means for the industry.</p> <p> <b>Pet Food Engineering Series:</b> FSMA and hygienic pet food processing</p>	<p><b>Sanitary design principles:</b> How plants and equipment should be designed to ensure hygienic conditions food and beverage production.</p>	<p><b>Tech Update</b></p> <p><b>Inspection equipment</b></p> <p><b>Food safety column</b></p>	<p><b>Environmental and sanitation monitoring:</b> Are food and beverage plants monitoring sanitation enough to satisfy current GMPs? This article will take a look at some critical precautions.</p>
AUTOMATION, SOFTWARE, CONTROLS & PLANT FLOOR FOCUS	<p><b>New Plant Products:</b> Power transmission equipment, electrical systems &amp; components</p>	<p><b>Automation Series:</b></p> <p><b>Tech Update: PLCs &amp; PACs</b></p> <p><b>Immigration policy effects:</b> FE editors look into how policy changes at the national level affect the availability of food and beverage workers to hire.</p> <p><b>New Plant Products:</b> Plant floor instrumentation, temperature, level &amp; pressure equipment</p>	<p><b>Automation Series:</b></p> <p><b>Tech Update: Robotics</b></p> <p><b>New Plant Products:</b> Precision spraying &amp; coating systems</p>	<p> <b>Pet Food Engineering Series:</b> How new growth and regulations are modernizing the way pet food is produced.</p> <p><b>New Plant Products:</b> Robotics</p>
SHOWS & EVENTS	<p><b>International Baking Industry Exposition</b> September 8-11 Las Vegas, NV</p> <p><b>PACK EXPO Las Vegas</b> September 23-25 Las Vegas, NV</p>	<p><b>PROCESS EXPO</b> October 8-11 Chicago, IL</p>		
VALUE-ADDED MERCHANDISING SERVICES*	<p>* <b>FREE</b> Bonus Dist at Pack Expo</p> <p>* <b>FREE</b> Bonus Dist at Process Expo</p> <p>* <b>FREE</b> Lead Advantage Buying Intention Study for Full Page Advertisers</p>	<p>* <b>FREE</b> Lead Advantage Buying Intention Study for Full Page Advertisers</p>	<p>* <b>FREE</b> Supplier Literature/Product Review Guide</p>	<p>* <b>FREE</b> Fab Food Plants Supplier Profile Section</p>

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