







	<b>JANUARY</b> Ad Close <b>Dec. 5, 2022</b>	<b>FEBRUARY</b> Ad Close <b>Jan. 10, 2023</b>	<b>MARCH</b> Ad Close <b>Feb. 9, 2023</b>	<b>APRIL</b> Ad Close <b>March 10, 2023</b>	<b>MAY</b> Ad Close <b>April 11, 2023</b>	<b>JUNE</b> Ad Close <b>May 10, 2023</b>
<b>COVER STORY</b>	The cost of sustainability	Women in food manufacturing	Trends in alternative protein	Plant of the Year <b>FOOD EXCLUSIVE</b>	OEE (Operational Equipment Effectiveness)	Sustainable Plant of the Year <b>FOOD EXCLUSIVE</b>
<b>PROCESSING TECH</b>	Conveying trends	Digital transformation	Steam	Track and trace tech	Alt protein packaging	Artificial Intelligence
<b>PLANT OPERATIONS &amp; ENGINEERING</b>	Pest management Engineering Q&A - Company Profile	Beverage processing Engineering Q&A - Company Profile	Baby food trends Engineering Q&A - Company Profile	Receiving ingredients Engineering Q&A - Company Profile	Pet food processing Engineering Q&A - Company Profile	Retrofitting facilities Engineering Q&A - Company Profile
<b>AUTOMATION/ SOFTWARE/ CONTROLS</b>	Supply chain tech	Track and trace tech	Automation trends	Robots/Cobots	AI in packaging	Building an automation infrastructure
<b>FOOD SAFETY</b>	Staff health	Produce safety	Food safety tech	Clean-in-place procedures	Preparing for an audit	Cleaning schedule strategies
<b>WHAT'S HOT</b>	Alternative protein	Animal protein	Alternative protein	Animal Protein	Alternative protein	Animal Protein
<b>PODCAST</b>	Processing trends in 2023 	Women in food manufacturing 	Automation trends 	Plant of the Year winner 	Preparing for a food safety audit 	Sustainable Plant of the Year winner 
<b>F&amp;B BRANDS</b>	CEO Q&A	CEO Q&A	CEO Q&A	CEO Q&A	CEO Q&A	CEO Q&A
<b>PACKAGING REPORT</b>	Aluminum	Film	Paperboard	Special edition/short run	Flexible	Glass
<b>MUST SEE PRODUCTS</b>	X-Ray and Inspection	Pumps	Robotics	Mixing and blending	Cutting, slicing and grinding	Cleaning and sanitation tools
<b>SHOWS &amp; EVENTS</b>	<b>International Production &amp; Processing Expo</b> Jan. 24-26	<b>Food Processing Expo</b> Feb. 14-15	<b>FPSA Annual Conference</b> March 7-9 <b>Snaxpo</b> March 19-21	<b>IARW-WFLO</b> April 30-May 3	<b>Craft Brewers Conference</b> May 7-10 <b>Food Safety Summit</b> May 8-11	
<b>VALUE-ADDED MERCHANDISING SERVICES*</b>	* <b>FREE</b> IPPE Expo Profiles - Full Page Advertisers; BOGO ad program - Full Page Advertisers	* <b>FREE</b> Lead Advantage Program		* <b>FREE</b> Lead Advantage Program		* <b>FREE</b> Lead Advantage Program

\*Note: Value-Added Merchandising Services for full page qualified advertisers.

	<b>JULY</b> Ad Close <b>June 9, 2023</b>	<b>AUGUST</b> Ad Close <b>July 11, 2023</b>	<b>SEPTEMBER</b> Ad Close <b>Aug. 10, 2023</b>	<b>OCTOBER</b> Ad Close <b>Sept. 11, 2023</b>	<b>NOVEMBER</b> Ad Close <b>Oct. 11, 2023</b>	<b>DECEMBER</b> Ad Close <b>Nov. 8, 2023</b>
<b>COVER STORY</b>	46th Annual Plant Construction Survey	The State of Food Manufacturing	Top 100 food and beverage companies	Top Plant-based Foods	Maintenance strategies	Trends to watch in 2024
	<b>FOOD EXCLUSIVE</b>	<b>FOOD EXCLUSIVE</b>	<b>FOOD EXCLUSIVE</b>	<b>FOOD EXCLUSIVE</b>		
<b>PROCESSING TECH</b>	Maintenance tools and strategies	Cybersecurity	Analytical testing	Energy efficiency trends	Chilling/freezing	High Pressure Processing (HPP)
<b>PLANT OPERATIONS &amp; ENGINEERING</b>	Staff retention/incentive programs Engineering Q&A - Company Profile	R&D to production Engineering Q&A - Company Profile	Processing for foodservice Engineering Q&A - Company Profile	Weather-related disruptions Engineering Q&A - Company Profile	Baking trends Engineering Q&A - Company Profile	Adding new lines Engineering Q&A - Company Profile
<b>AUTOMATION/ SOFTWARE/ CONTROLS</b>	Quality Management Systems	Forecasting production	Solving software compatibility issues	Blockchain	Mobile devices for employees	Tracking product distribution
<b>FOOD SAFETY</b>	Vetting suppliers	Quality control	Food safety and sustainability	Safe material handling	Recalls	Flooring and drains
<b>WHAT'S HOT</b>	Alternative Protein	Animal Protein	Alternative Protein	Animal Protein	Alternative Protein	Animal Protein
<b>PODCAST</b>	Trends in plant construction 	Cybersecurity 	Highlights from our Top 100 F&B companies report 	Energy efficiency trends 	Equipment maintenance strategies 	What's ahead for 2024? 
<b>F&amp;B BRANDS</b>	CEO Q&A	CEO Q&A	CEO Q&A	CEO Q&A	CEO Q&A	CEO Q&A
<b>PACKAGING REPORT</b>	Pet food	Cannabis	E-commerce	Sustainable	Labels	Rigid
<b>MUST SEE PRODUCTS</b>	Packaging	Controls and Sensors	Conveyors	Drives and Motors	Lubricants	Cooking and Frying
<b>SHOWS &amp; EVENTS</b>			Pack Expo Las Vegas Sept. 11-13	Anuga Oct. 7-11 Food Automation & Mfg Symposium Oct. 11-13 Process Expo Oct. 23-25		
<b>VALUE-ADDED MERCHANDISING SERVICES*</b>	* <b>FREE</b> Lead Advantage Program		* <b>FREE</b> Lead Advantage Program	* <b>FREE</b> Lead Advantage Program		* <b>FREE</b> FA&M supplier profiles - Full Page Advertisers

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