











	<b>JANUARY</b> Ad Close <b>Dec. 3, 2021</b>	<b>FEBRUARY</b> Ad Close <b>Jan. 10, 2022</b>	<b>MARCH</b> Ad Close <b>Feb. 11, 2022</b>	<b>APRIL</b> Ad Close <b>March 11, 2022</b>	<b>MAY</b> Ad Close <b>April 11, 2022</b>	<b>JUNE</b> Ad Close <b>May 10, 2022</b>
<b>COVER STORY</b>	<b>Food Safety/foreign matter detection</b> Not all foreign matter detection is created equal. Which one is right for your process?	<b>Supply Chain dependability</b> COVID-19 showed how resilient supply chains were, but also identified weak spots. Methods to make supply chains more resilient and dependable.	<b>Alternative protein/cell-based</b> The next frontier in alternative protein is cell-based food. What is it and what do processors need to know about producing it?	<b>Fabulous Food Plants:</b> FE editors take an inside look at innovative processors that focus on lean manufacturing, sustainability and food safety initiatives.	<b>Packaging Issue: The latest trends and technology shaping food and beverage packaging.</b>	<b>Construction Survey</b> FE's Annual Plant Construction Survey looks at the latest trends in facility design/build and reports on annual projects begun, completed or in progress.
<b>PROCESSING TECH</b>	<b>Tech Update: Conveying</b> A look at the most up-to-date conveying technology and how conveying and automation work hand-in-hand to increase production efficiency.	<b>Warehousing/track and trace</b> Best practices for managing warehouse materials, including track and trace strategies throughout the supply chain.	<b>Tech Update: Steam (boilers/retorts)</b> Steam is a utility that needs to be generated and used quickly. What processors need to know to make these systems more efficient and sustainable.	<b>Sensors and digital transformation</b> Undertaking a digital transformation means collecting and managing data—a lot of data. Sensors throughout the production process make that a manageable task.	<b>Alt protein packaging</b> How to select and implement the right packaging for an alternative protein product.	<b>AI and process control</b> Applying controls to processes produces consistent quality results, while also minimizing waste and improving food safety. But what role does AI play?
<b>PLANT OPERATIONS &amp; ENGINEERING</b>	<b>Pest management</b> Keep pests out of your facility with pest management strategies and regulations by understanding the principles of integrated pest management in manufacturing.	<b>Raw/fresh pet food</b> Solutions for food safety and quality through the supply chain, and where the FDA comes in.	<b>Logistics</b> How to deliver and keep logistics capabilities including food preservation, inventory control, cost and production rates to meet ever-changing consumer demand patterns.	<b>Managing agricultural supply</b> Once harvested or produced, food must be stored, delivered and retailed to reach consumers by its due date. How are processors managing their agricultural supply?	<b>Pet food packaging</b> Pets don't make buying decisions; people do. Packaging plays an important role in grabbing consumers' attention.	<b>Managing construction projects remotely</b> How engineering managers are using new technology to manage construction projects—including site selection, FATs and commissioning—without having to be on site.
<b>AUTOMATION/ SOFTWARE/ CONTROLS</b>	<b>Is Blockchain ready for prime time?</b> Blockchain offers a secure system for track and trace in the supply chain, but there is little standardization in terms of adoption.	<b>Automated material transfer</b> What processors need to know about automated material transfer and how they can use it effectively.	<b>Choosing the right automation software</b> Application software in many cases has become ubiquitous, but usability and compatibility with other systems are critical to providing tools processors need.	<b>Robots/Cobots</b> Cobots and robots have assumed increasing roles in processing and packaging when hard-to-find personnel are in short supply.	<b>How AI is being used in packaging</b> Whether in primary or secondary packaging, AI can be used to "humanize" product placement and aid in sorting out bad product from good.	<b>Building an automation infrastructure</b> Automation allows manufacturers to remove the human element. How far a processor can take it is up to the technology used and user knowledge.
<b>FOOD SAFETY</b>	<b>Kill step technology</b>	<b>Safety in alt protein</b>	<b>Food Defense</b> Processors must understand, prevent and manage intentional adulteration threats. A look at the tools needed to develop and implement a food defense program.	<b>Managing cleaning shutdowns/downtime</b>	<b>Guarding against labeling mistakes</b> Best practices to reduce labeling errors before products get to the shelf.	<b>Preventing cross-contamination</b> Cross-contamination is a major reason for recalls. How can processors prevent this dangerous and costly problem?
<b>PODCAST</b>	<b>Blockchain</b> 	<b>Track and trace</b> 	<b>Logistics</b> 	<b>Digital transformation</b> 	<b>Alt protein packaging</b> 	<b>Remote management of construction projects</b> 
<b>FOCUS</b>	<b>Alternative protein</b>	<b>Dry Processing: Mixing and blending</b>	<b>Alternative protein</b>	<b>Dry Processing: Conveying</b>	<b>Alternative protein</b>	<b>Dry Processing: Material transfer</b>
<b>PACKAGING REPORT</b>	<b>Aluminum</b>	<b>Film</b>	<b>Paperboard</b>	<b>Special edition/short run</b>	<b>Flexible</b>	<b>Glass</b>
<b>MUST SEE PRODUCTS</b>	<b>Motors/drives/bearings</b>	<b>Cooking and frying</b>	<b>Energy management</b>	<b>Cutting/chopping</b>	<b>Packaging equipment</b>	<b>Construction and plant management software</b>
<b>SHOWS &amp; EVENTS</b>	<b>International Production &amp; Processing Expo</b> Jan. 25-27		<b>Snaxpo22</b> March 18-20 <b>Natural Products Expo West</b> March 8-12 <b>Pack Expo East</b> March 21-23 <b>Seafood Expo</b> March 13-15 <b>Modex 2022</b> March 28-31	<b>CPX</b> April 28 - 29, 2022 Hilton Denver City Center  <b>ANUGA</b> April 26-29	<b>Food Safety Summit</b> May 19-22 <b>Craft Brewers Conference</b> May 2-5	<b>Automate Show</b> June 6-9
<b>VALUE-ADDED MERCHANDISING SERVICES*</b>	<b>*FREE</b> IPPE Expo Previews - Full Page Advertisers; BOGO ad program - Full Page Advertisers	<b>*FREE</b> Lead Advantage Program	<b>*FREE</b> Supplier literature or Product Review for Advertisers	<b>*FREE</b> Lead Advantage program; FREE Fab Food Plant profile for current partners	<b>*FREE</b> Supplier literature or Product Review for Advertisers	<b>*FREE</b> Lead Advantage program; FREE Supplier literature or Product Review for Advertisers

\*Note: Value-Added Merchandising Services for full page qualified advertisers.

	<b>JULY</b> Ad Close <b>June 10, 2022</b>	<b>AUGUST</b> Ad Close <b>July 11, 2022</b>	<b>SEPTEMBER</b> Ad Close <b>Aug. 10, 2022</b>	<b>OCTOBER</b> Ad Close <b>Sept. 9, 2022</b>	<b>NOVEMBER</b> Ad Close <b>Oct. 11, 2022</b>	<b>DECEMBER</b> Ad Close <b>Nov. 9, 2022</b>
<b>COVER STORY</b>	<b>43rd Annual State of Food Manufacturing Report:</b> FE's annual industry report looks at the food safety, sustainability and automation challenges facing food and beverage processors and uncovers the top trends in manufacturing.	<b>40th Annual Plant of the Year:</b> Each year, FE honors North America's most innovative new food or beverage plant. The winning plant's automation, design, processes and sustainability efforts will be discussed.	<b>Top 100 Food and Beverage Companies:</b> This special report ranks the top global processors in terms of sales and provides exclusive insights into the operational strategies of the world's most successful food and beverage makers.	<b>Sustainable Plant of the Year:</b> The Sustainable Plant of the Year is an honor given by FE to a food plant that goes above and beyond normal sustainability efforts.	<b>Fabulous Food Plants:</b> FE editors take an inside look at innovative processors that focus on lean manufacturing, sustainability and food safety initiatives.	<b>The Food Automation &amp; Manufacturing Conference 2022</b>
	<b>FOOD EXCLUSIVE</b>	<b>FOOD EXCLUSIVE</b>	<b>FOOD EXCLUSIVE</b>	<b>FOOD EXCLUSIVE</b>	<b>FOOD EXCLUSIVE</b>	<b>FOOD EXCLUSIVE</b>
<b>PROCESSING TECH</b>	<b>Maintenance tools and strategies</b> Proper storage in a clean, protected storage area ensures good hygiene and helps extend the life of tools, including utensils, mechanical equipment and large (fixed) equipment.	<b>Tech Update: Cooking</b> Understanding the latest in cooking equipment and technology.	<b>Analytical testing</b> Analytical test equipment can help ensure safety and quality for food and beverages. Want to know how your process is coming along? Sample it.	<b>Tech Update: Energy efficient equipment</b> Reducing energy consumption in operations by adopting efficient equipment, water and lighting, automation, alternative energy and a new company culture.	<b>Tech Update: Chilling/freezing</b> The best methods to ensure product is safe from the process to the consumer. Insulated cooler and freezer panels, methods of preservation and temperature control.	<b>Pasteurization (and HPP)</b> Advantages of cold pressurization include food safety, improvements in reliability, product throughput with larger vessel size and better/faster pumping systems, overall cost reduction.
<b>PLANT OPERATIONS &amp; ENGINEERING</b>	<b>Hiring/retention/training</b> With an unprecedented worker shortage, how are processors hiring, training and retaining employees?  <b>Engineering R&amp;D</b>	<b>Cybersecurity</b> Securing IT/OT integration and remote access as well as getting C-suite buy-in for food security.  <b>Engineering R&amp;D</b>	<b>Balancing production between retail and foodservice</b> COVID-19 led to retail demand going through the roof while foodservice plants sat idle. How are manufacturers guarding against similar situations in the future?  <b>Engineering R&amp;D</b>	<b>Guarding against weather-related disruptions</b> Prepare for the unexpected. Weather-related disruptions can have a severe effect on a processor's bottom line.  <b>Engineering R&amp;D</b>	<b>Pet food manufacturing trends</b> How to keep your operations up to date and ready for future trends in terms of equipment, ingredients, formulation.  <b>Engineering R&amp;D</b>	<b>Preparing for the next emergency</b> COVID taught us a lot about crisis management. But what else can come down the pike? Are we prepared?  <b>Engineering R&amp;D</b>
<b>AUTOMATION/ SOFTWARE/ CONTROLS</b>	<b>Quality Management Systems</b> Quality management systems, often in tandem with food safety management systems, provide processors with actionable data to stay competitive in the market.	<b>Forecasting/optimizing production</b> While optimizing production may be easier than forecasting the market, there are tools that can take some of the guesswork out of both.	<b>Tech Update: Wireless</b> Strategies for implementing, maintaining and upgrading wireless production networks to the newest technology.	<b>OT and BMS convergence</b> OT and building management systems working in concert save energy and can improve product quality.	<b>Managing devices used by employees</b> Some processors provide devices (phones and tablets) for business—others don't. A look at the pluses and minuses of both approaches.	<b>Managing production across multiple sites</b> How processors can implement production strategies across multiple facilities in different states, regions or countries.
<b>FOOD SAFETY</b>	<b>The role of suppliers in food safety</b>	<b>Sampling/quality control</b>	<b>Environmental aspects of food safety</b>	<b>Proper handling of materials throughout the production process</b>	<b>Preparing for disruptions to operations</b>	<b>The role of flooring and drains in food safety</b> How to specify, install and maintain flooring and drains to prevent possible food safety issues.
<b>PODCAST</b>	<b>Hiring/retention/training</b> 	<b>Cybersecurity</b> 	<b>Wireless</b> 	<b>Energy efficiency</b> 	<b>Disruptions</b> 	<b>Managing multiple production sites</b> 
<b>FOCUS</b>	<b>Alternative Protein</b>	<b>Dry Processing: Bulk bag handling</b>	<b>Alternative Protein</b>	<b>Dry Processing: Foreign matter detection</b>	<b>Alternative Protein</b>	<b>Dry Processing: Dust control</b>
<b>PACKAGING REPORT</b>	<b>Child-proof</b>	<b>Cannabis</b>	<b>E-commerce</b>	<b>Sustainable</b>	<b>Labels</b>	<b>Rigid</b>
<b>MUST SEE PRODUCTS</b>	<b>Pumps and valves</b>	<b>Robotics</b>	<b>Sensors and automation</b>	<b>Energy and water management systems and equipment</b>	<b>QA/QC</b>	<b>Sanitation equipment</b>
<b>SHOWS &amp; EVENTS</b>			<b>Food Automation &amp; Mfg Conference</b> Sept IBIE 2022 Sep 17-21	<b>Pack Expo</b> Oct 23-26		
<b>VALUE-ADDED MERCHANDISING SERVICES*</b>	<b>* FREE</b> Lead Advantage program	<b>* FREE</b> IBIE exhibitor profile for Full Page advertisers; <b>FREE</b> Plant of the Year supplier profiles (current partners)	<b>* FREE</b> Pack Expo Previews - Full Page Advertisers <b>* FREE</b> Lead Advantage program	<b>* FREE</b> Lead Advantage program	<b>* FREE</b> Supplier literature or Product Review for Advertisers; <b>FREE</b> Fab Food Plant supplier profile for current partners	<b>* FREE</b> Supplier literature or Product Review for Advertisers; <b>FREE</b> Full Page ad for FAM Gold & Silver Sponsors

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